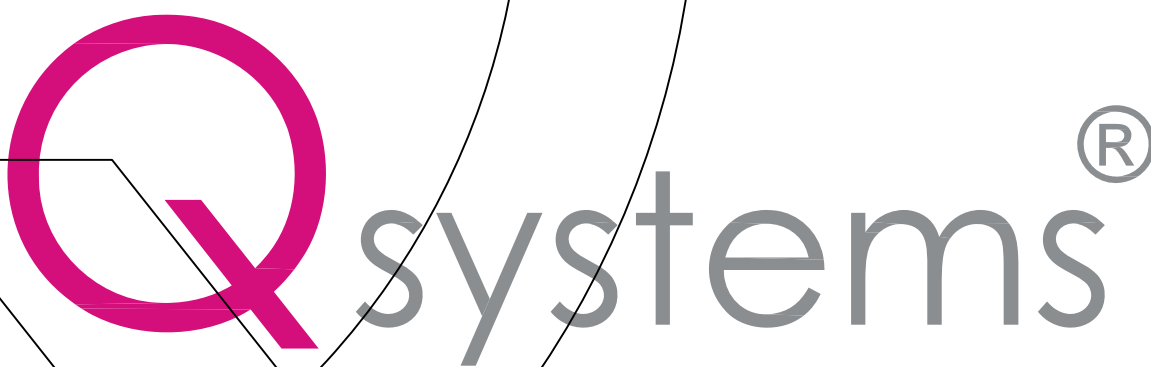


manual de fabricación

QGOSS-S

SISTEMA CORREDERA ELEVABLE DE
ALTAS PRESTACIONES Y CÁMARA
EUROPEA CON ROTURA DE PUENTE
TÉRMICO

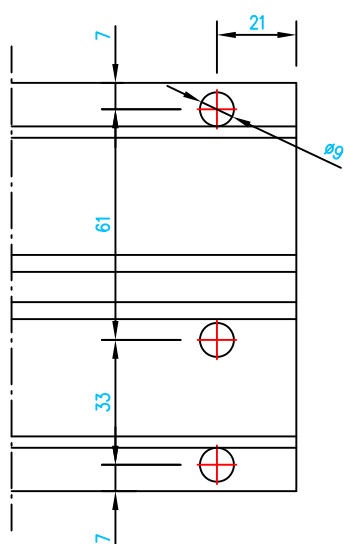
rotura de puente térmico mediante varillas de poliamida de 6.6 de 20 y 32 mm

QGOSS-S[®] systems

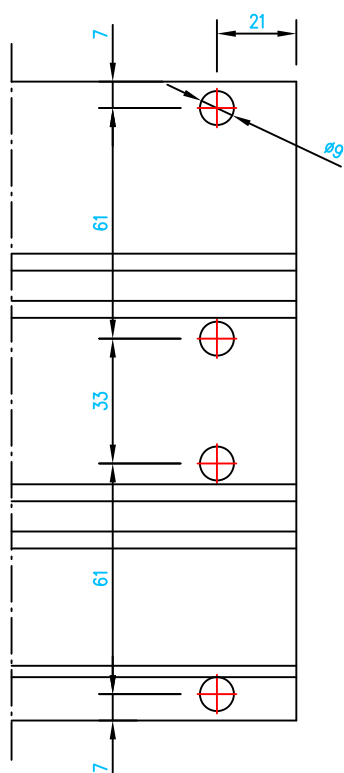
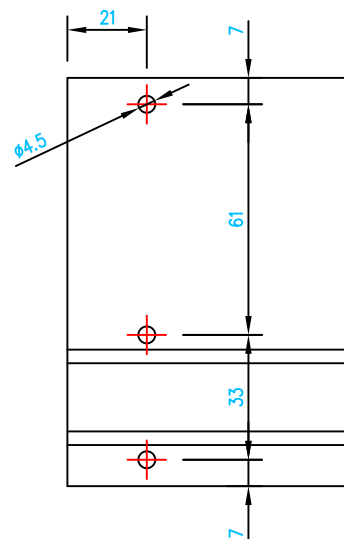
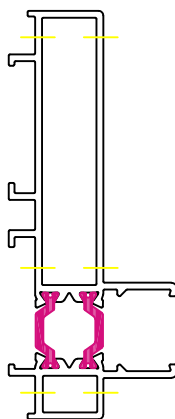
aluminio

Sistemas de carpintería realizadas con poliamidas de **TECHNOFORM**

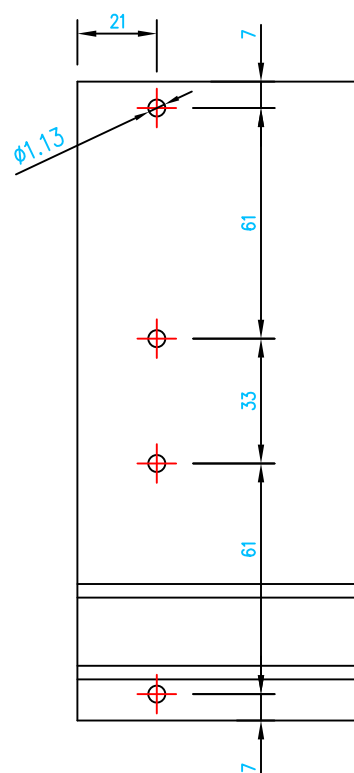
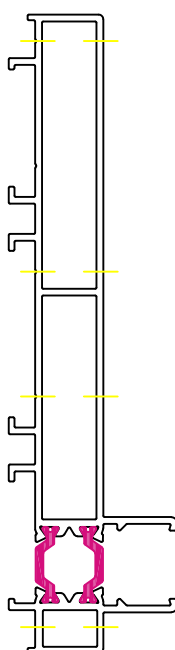
MECANIZADO CERCO LATERAL (I)



58002

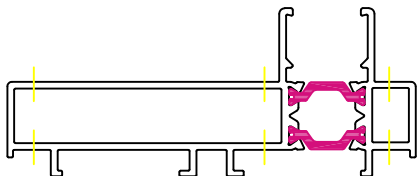


58012

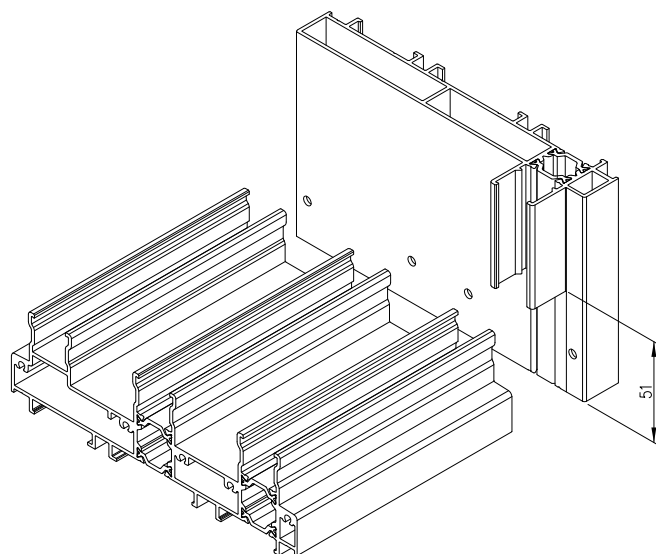
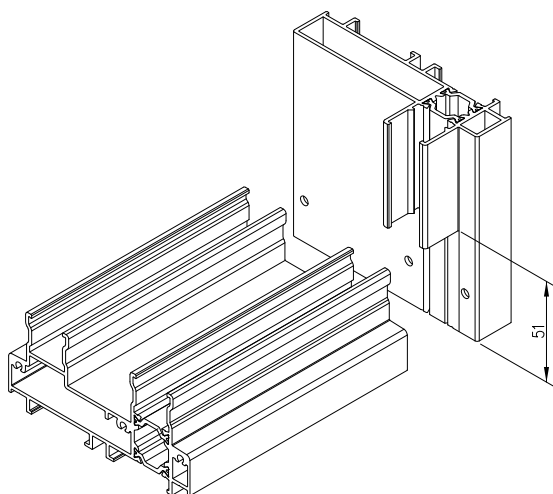
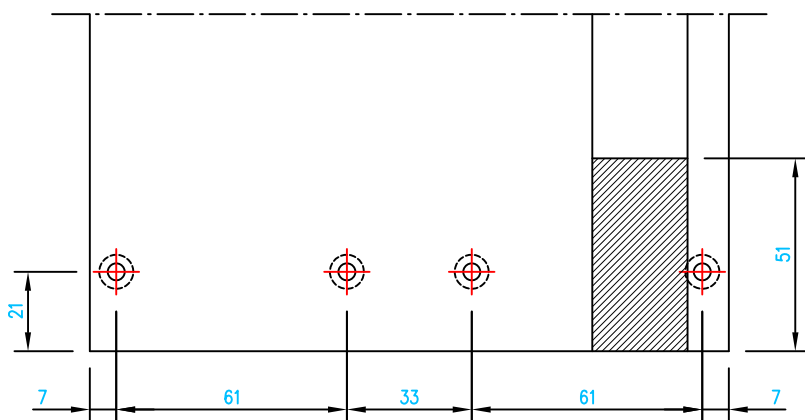
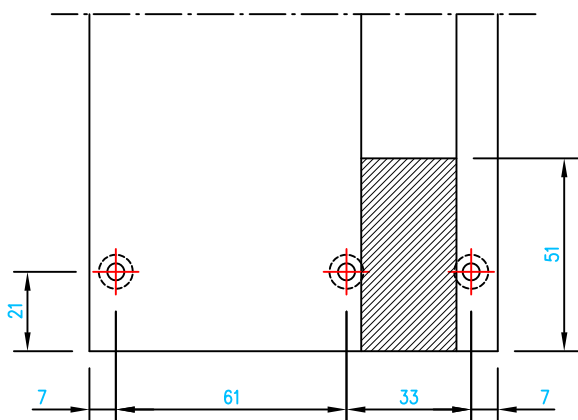
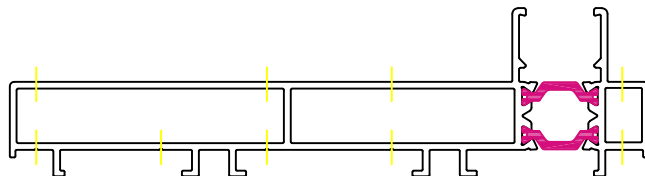


MECANIZADO CERCO LATERAL (II)

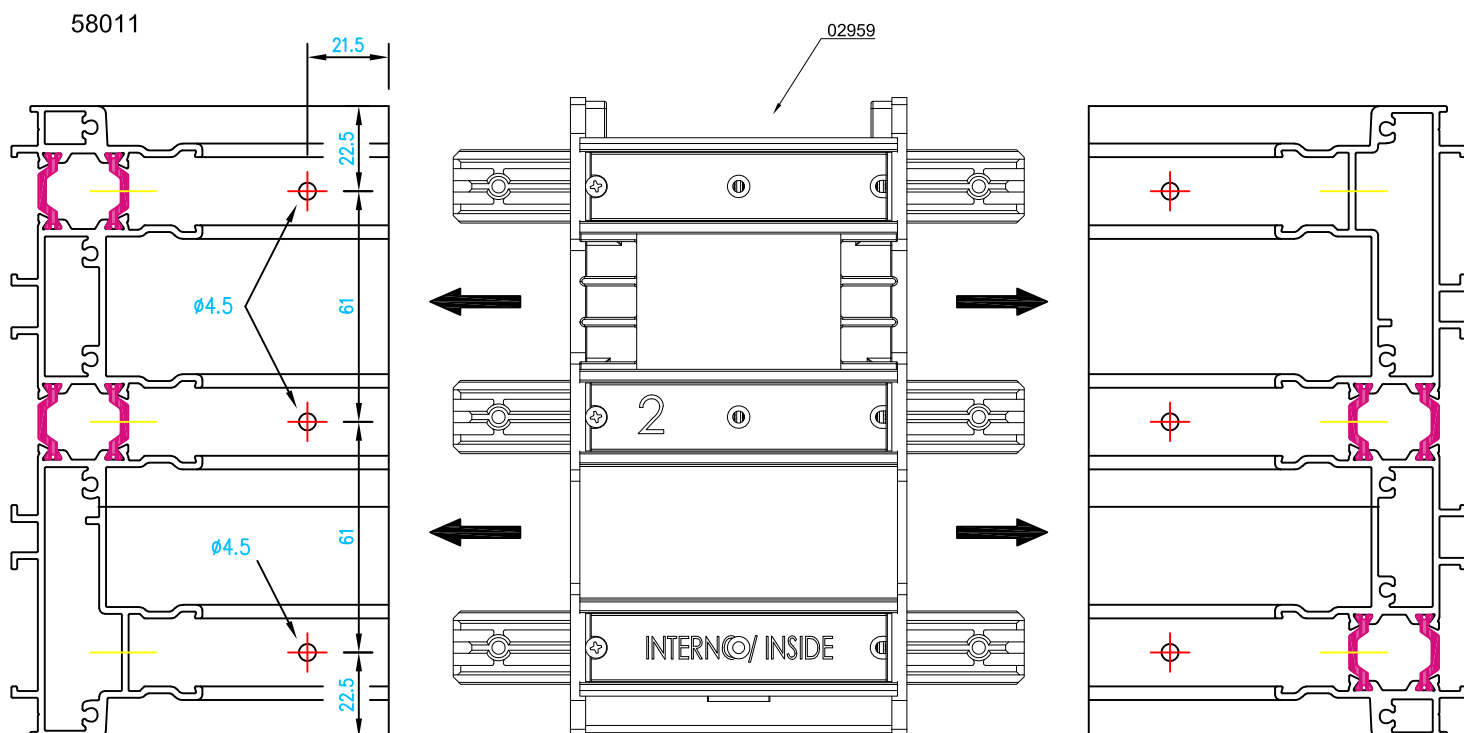
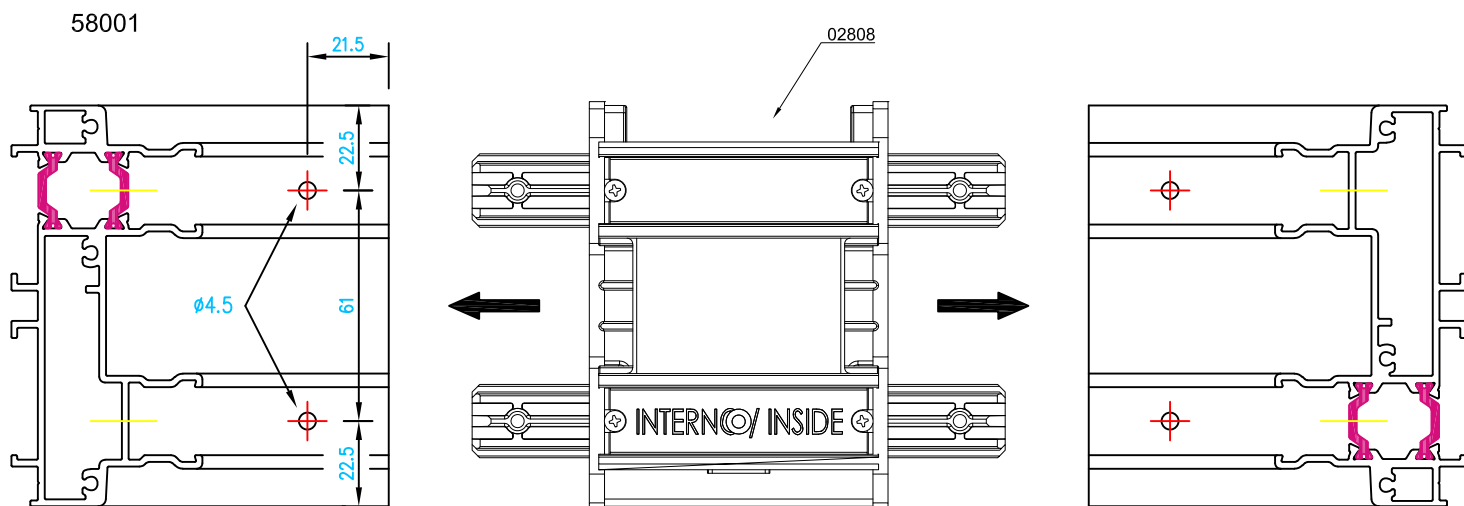
58002



58012

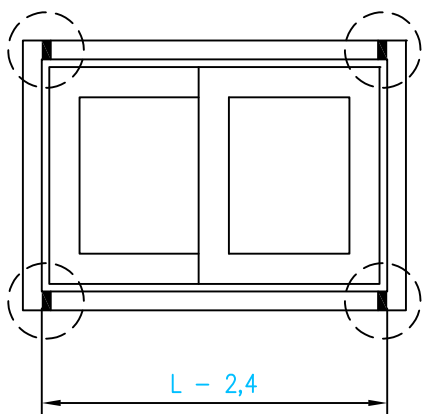


COLOCACIÓN TAPÓN T-REX



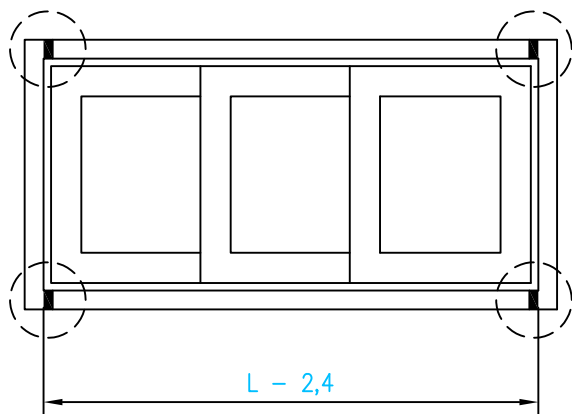
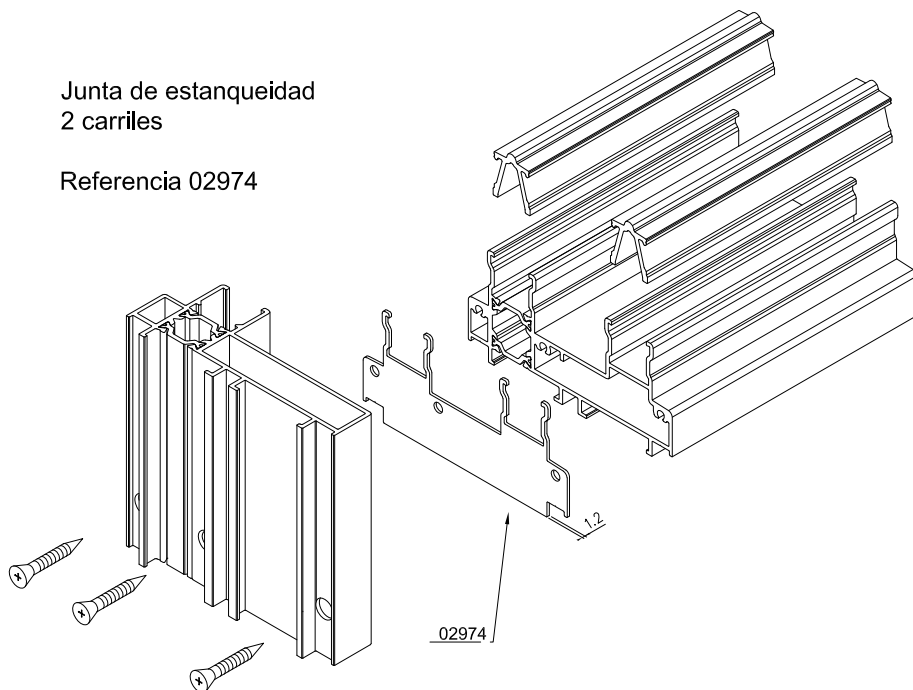
JUNTAS DE ESTANQUEIDAD

En el cerco inferior y superior se deberán colocar las juntas de estanqueidad en los extremos del perfil tanto en la solución de dos carriles como en la de tres carriles, como se indica en los detalles inferiores.



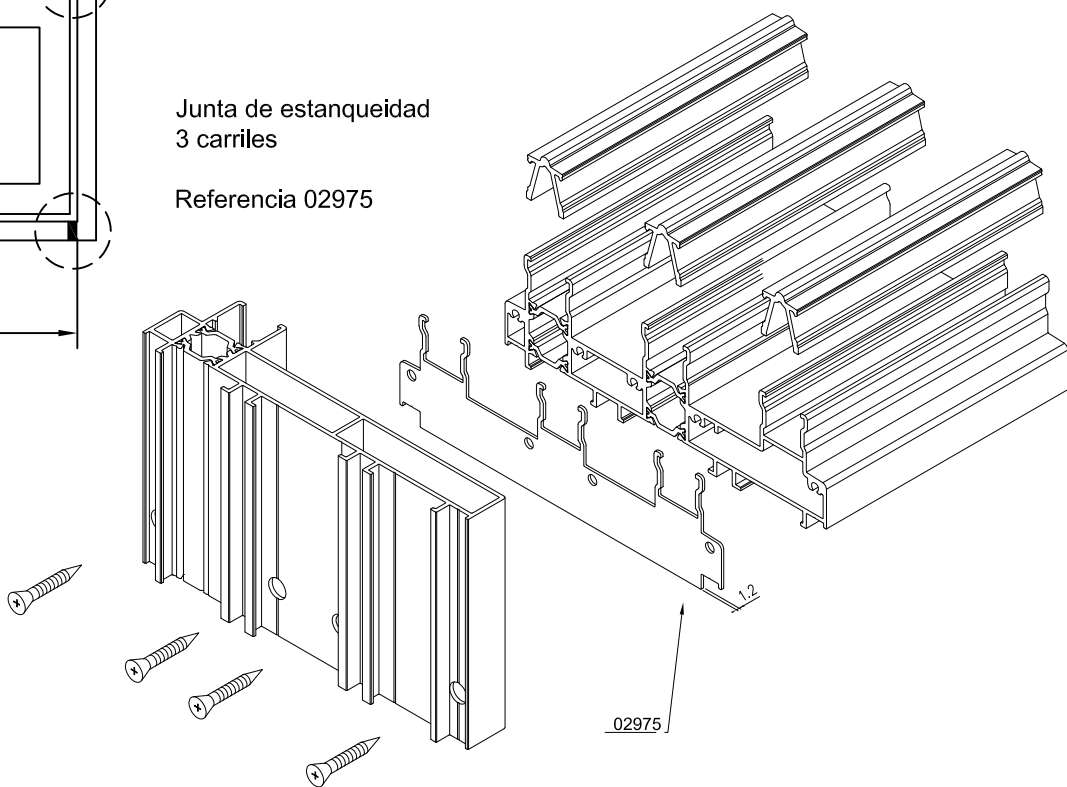
Junta de estanqueidad
2 carriles

Referencia 02974



Junta de estanqueidad
3 carriles

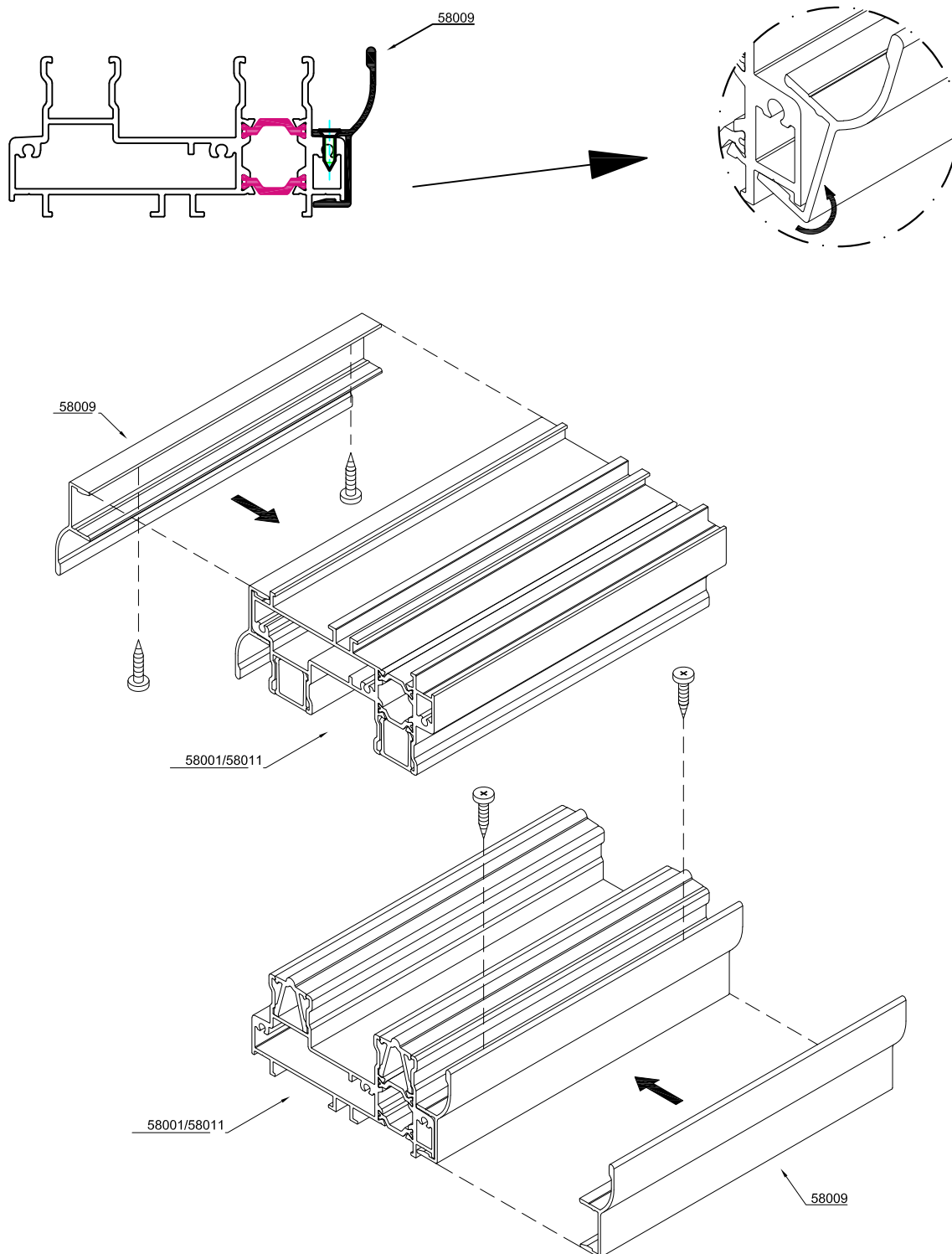
Referencia 02975



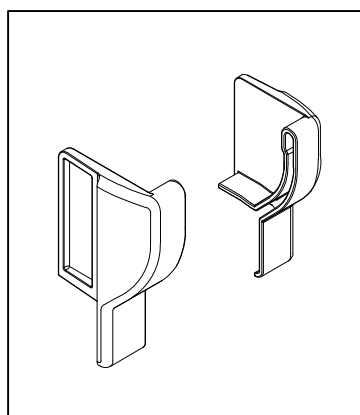
COLOCACIÓN VIERTEAGUAS - CONDENSACIÓN

No levantar el cerco hasta que no esté fijado el perfil de vierteaguas correctamente.

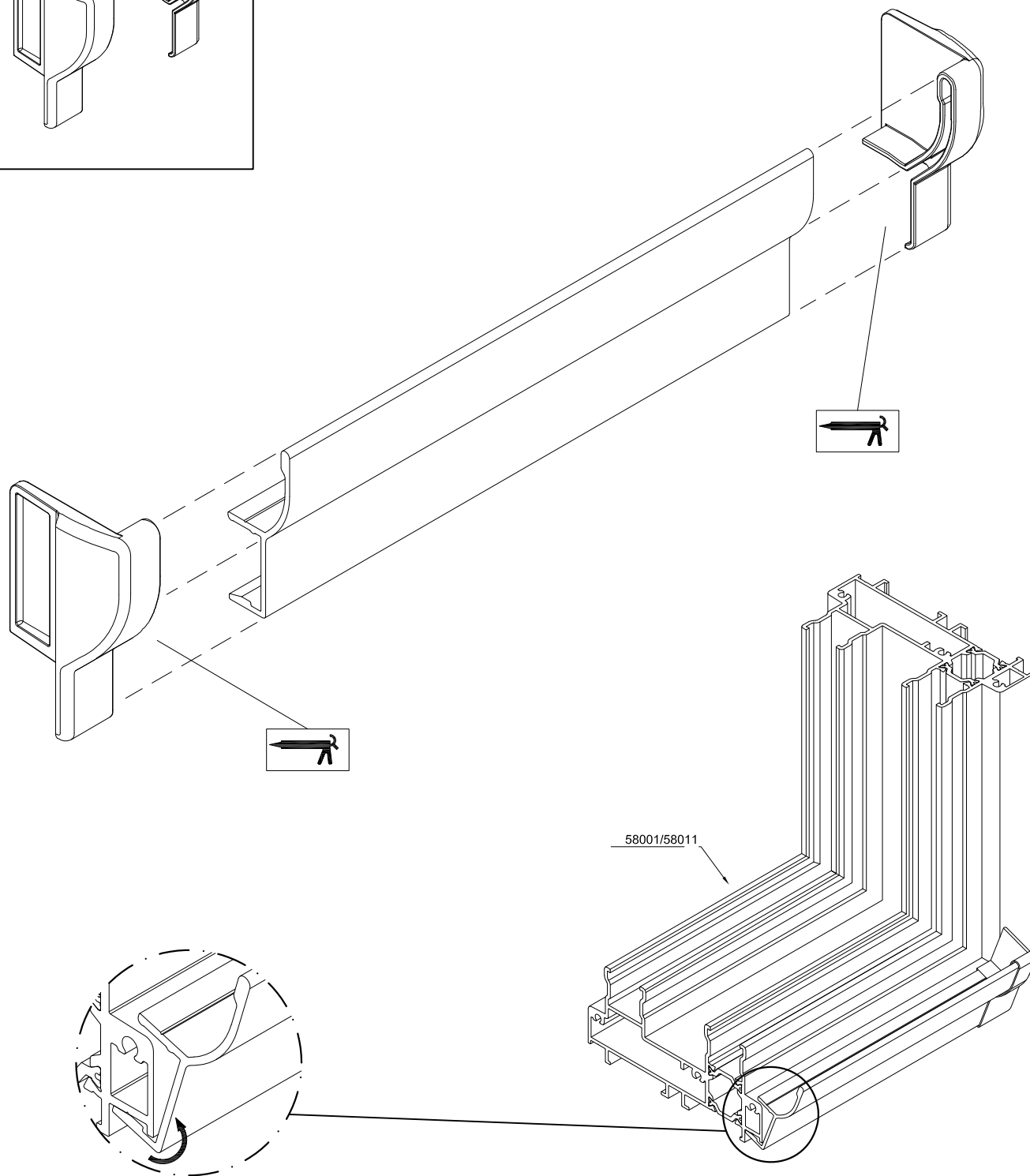
Los tornillos de fijación del perfil de vierteaguas deberán fijarse con **silicona** para evitar filtraciones.



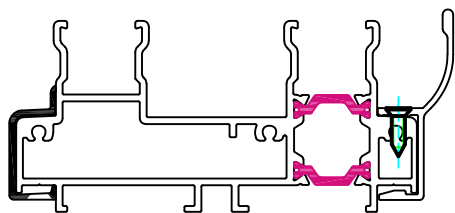
COLOCACIÓN TAPONES VIERTEAGUAS



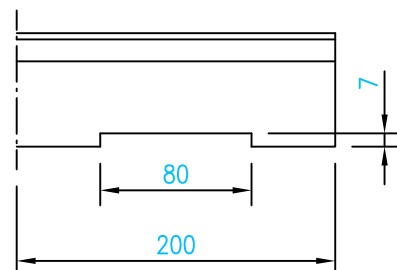
Referencia 02938
Tapones Vierendeaguas



COLOCACIÓN EMBELLECEDOR CERCO

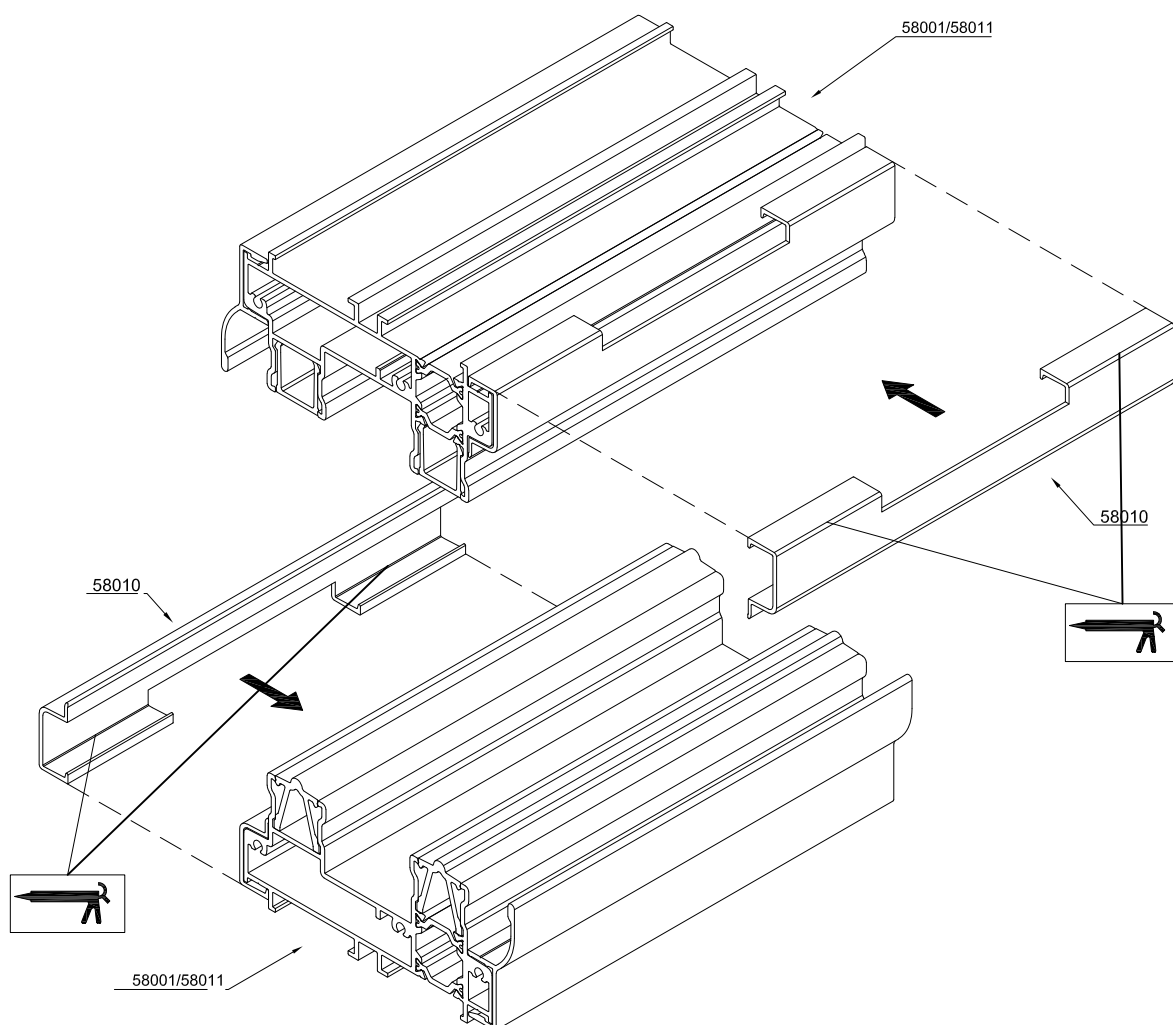


58010

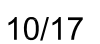


El perfil embellecedor 58010 debe colocarse con silicona o masilla y cortarlo a la misma medida que el cerco horizontal.

También se puede colocar en piezas de 200 mm que tendrá que mecanizar para la evacuación de aguas el taller, y lacarlo o anodizarlo una vez realizadas dichas mecanizaciones y cortes, tal y como se indica en el gráfico superior.

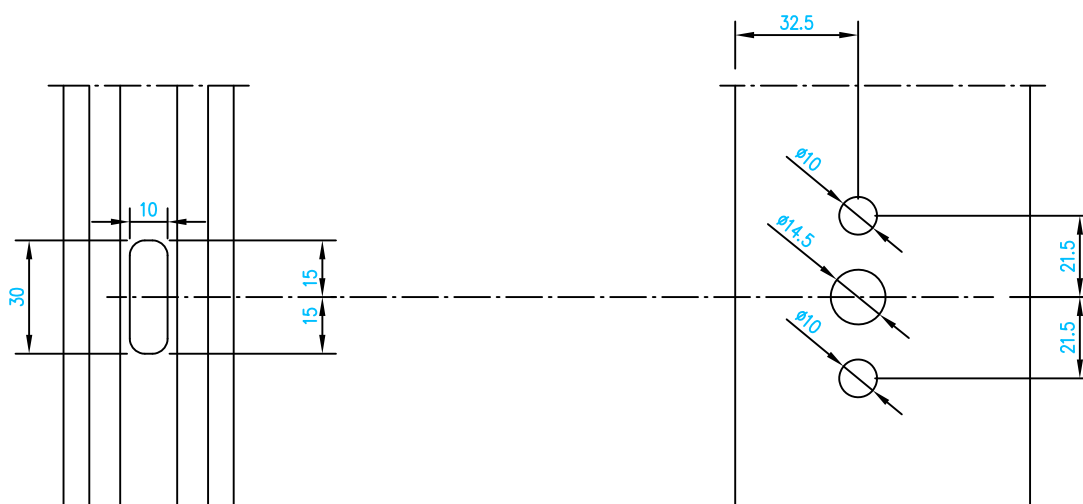
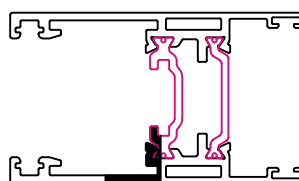
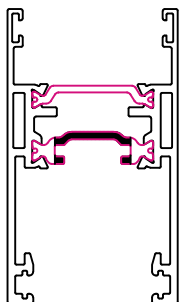


Mecanizado válido para las referencia 58004 y 58005.



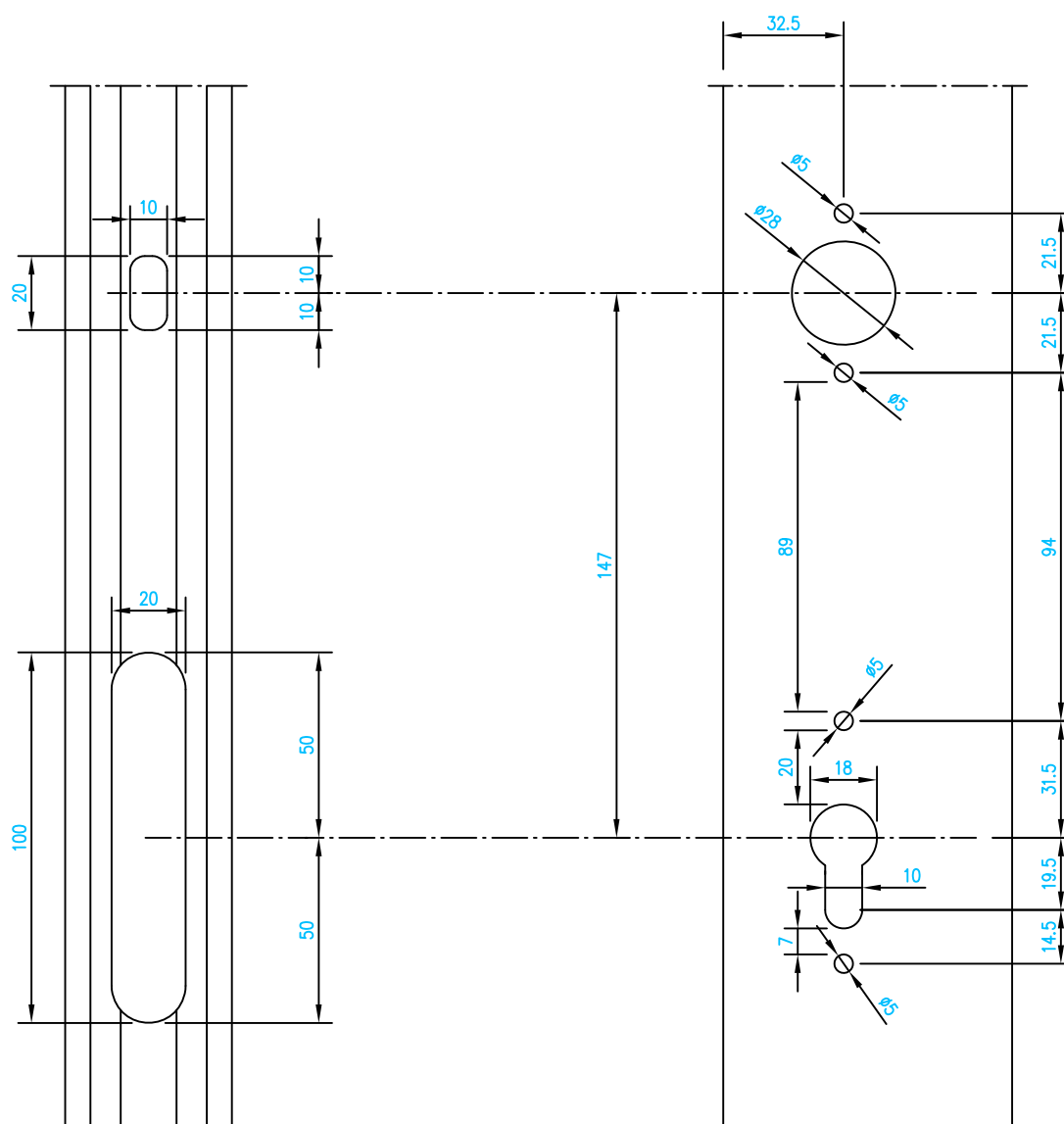
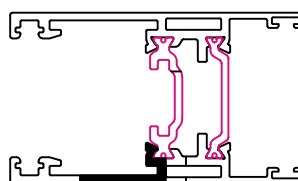
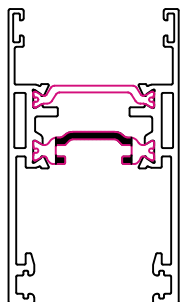
MECANIZADO DE LA MANILLA KORA 02700

Mecanizado válido para las referencias
58004 y 58005

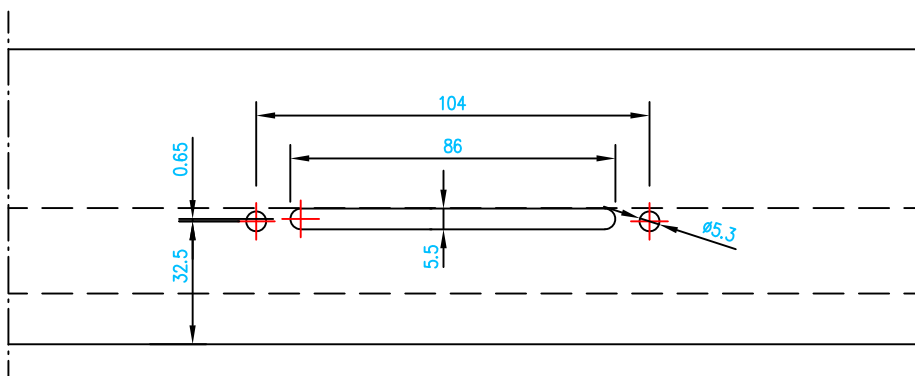
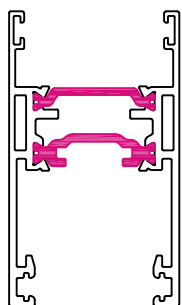


MECANIZADO DE LA MANILLA PRIMA 02908 / 02948

Mecanizado válido para las referencias
58004 y 58005

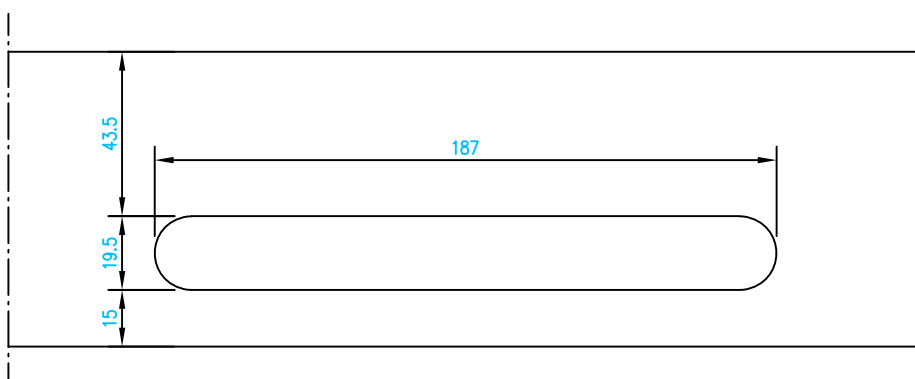
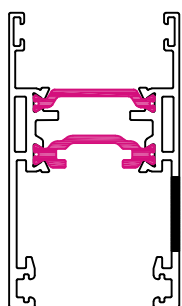


MECANIZADO DE LA HOJA PARA LA CREMONA



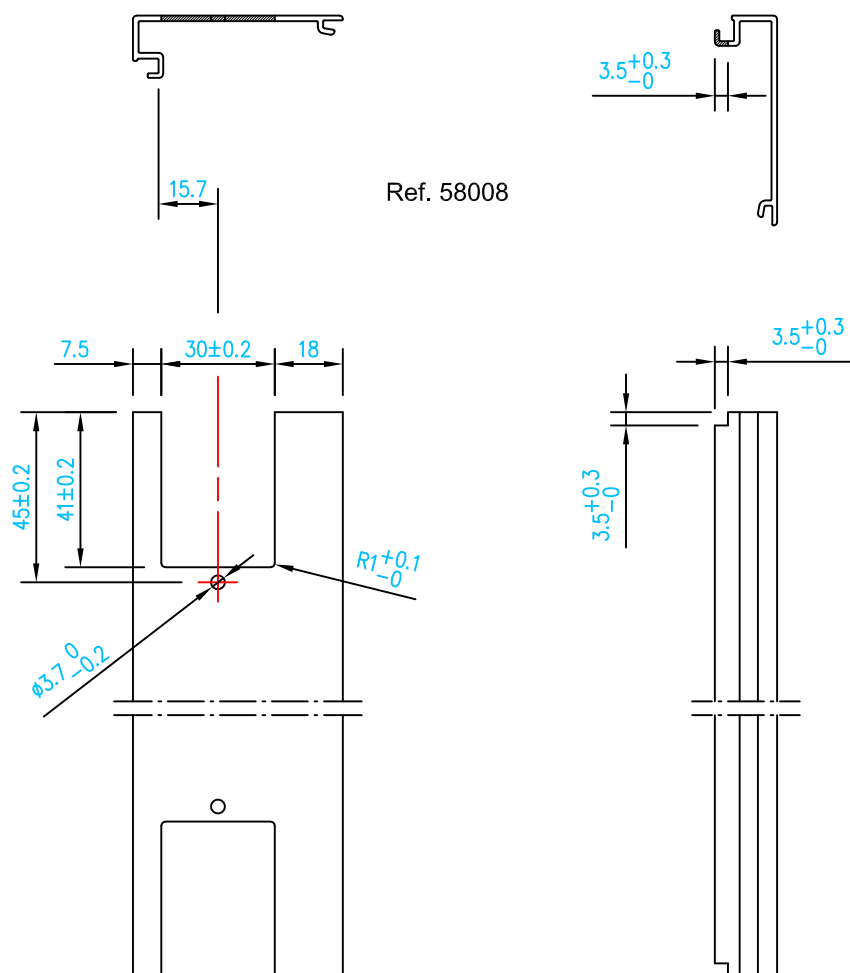
Mecanizado válido para las
referencias 58004 y 58005

MECANIZADO DE LA HOJA PARA EL CIERRE DE PALANCA



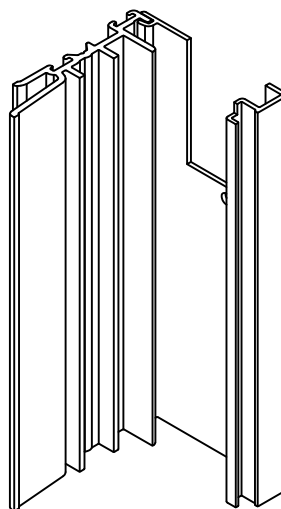
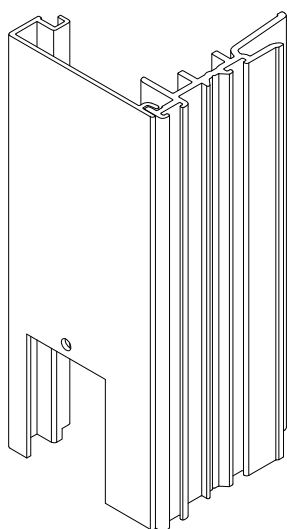
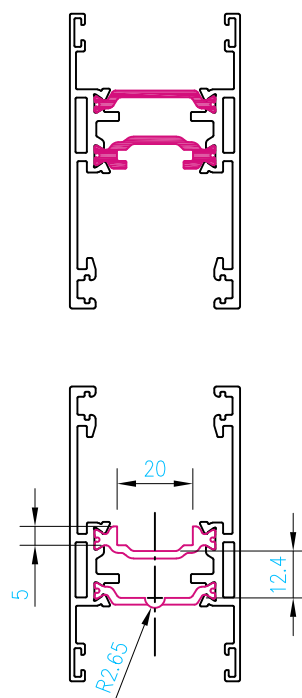
Mecanizado válido para las
referencias 58004 y 58005

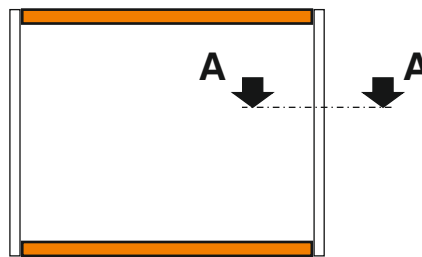
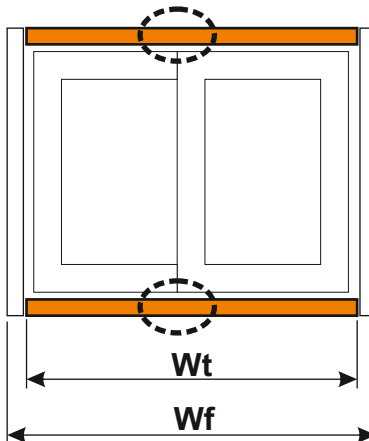
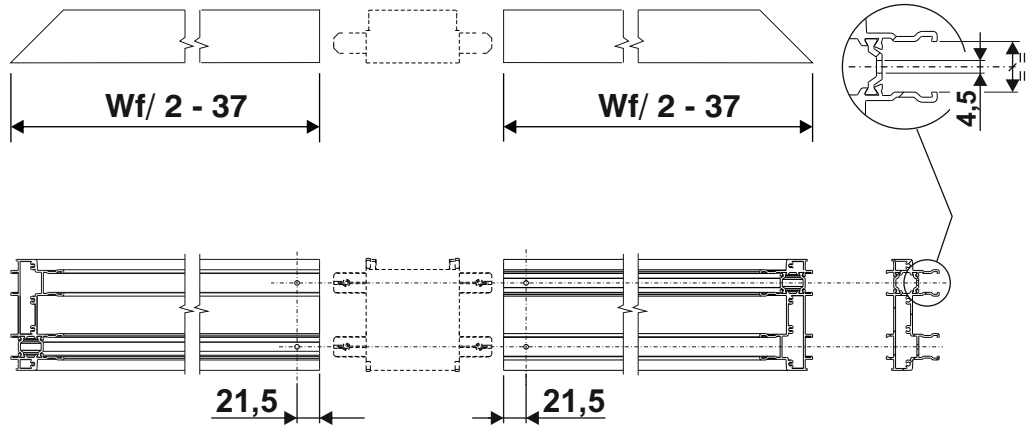
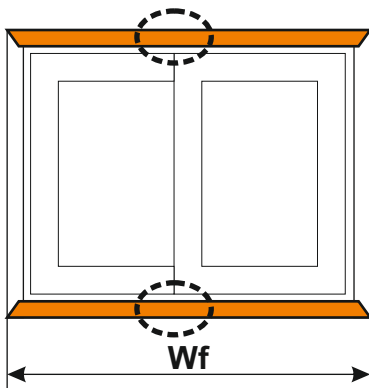
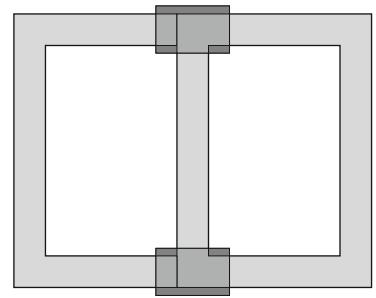
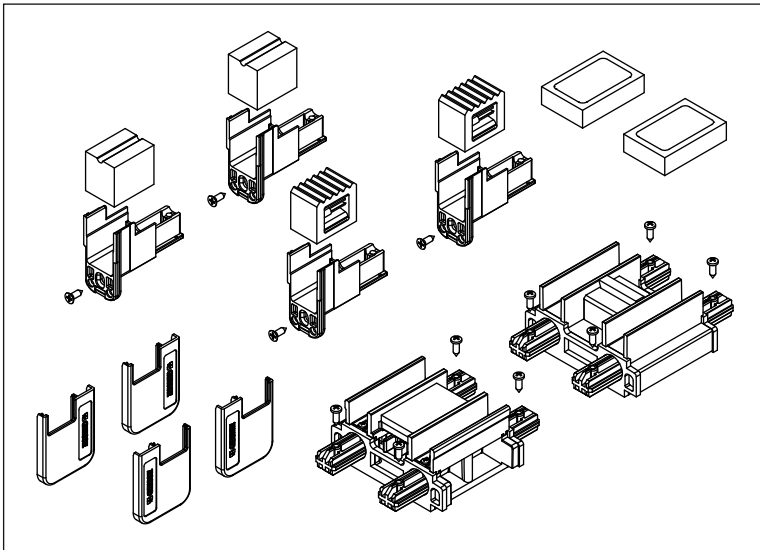
DETALLE MECANIZADO NUDO CENTRAL



DESPUNTE DE NERVIOS EN LA HOJA

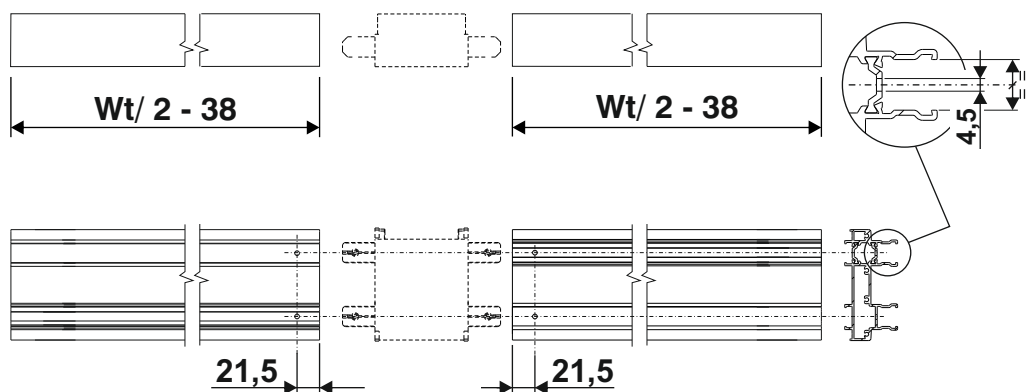
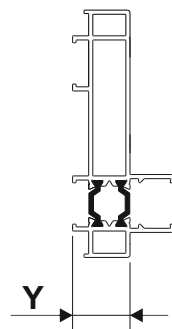
Mecanizado válido para las ref.
58004 y 58005.

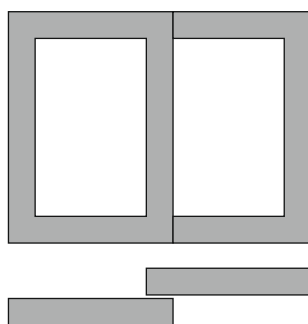




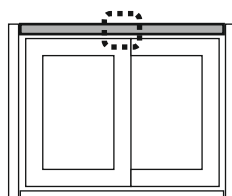
$$Wt = Wf - 2Y$$

"A - A"



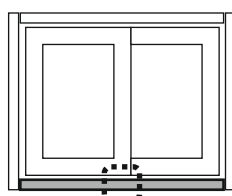
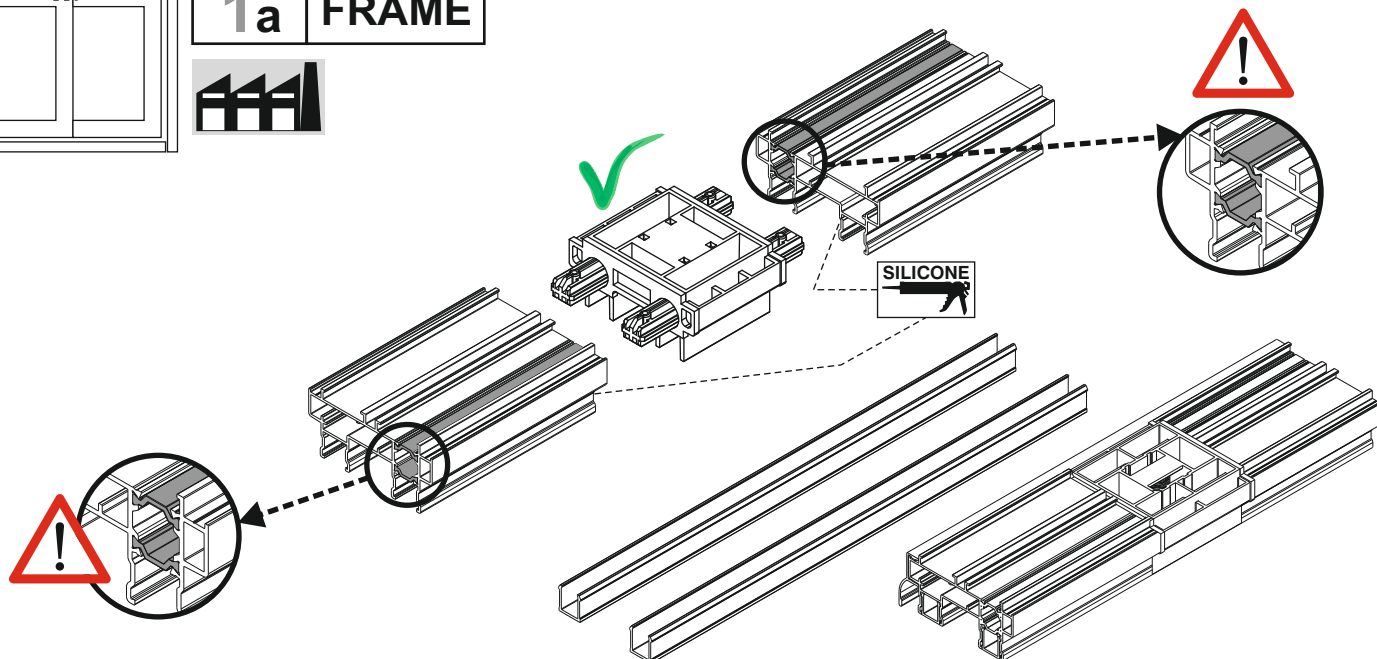


A



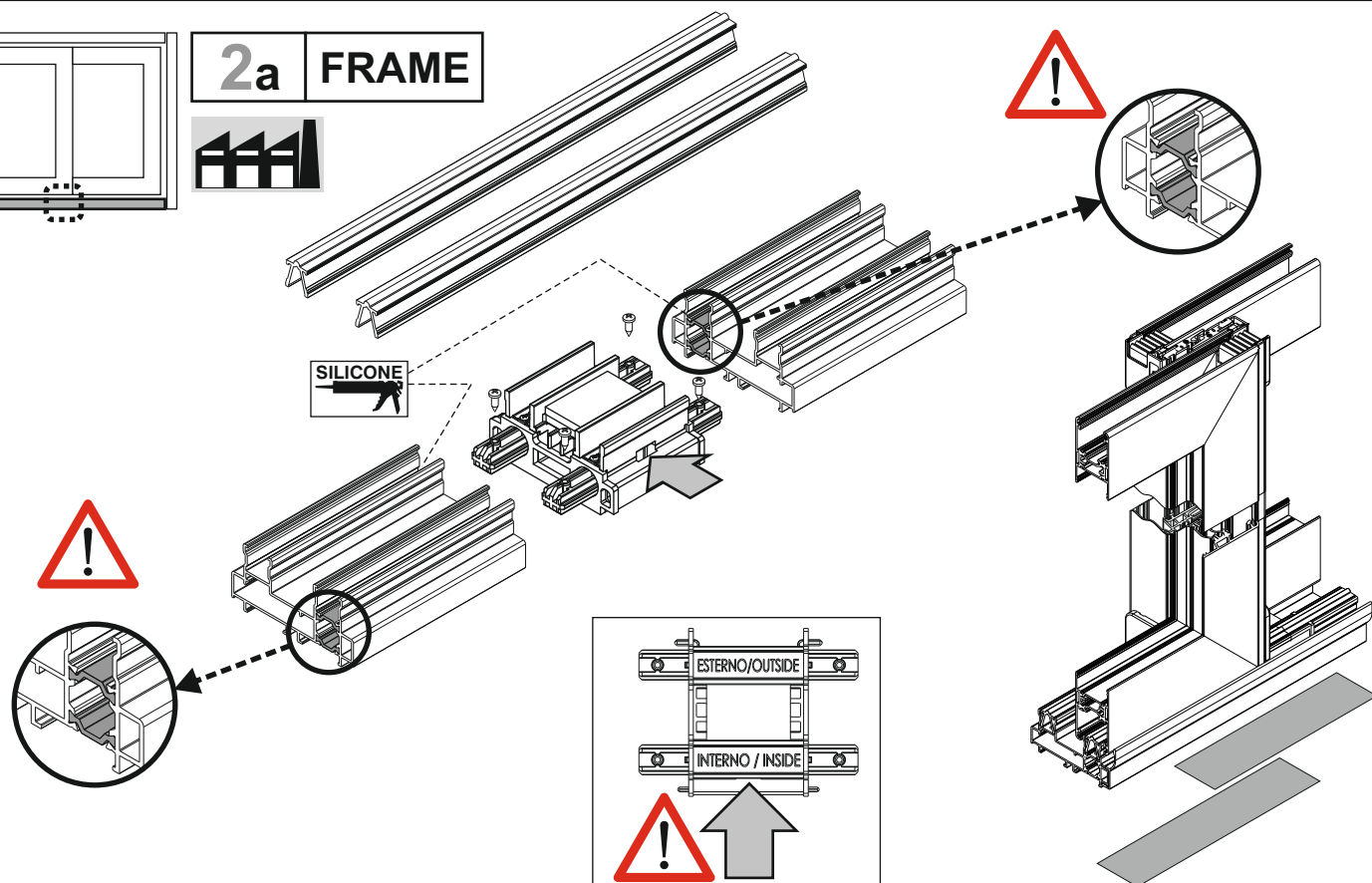
1a

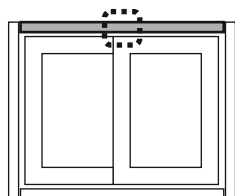
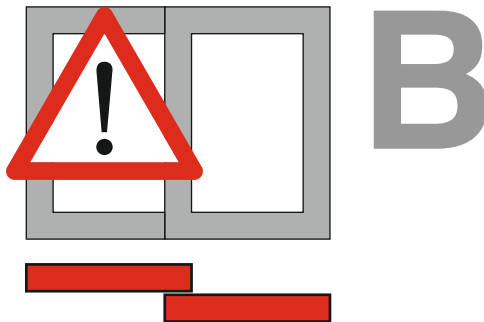
FRAME



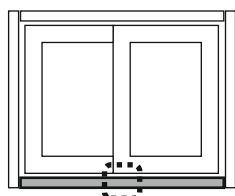
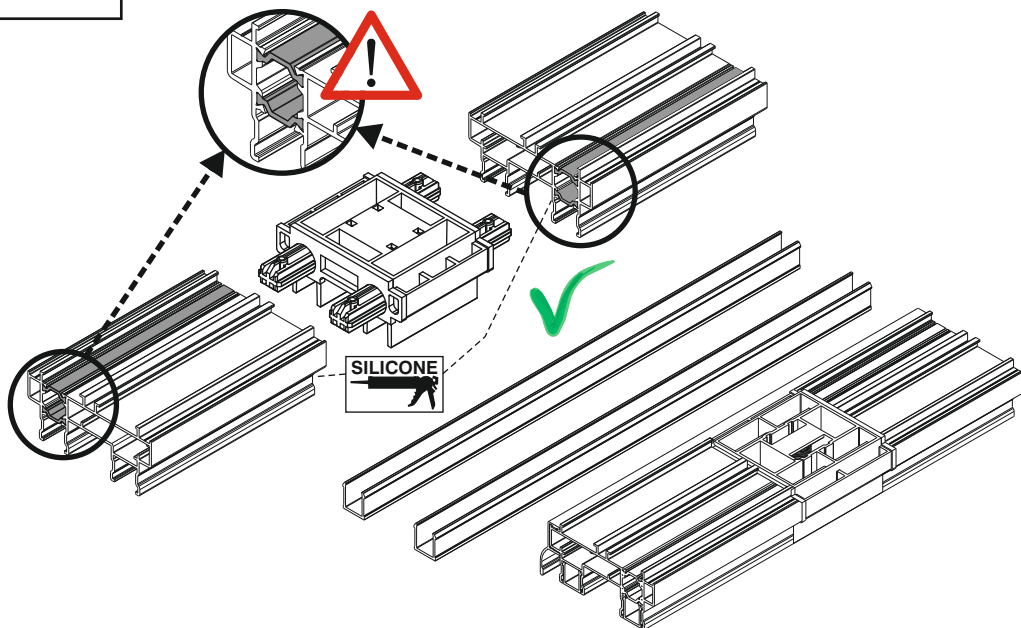
2a

FRAME

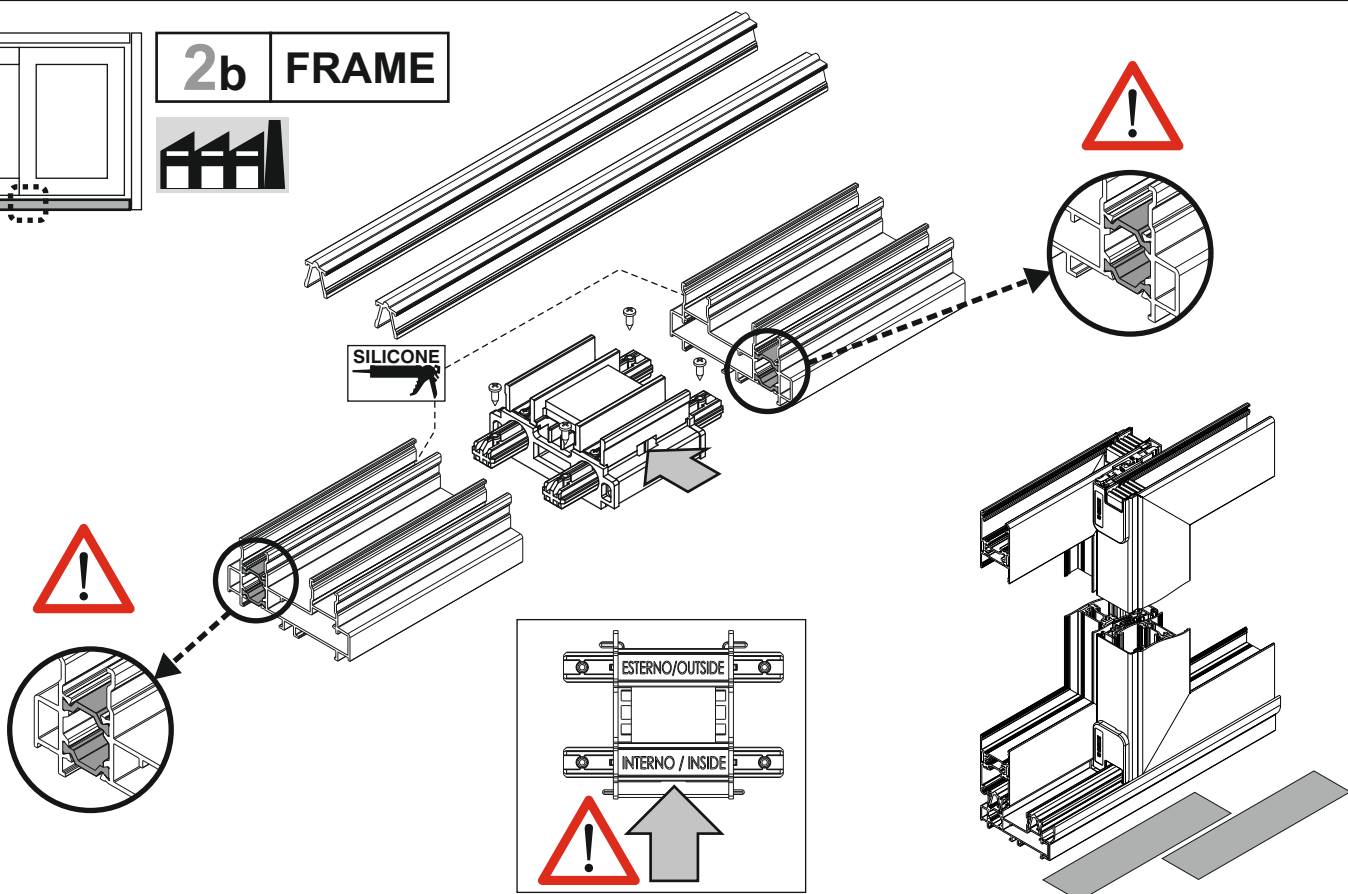


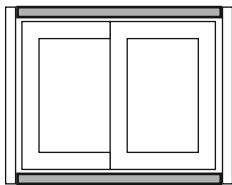


1b FRAME



2b FRAME



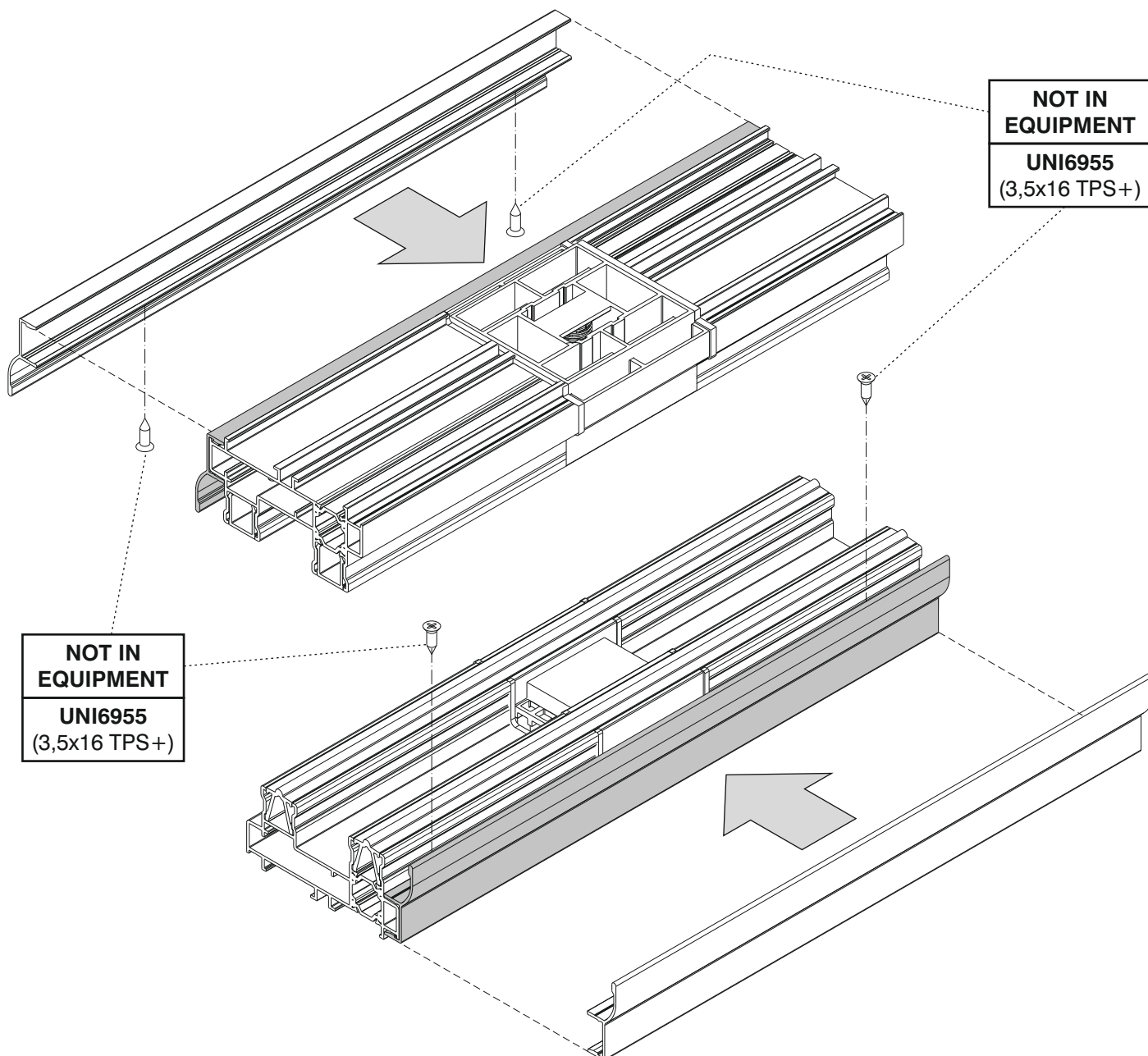
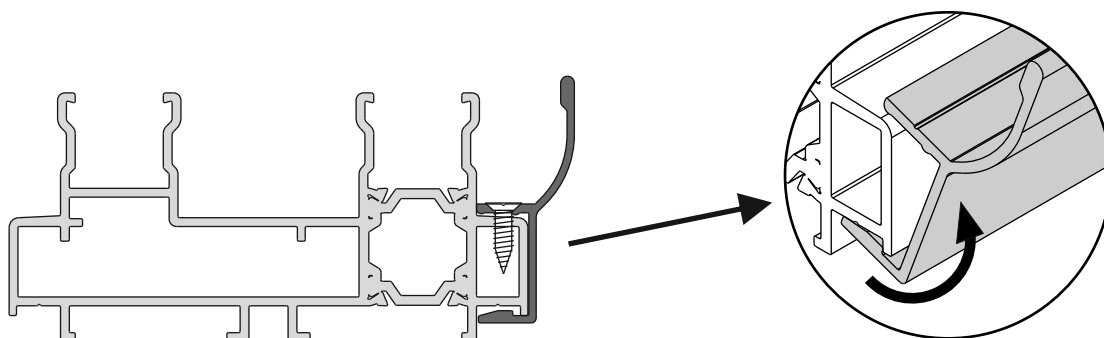


3

FRAME



ATTENTION: Do not lift frame before mounting drip rail profile

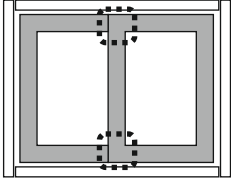


**NOT IN
EQUIPMENT**

UNI6955
(3,5x16 TPS+)

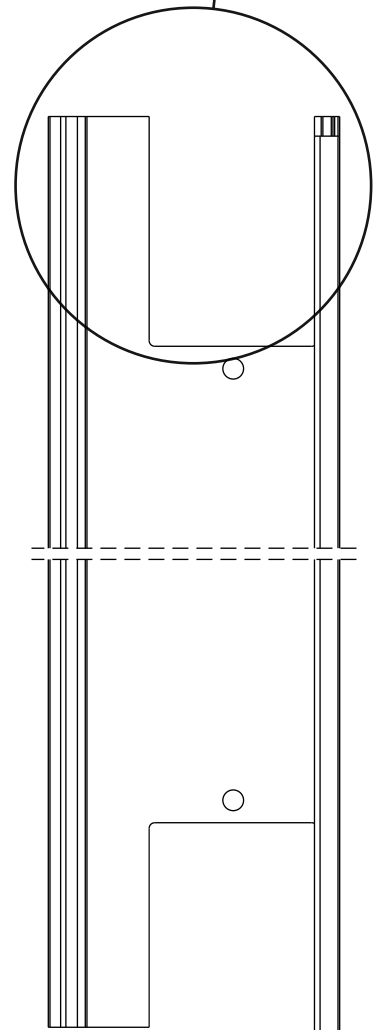
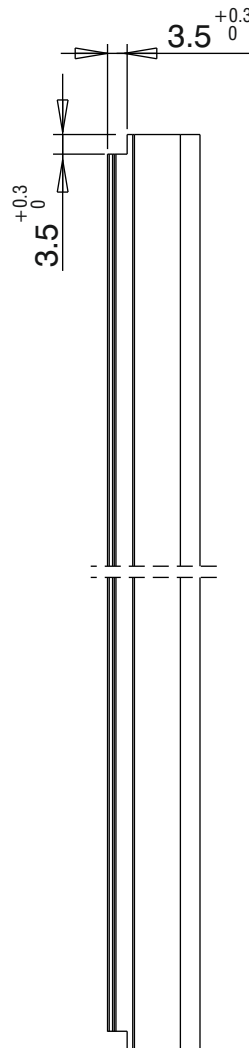
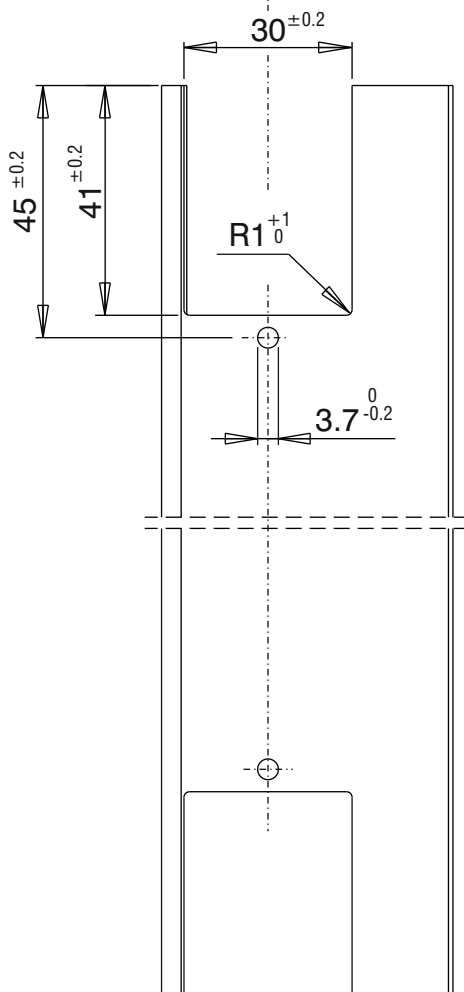
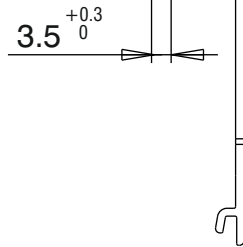
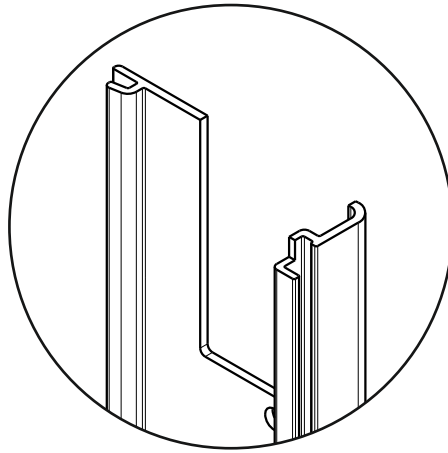
**NOT IN
EQUIPMENT**

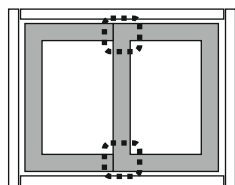
UNI6955
(3,5x16 TPS+)



4

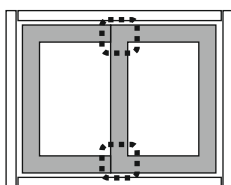
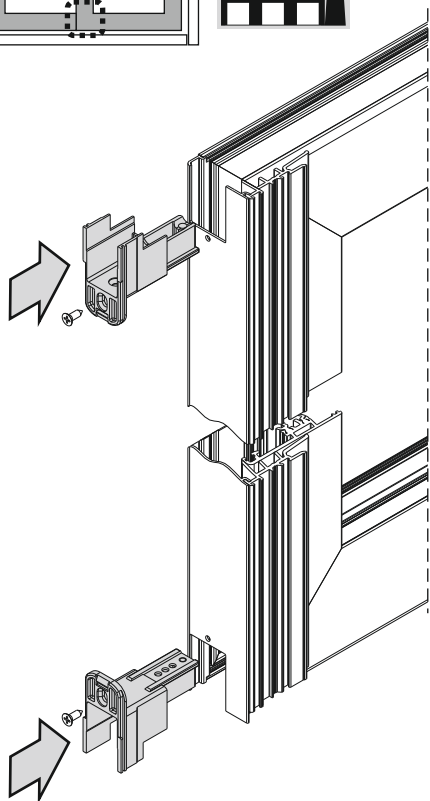
SASH





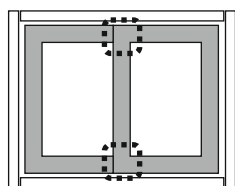
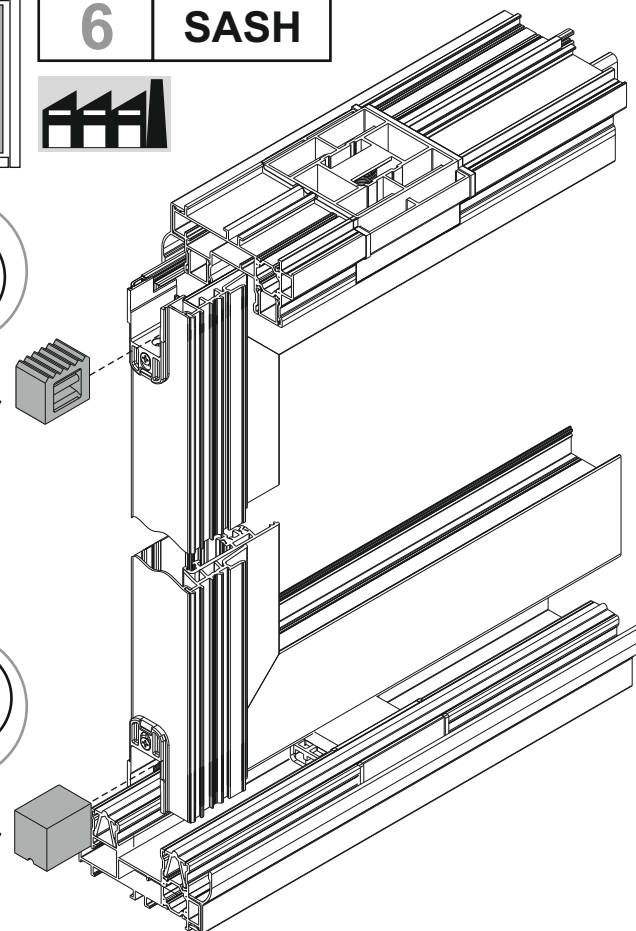
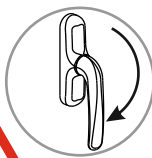
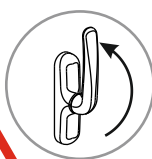
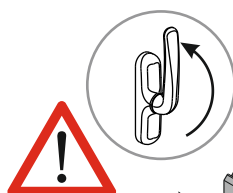
5

SASH



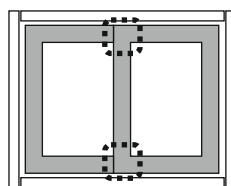
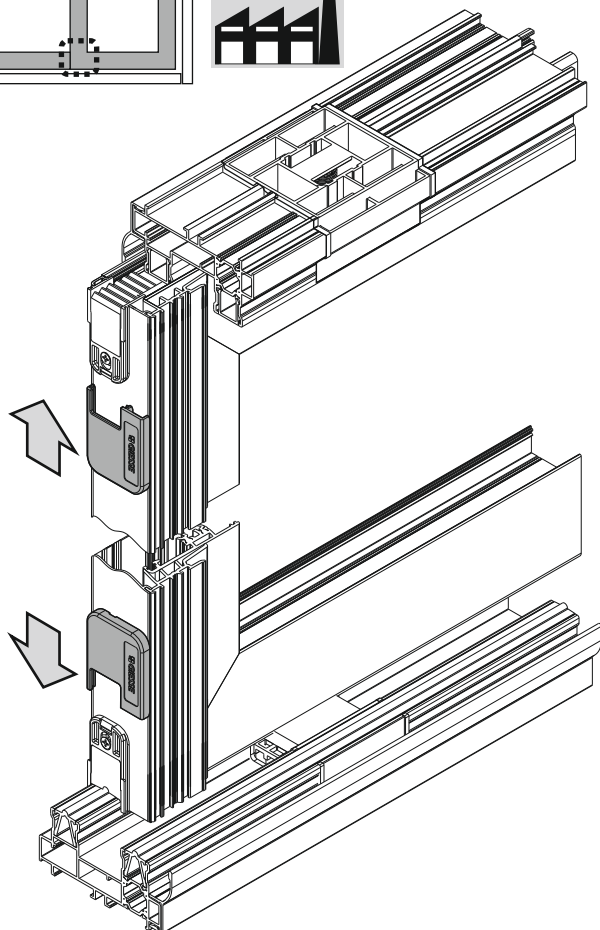
6

SASH



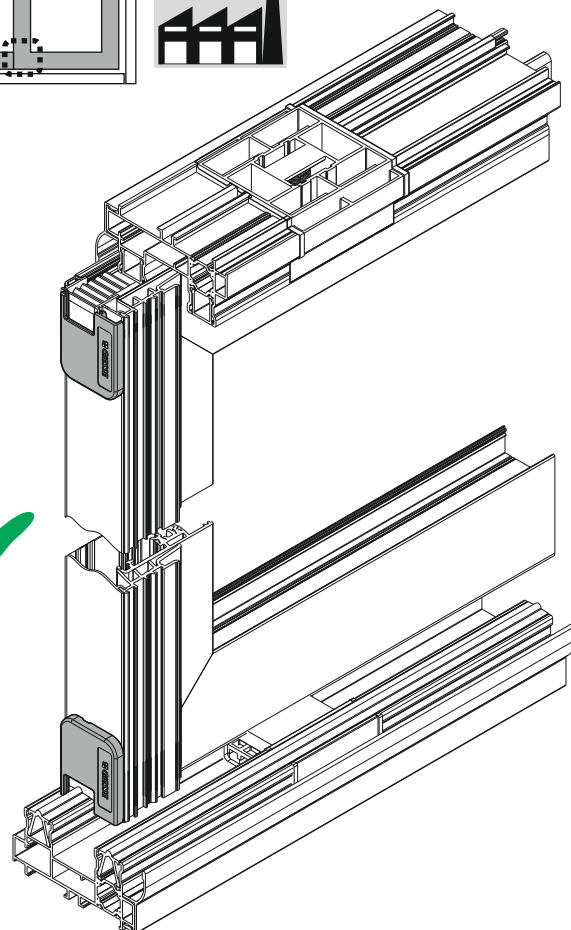
7

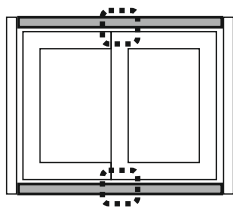
SASH



8

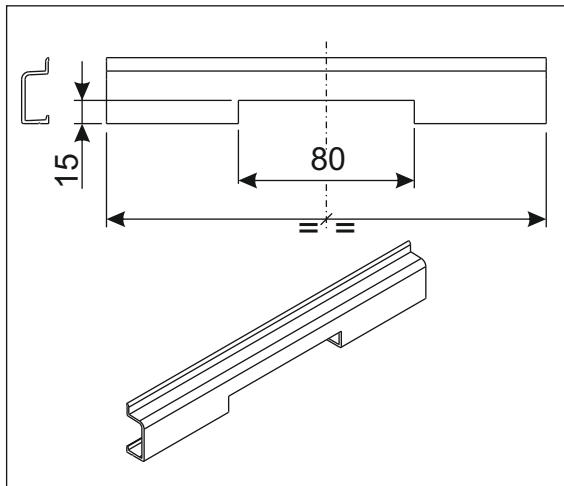
SASH



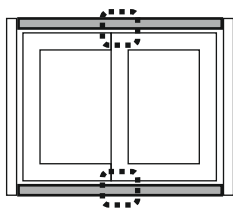
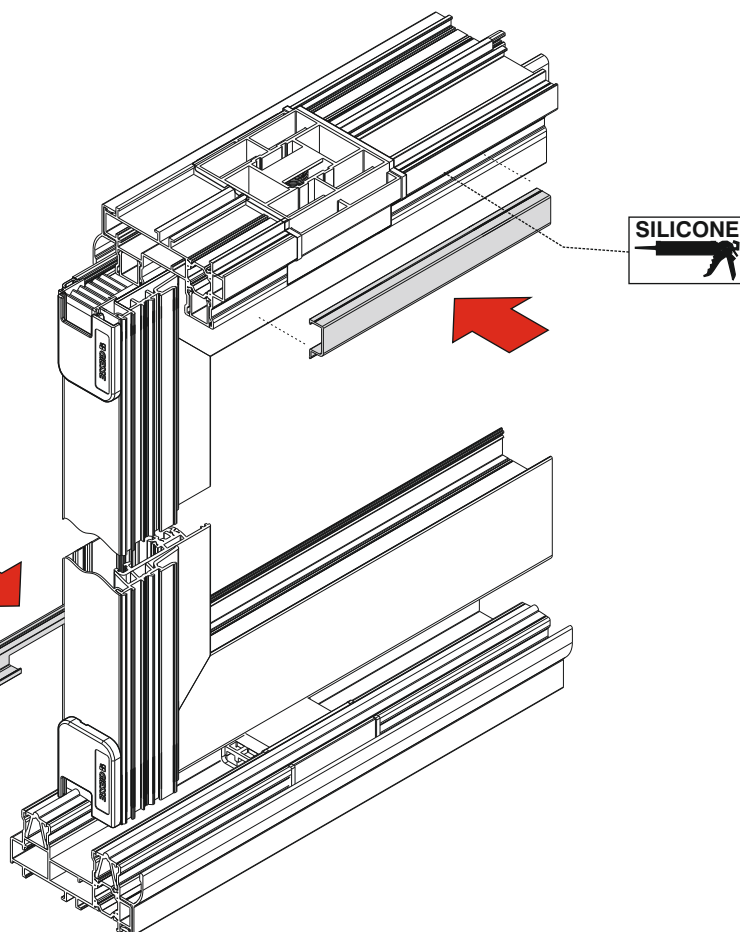


9

FRAME

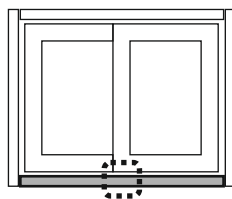
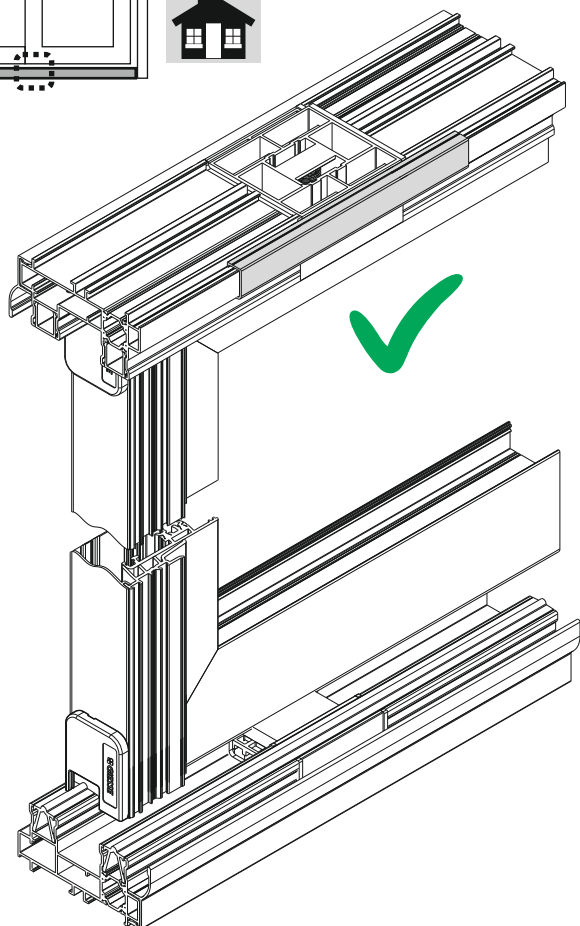


SILICONE



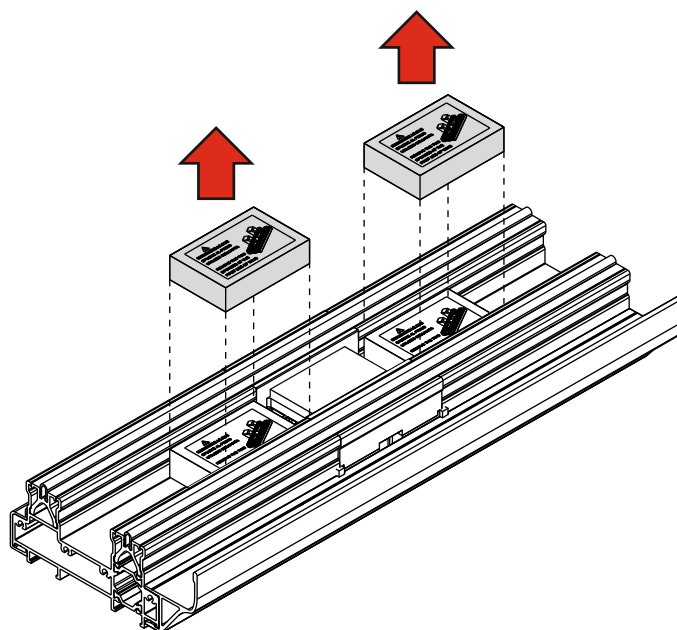
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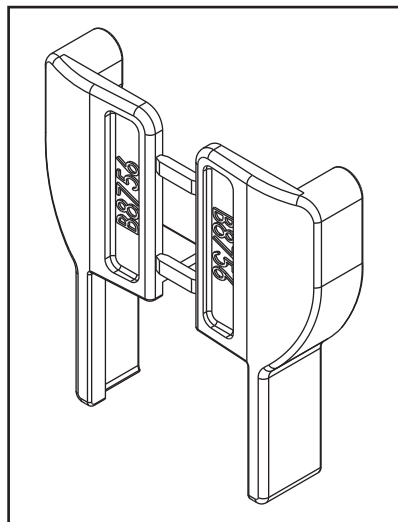
FRAME



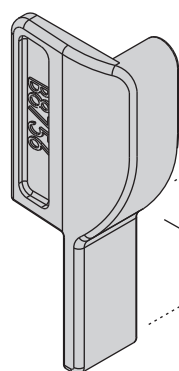
11

FRAME



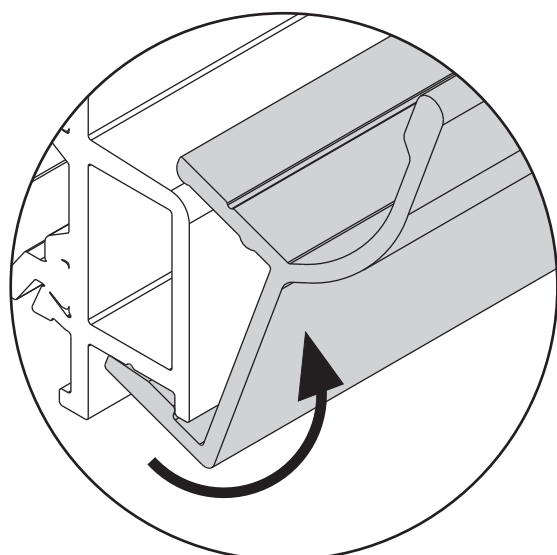
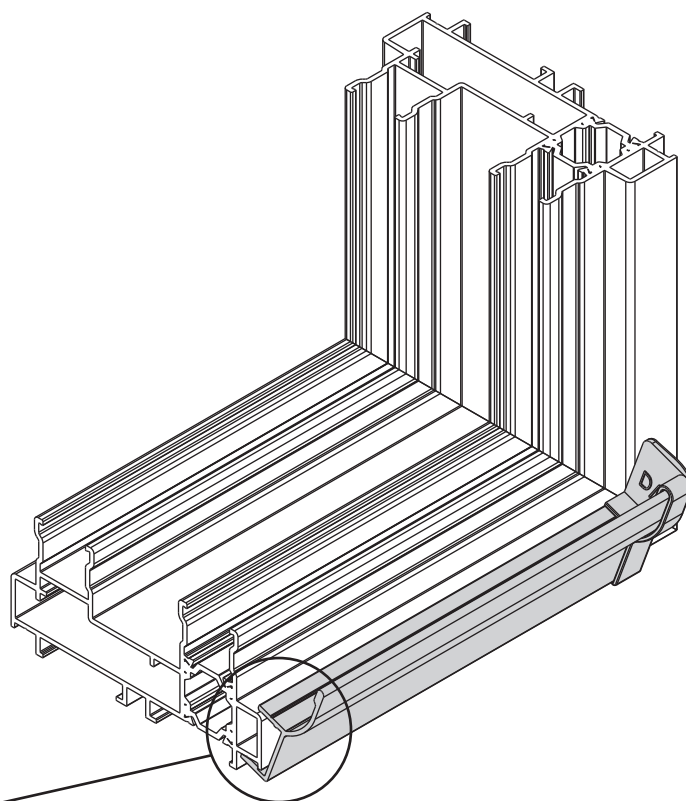


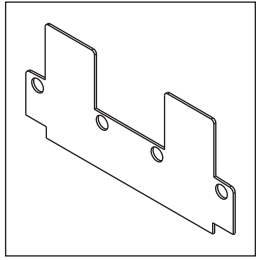
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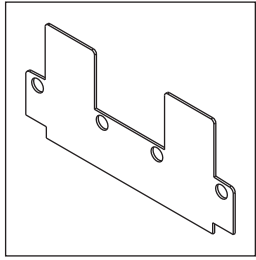
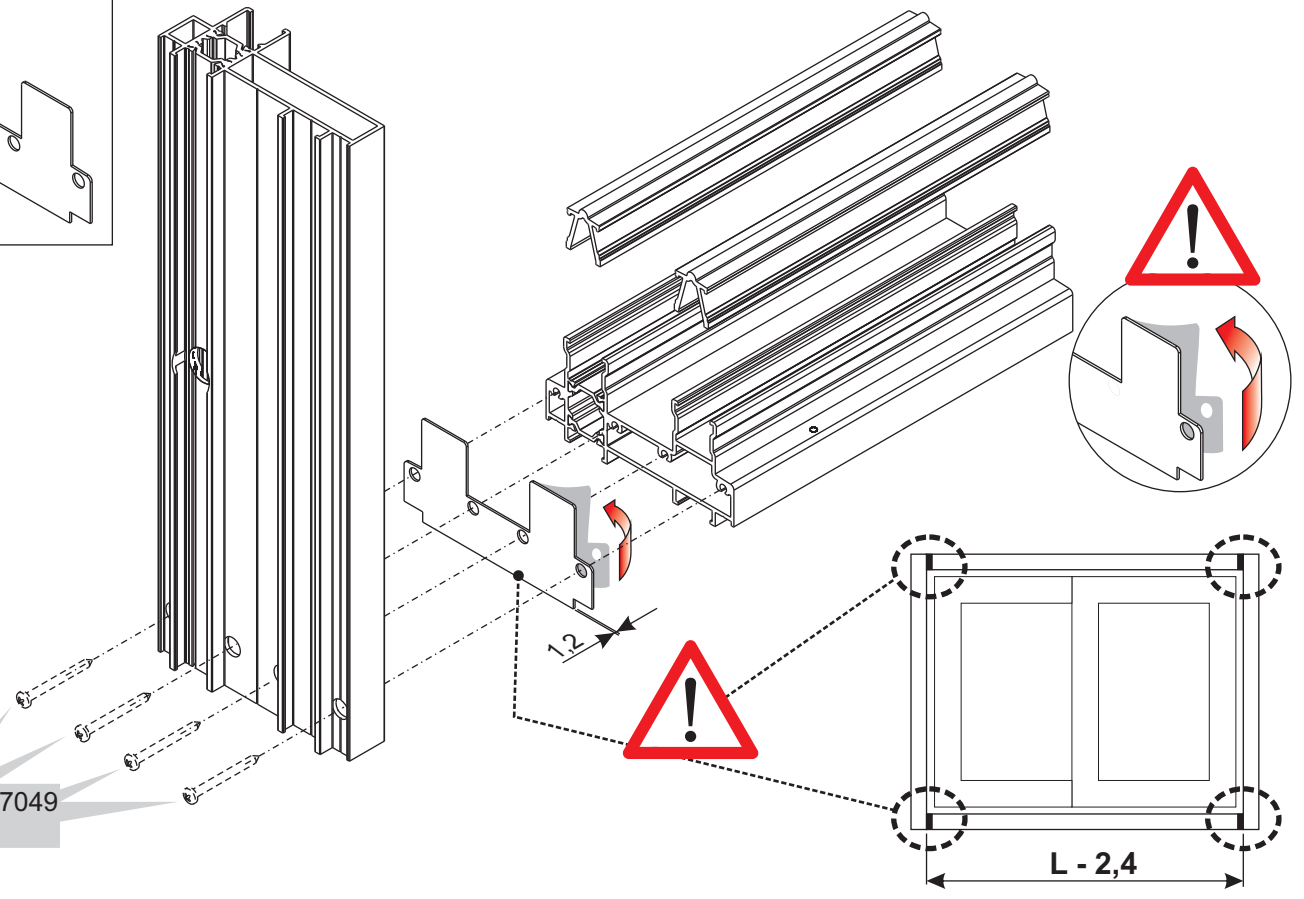
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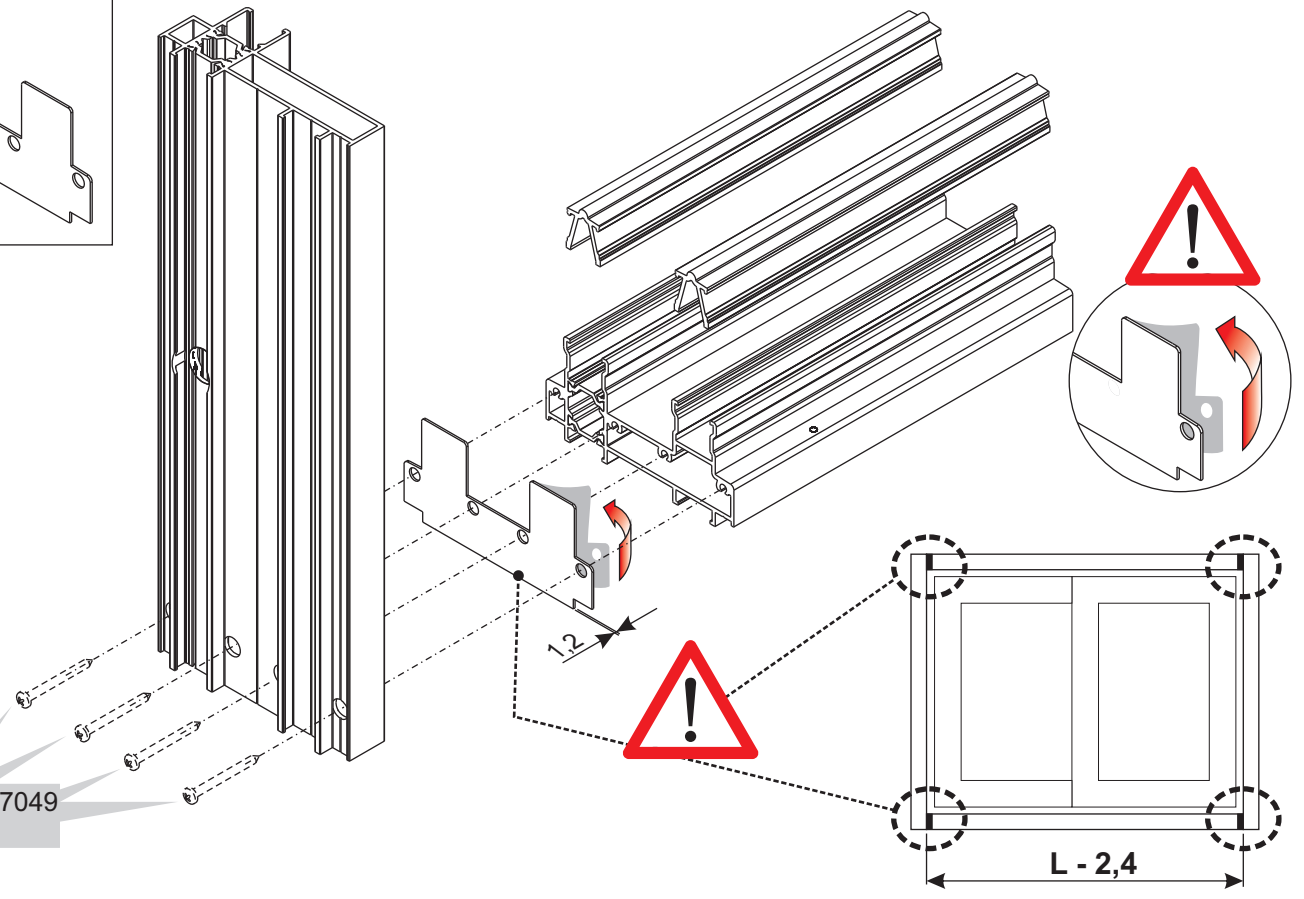


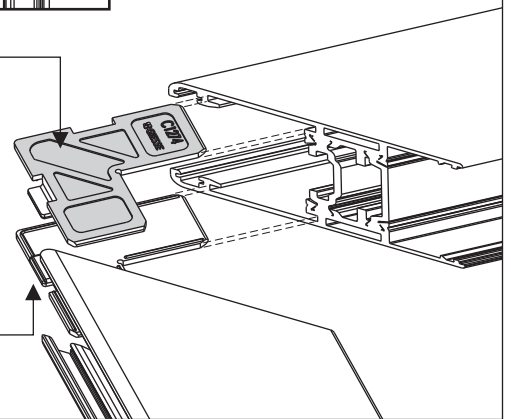
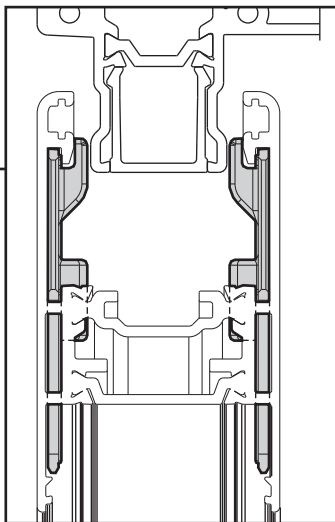
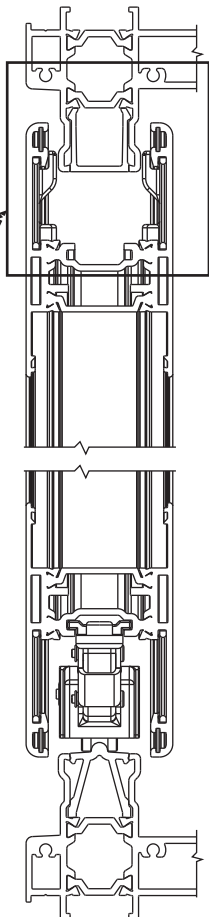
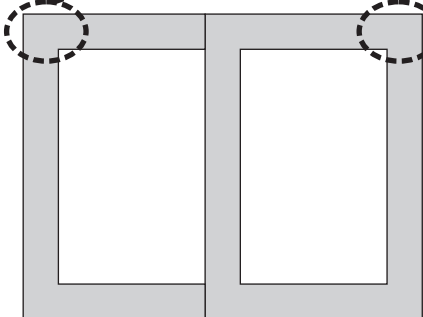
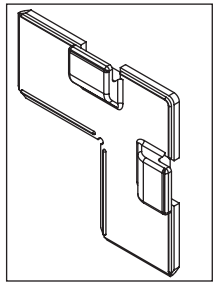
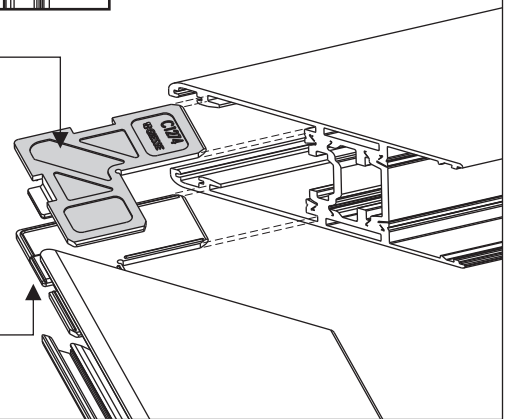
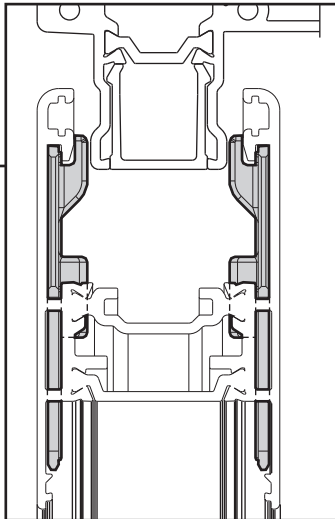
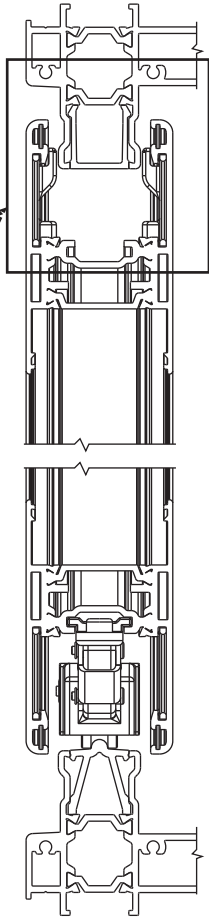
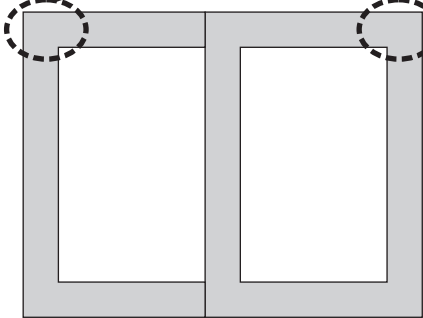
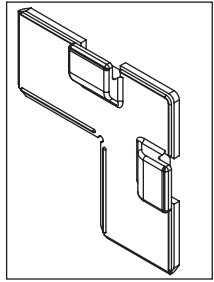


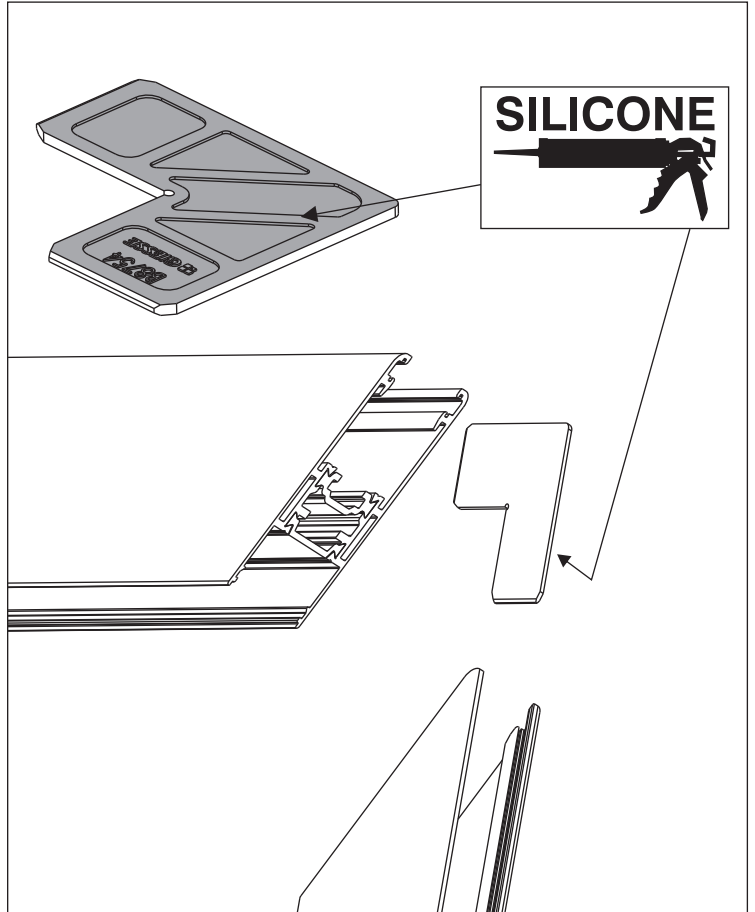
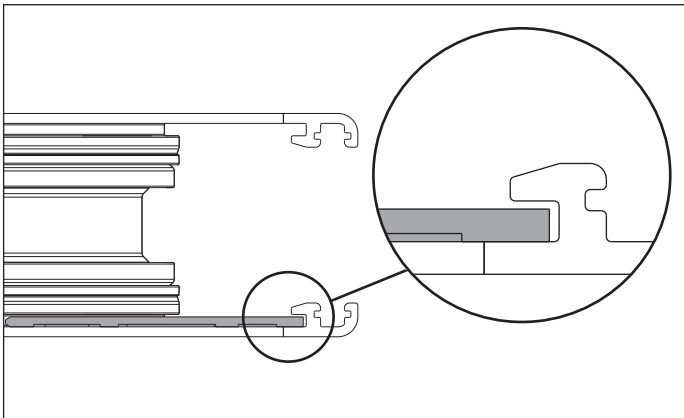
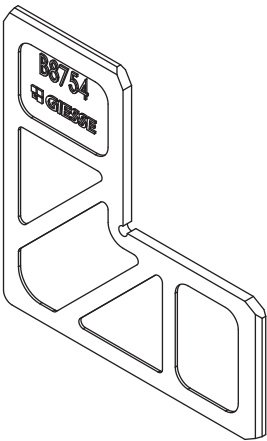
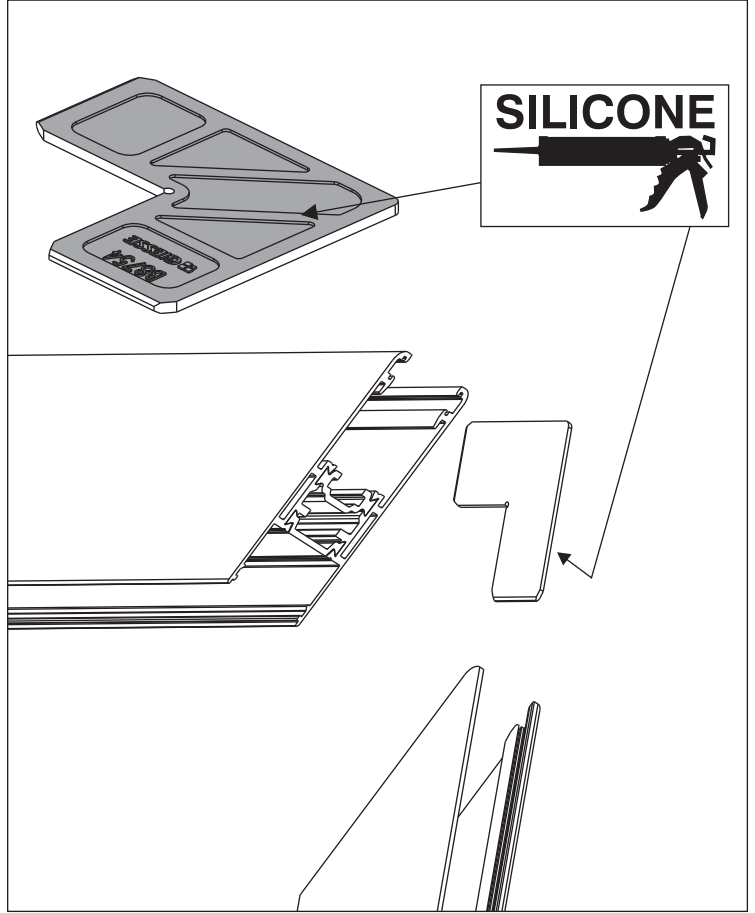
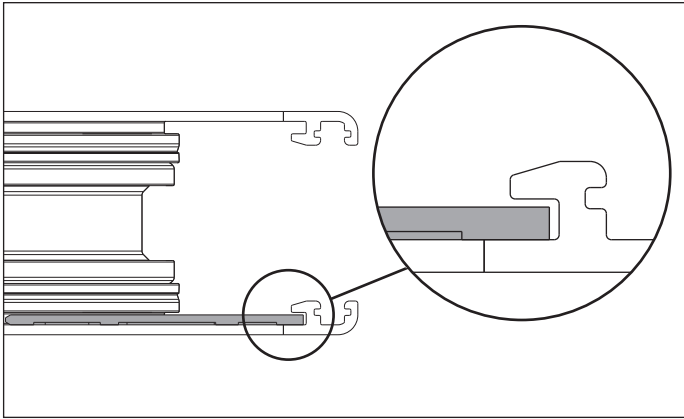
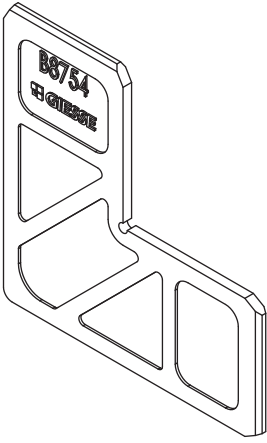
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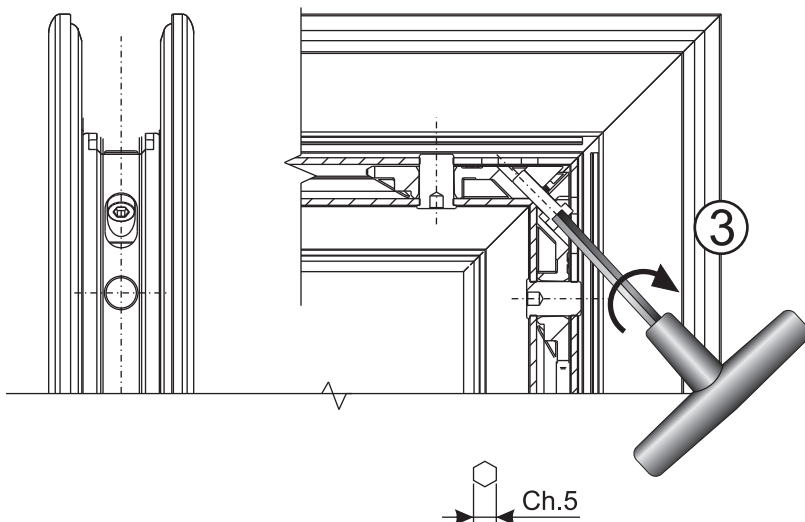
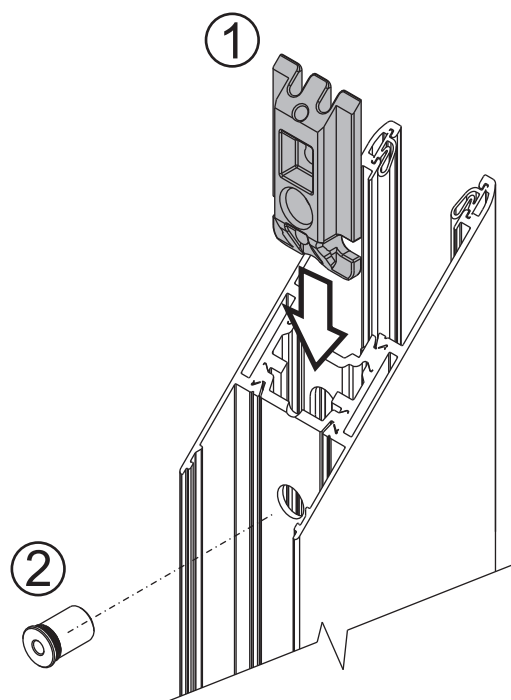
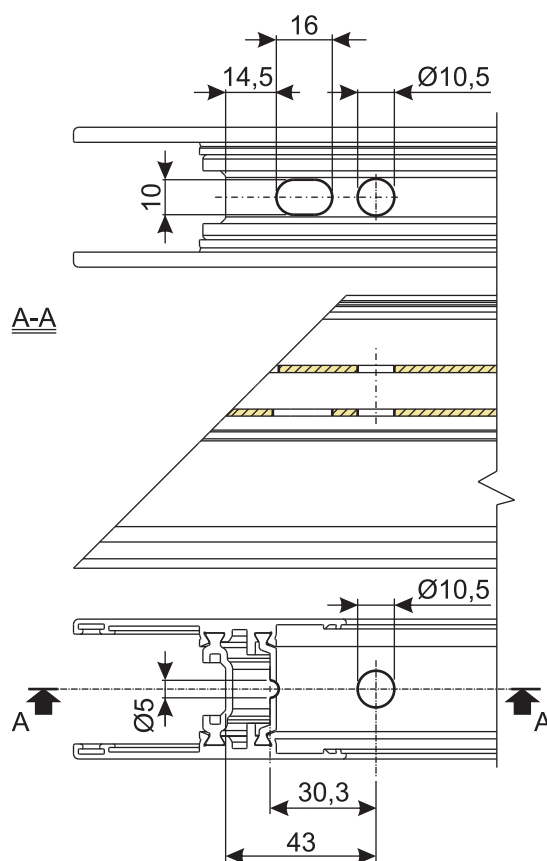
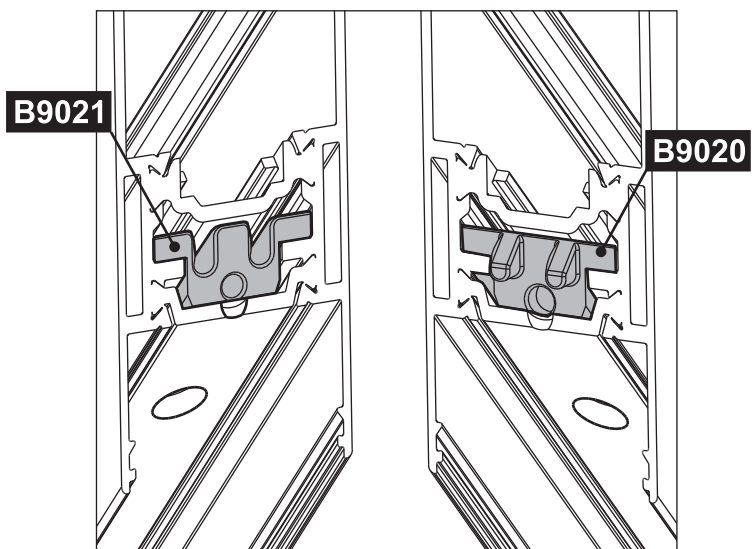
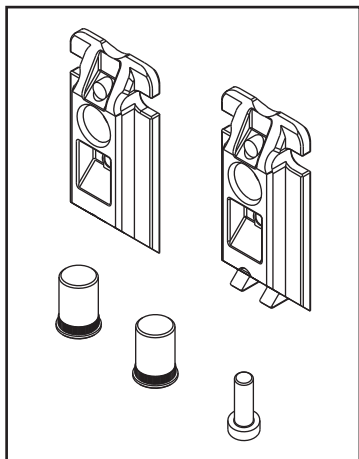


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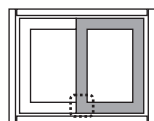
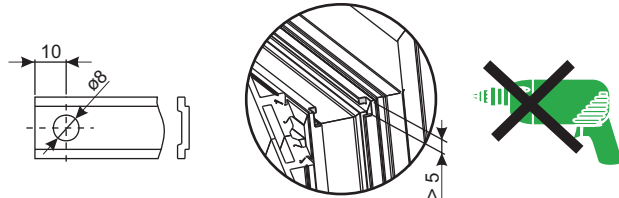
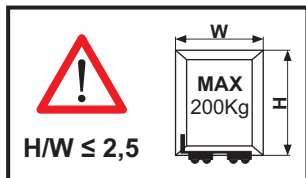
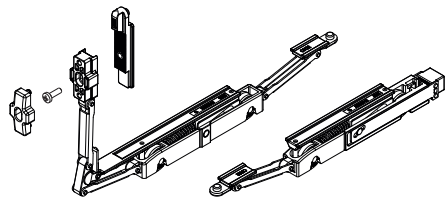




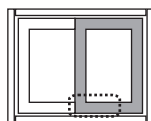
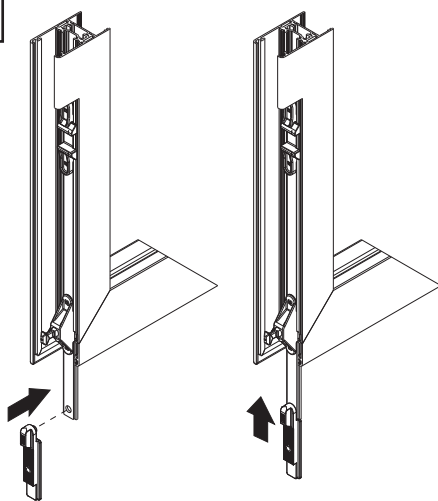




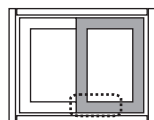
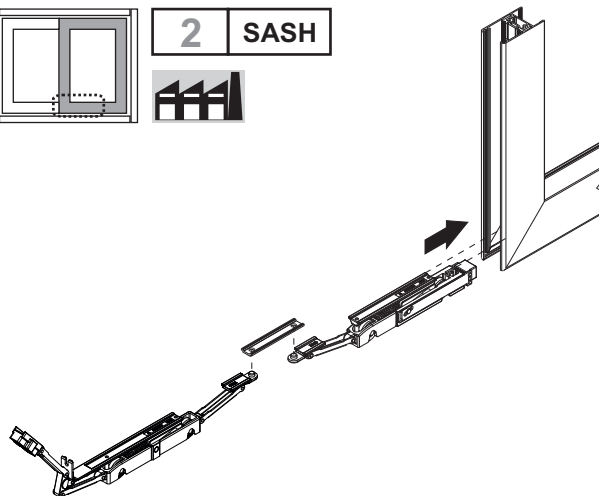
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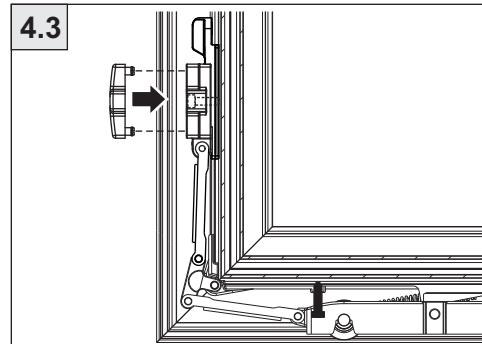
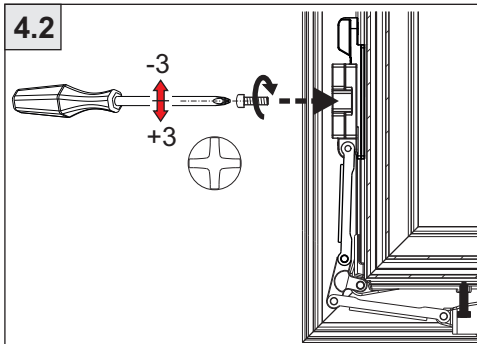
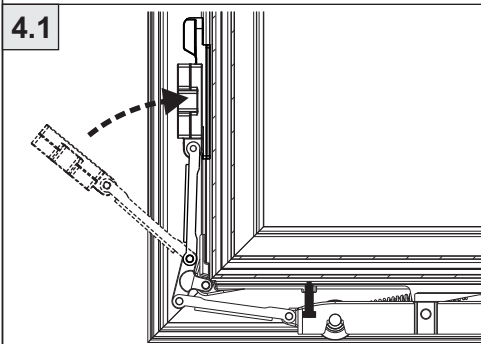
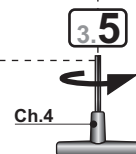
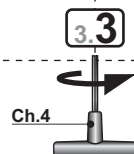
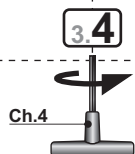
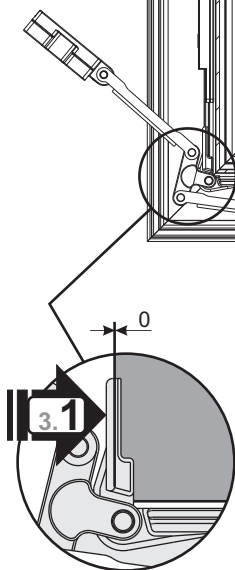
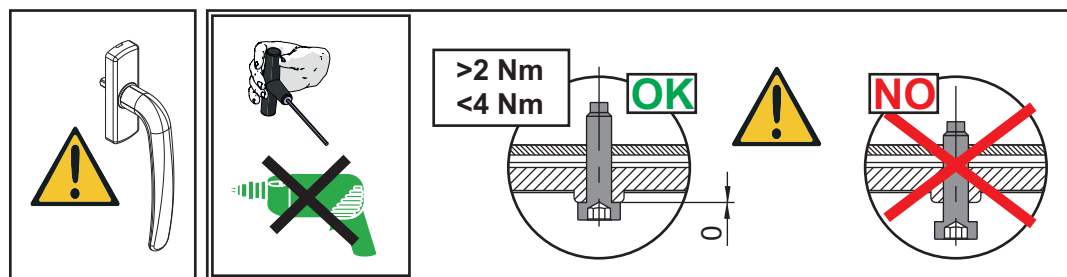
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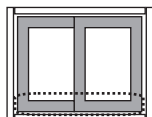


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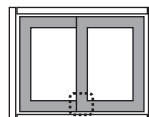
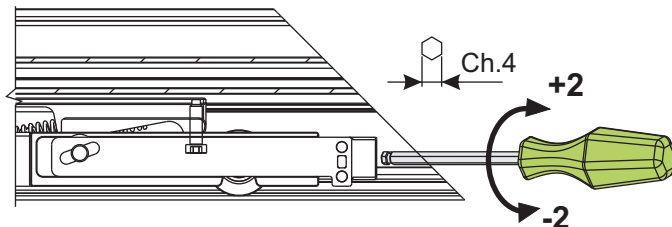
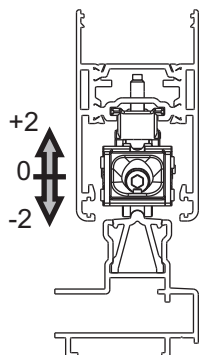
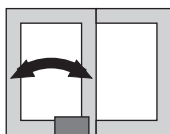
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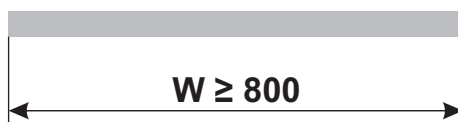
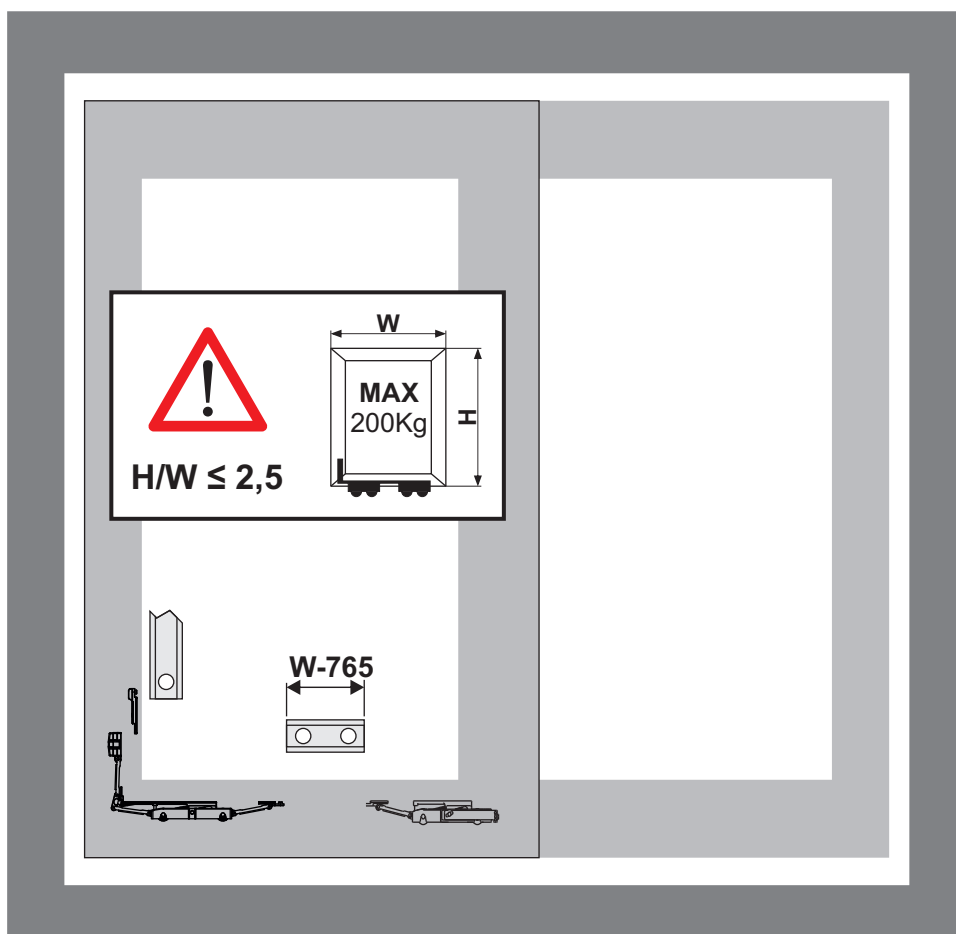
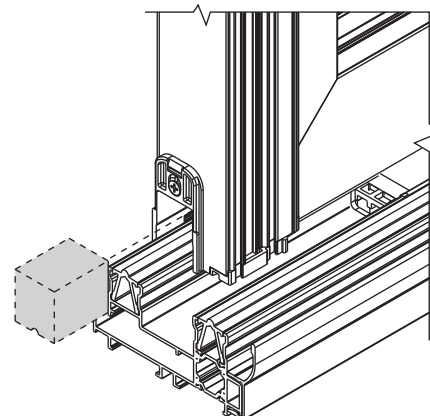
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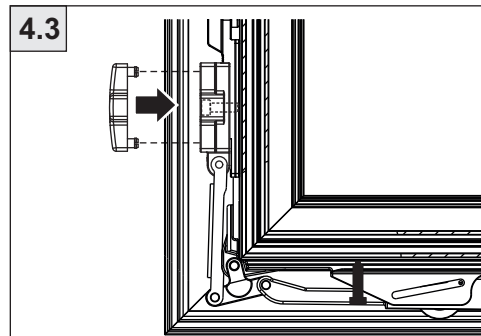
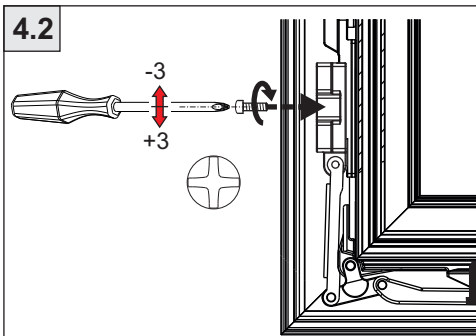
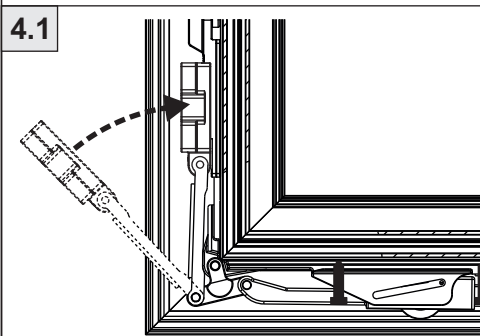
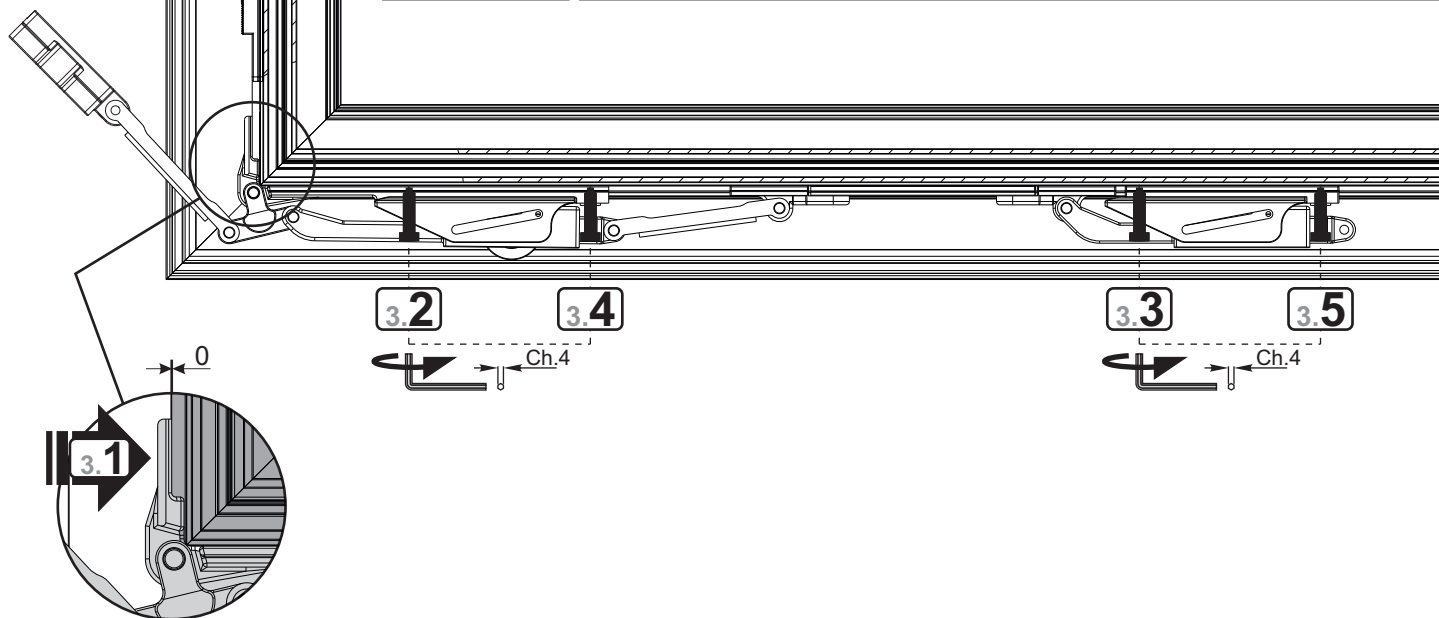
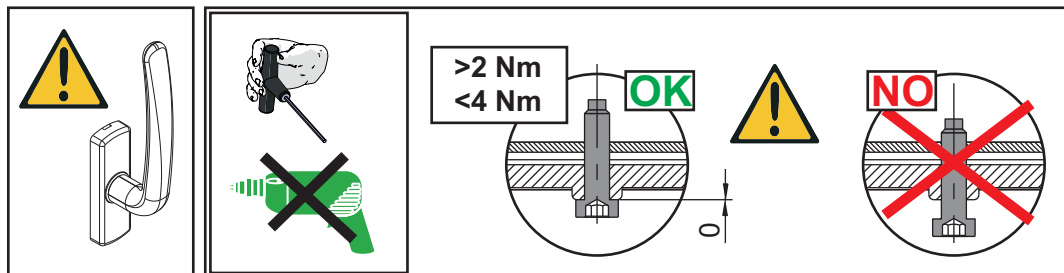
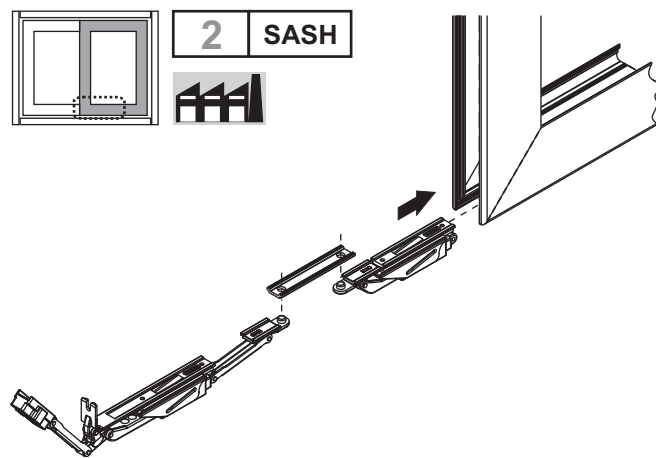
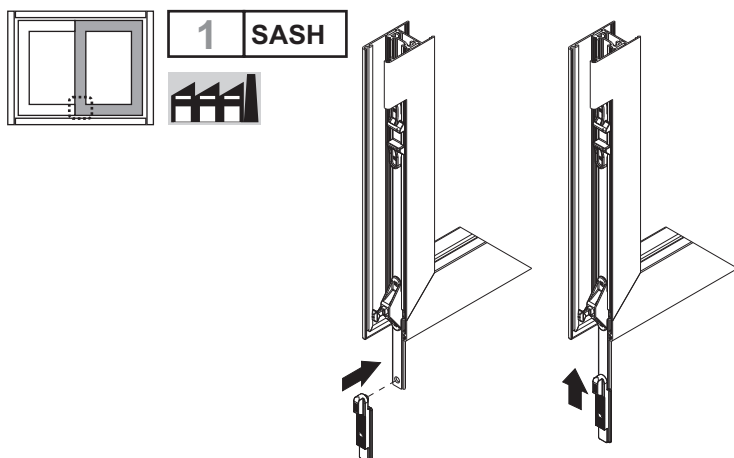
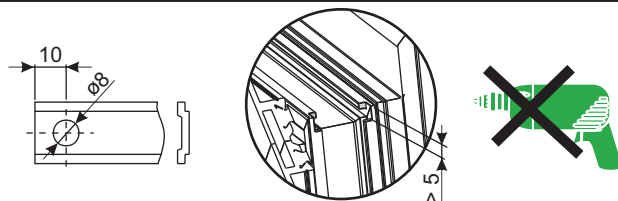
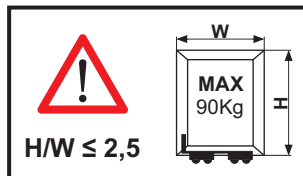
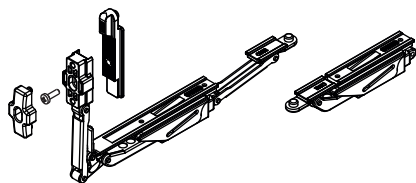
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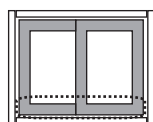


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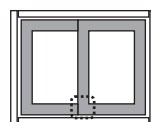
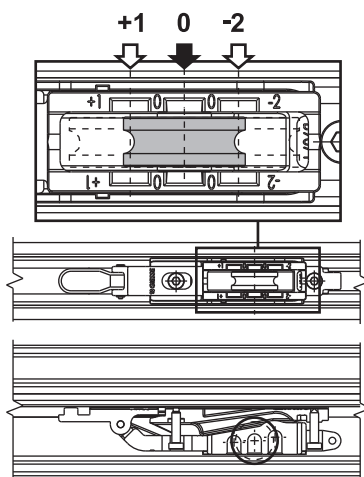
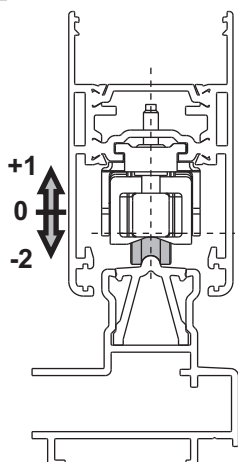
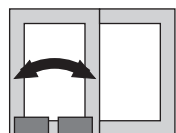
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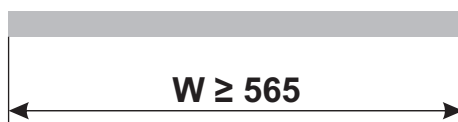
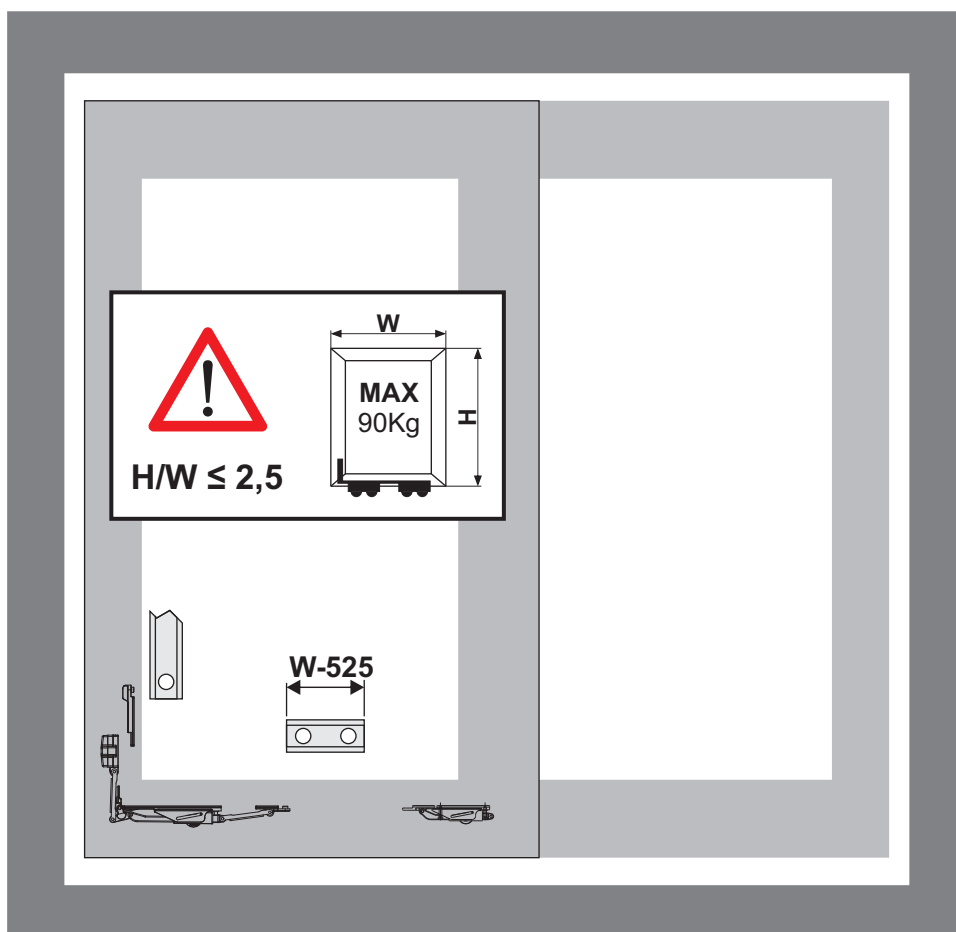
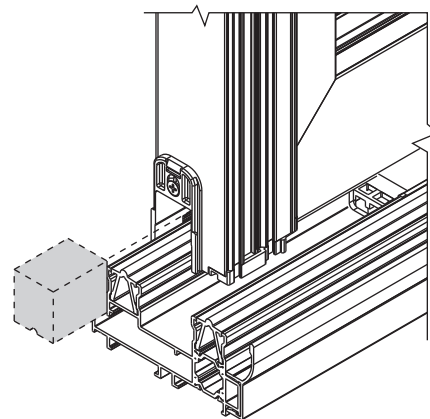


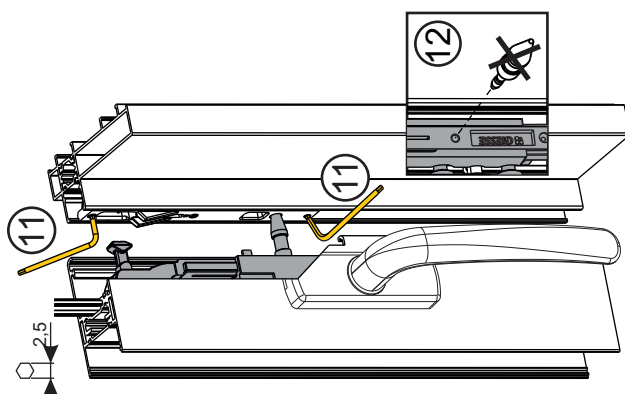
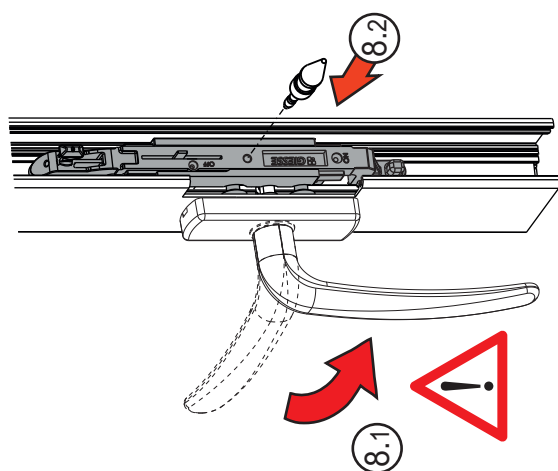
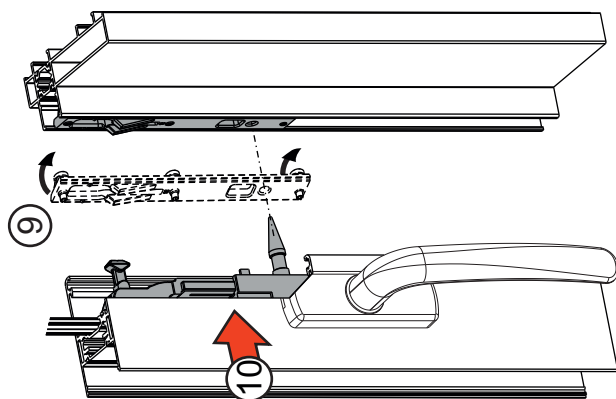
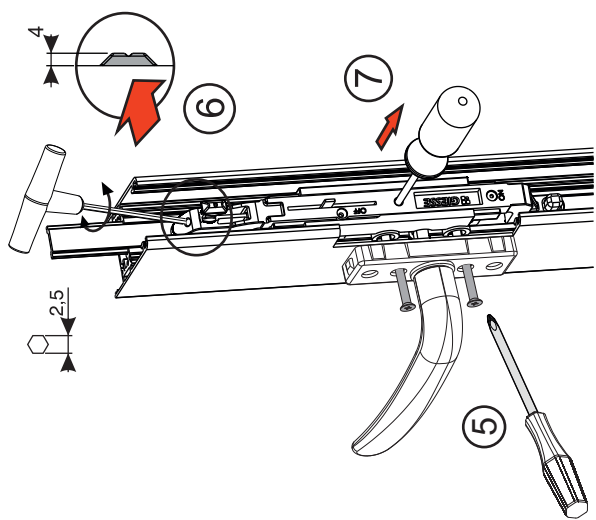
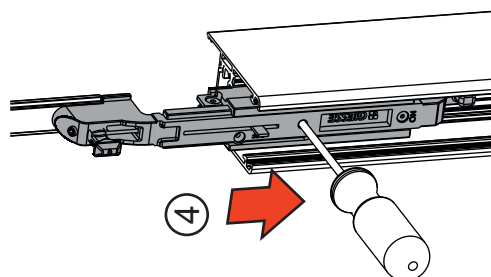
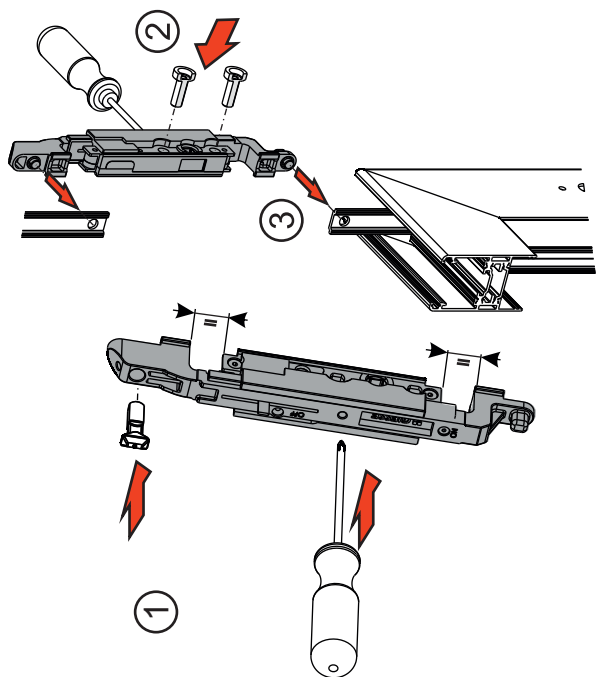
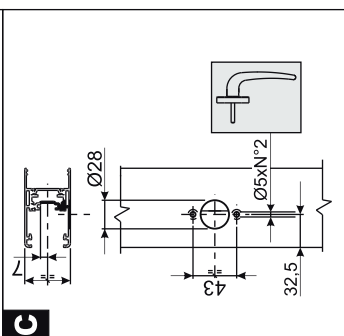
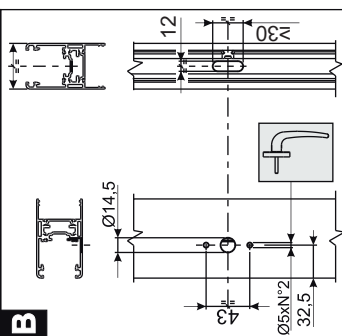
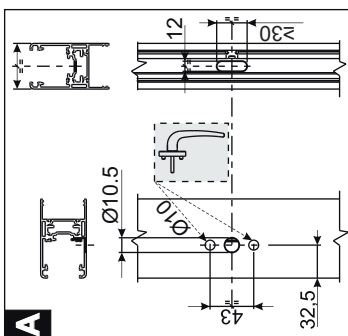
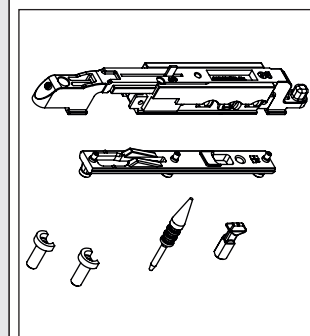


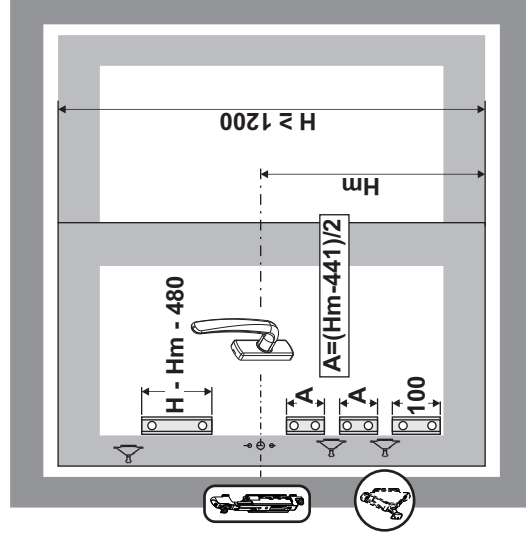
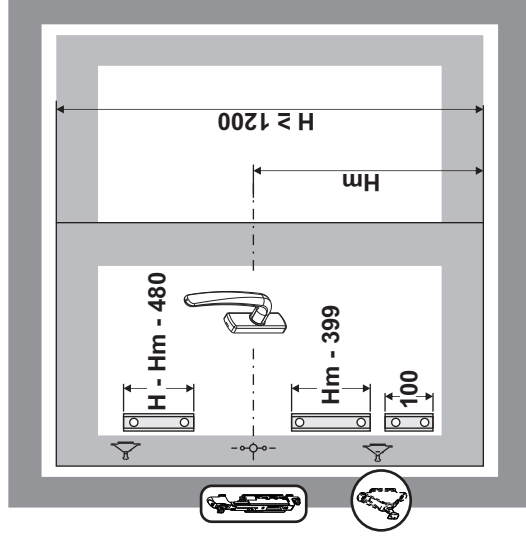
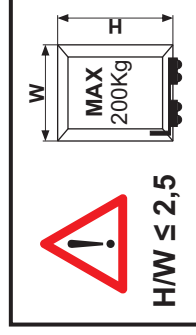
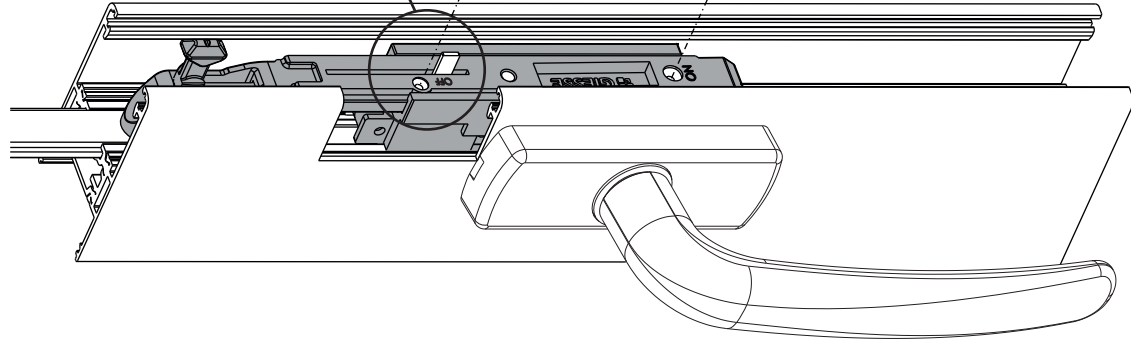
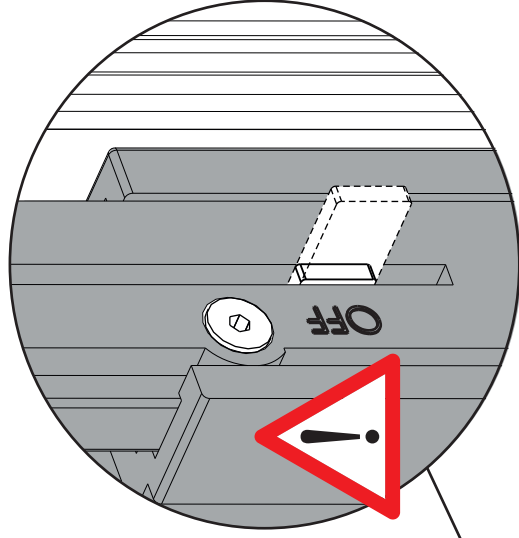
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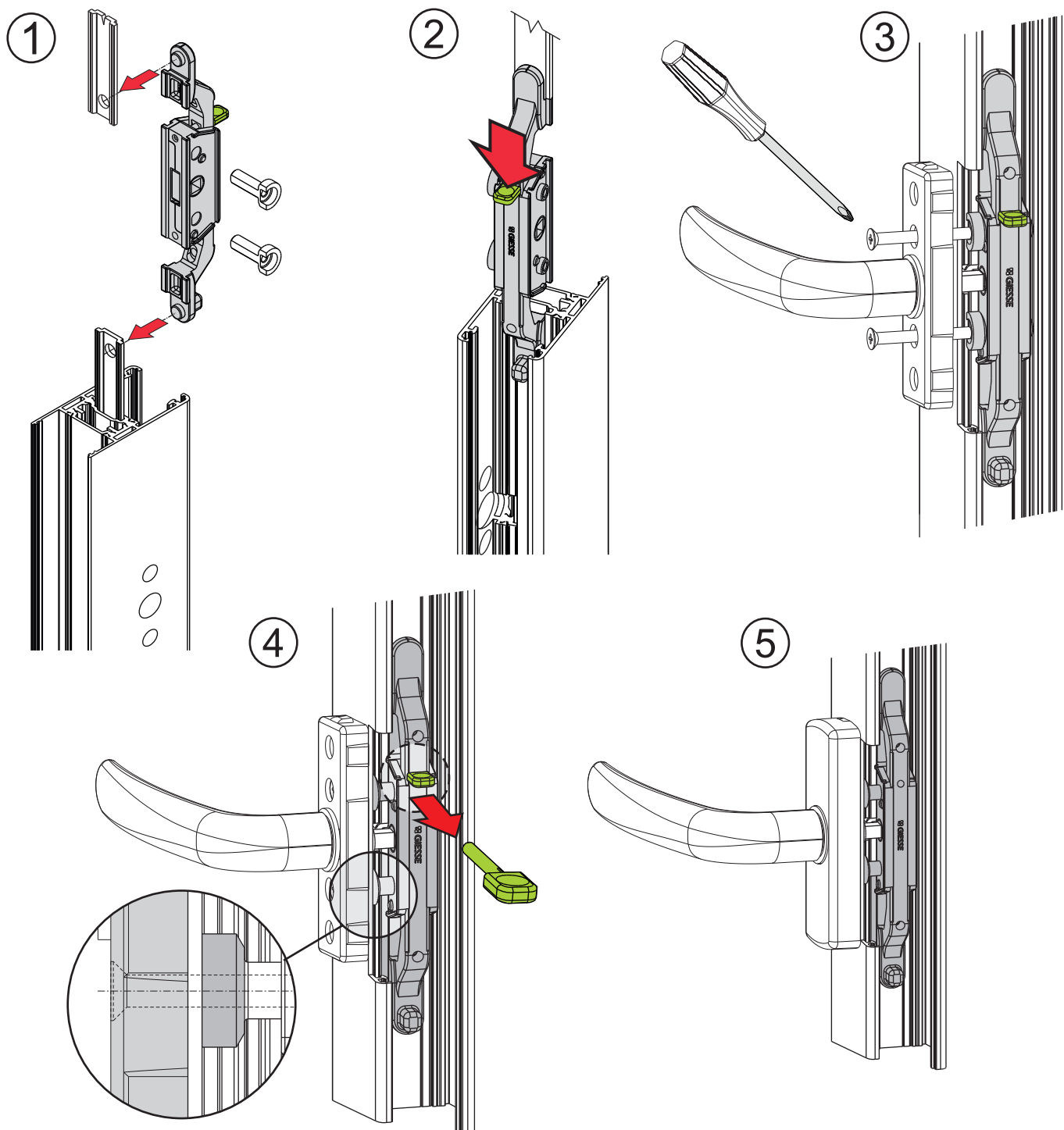
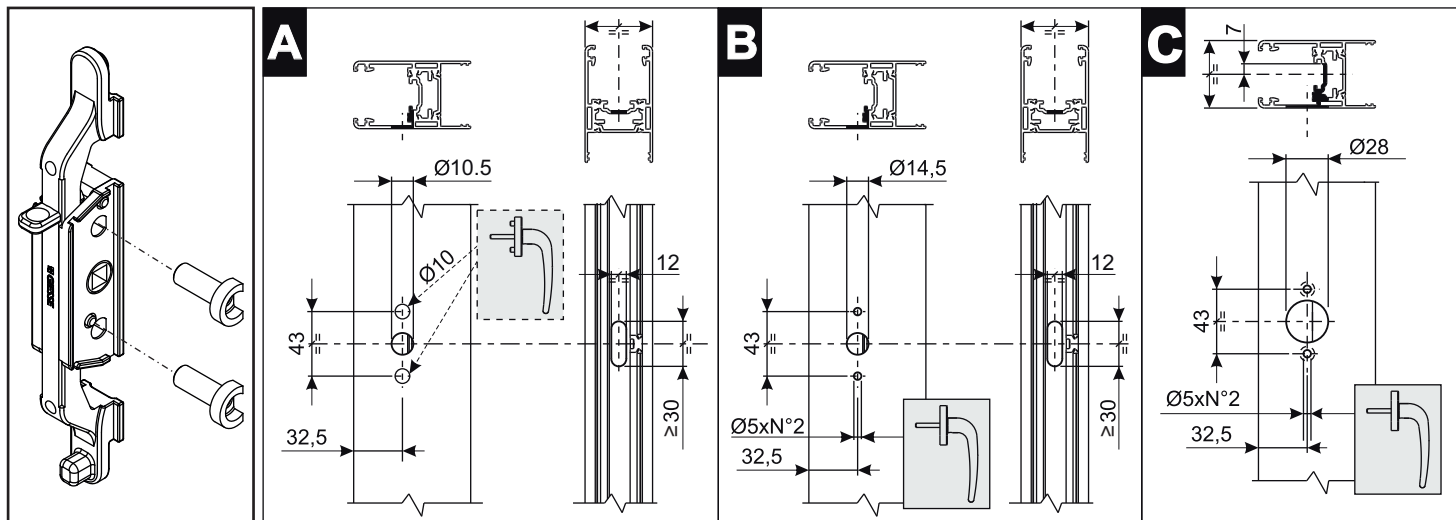


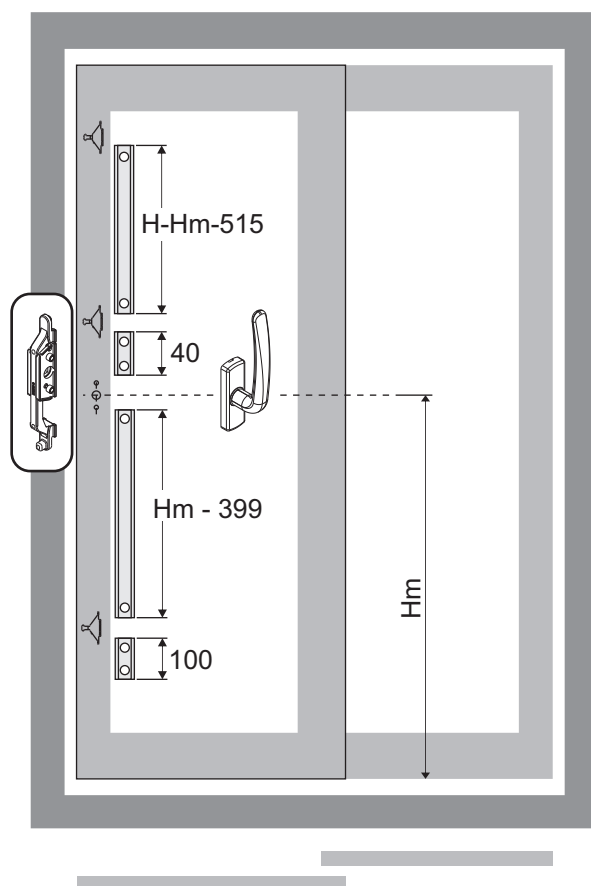
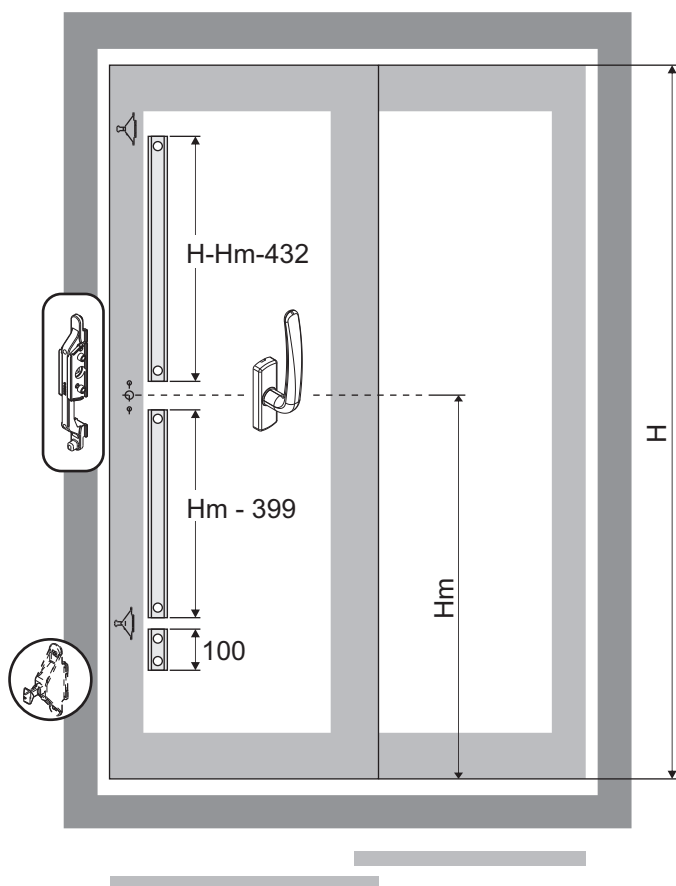
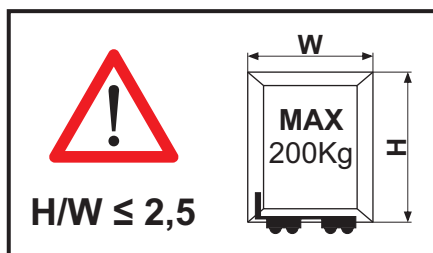
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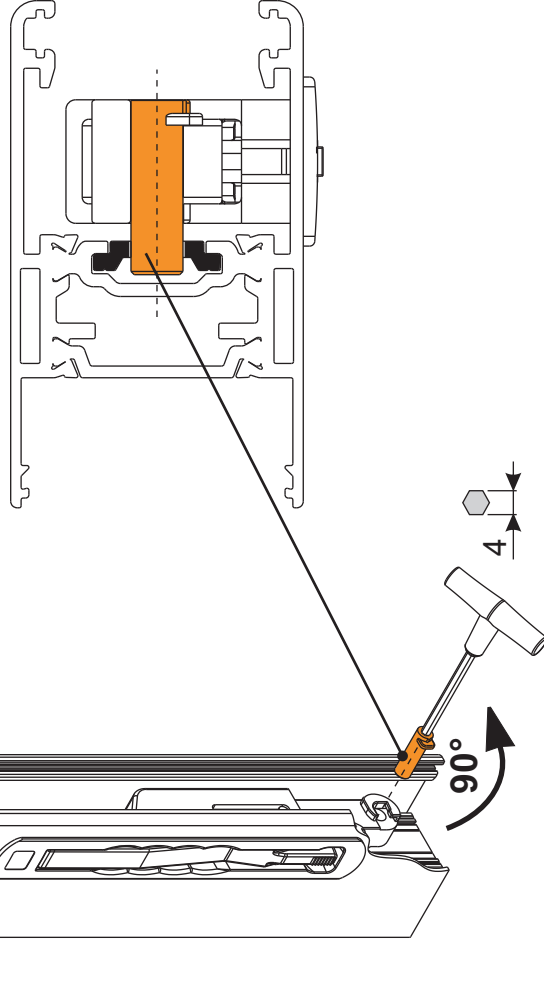
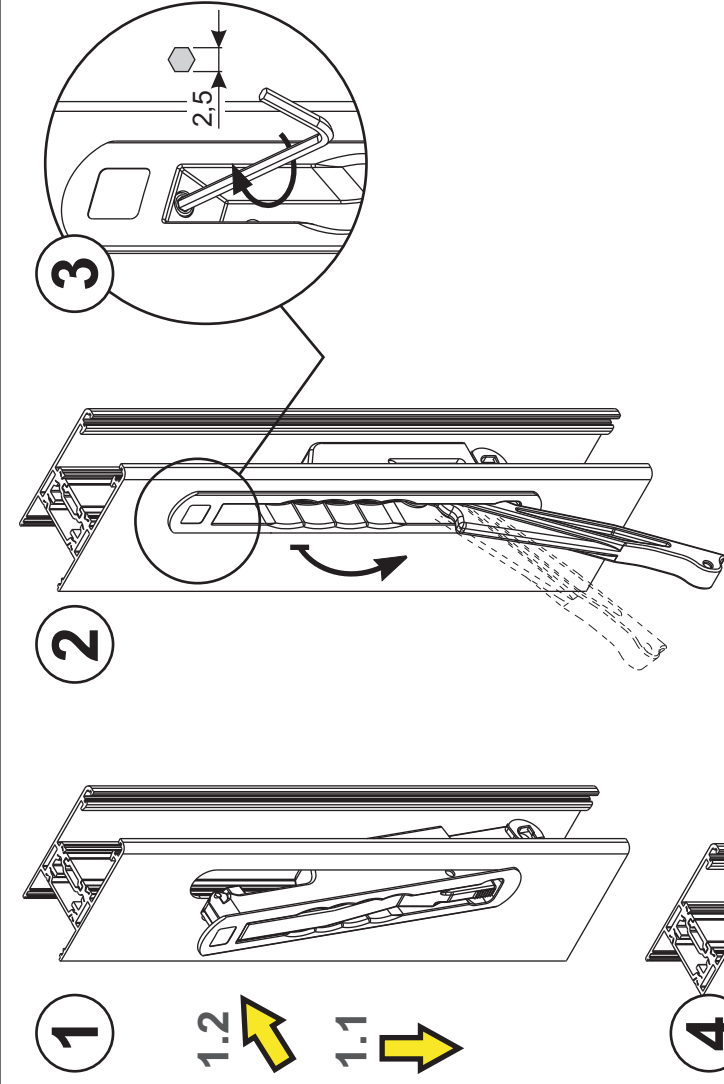
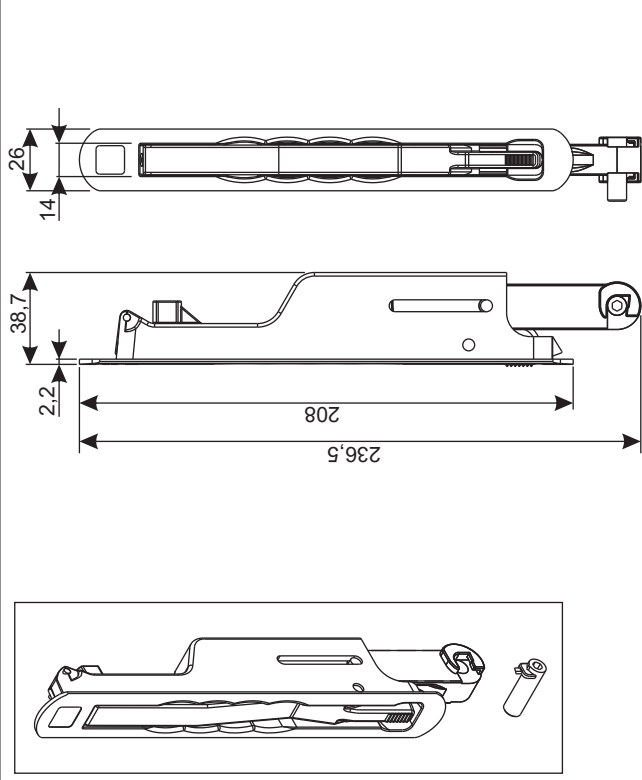


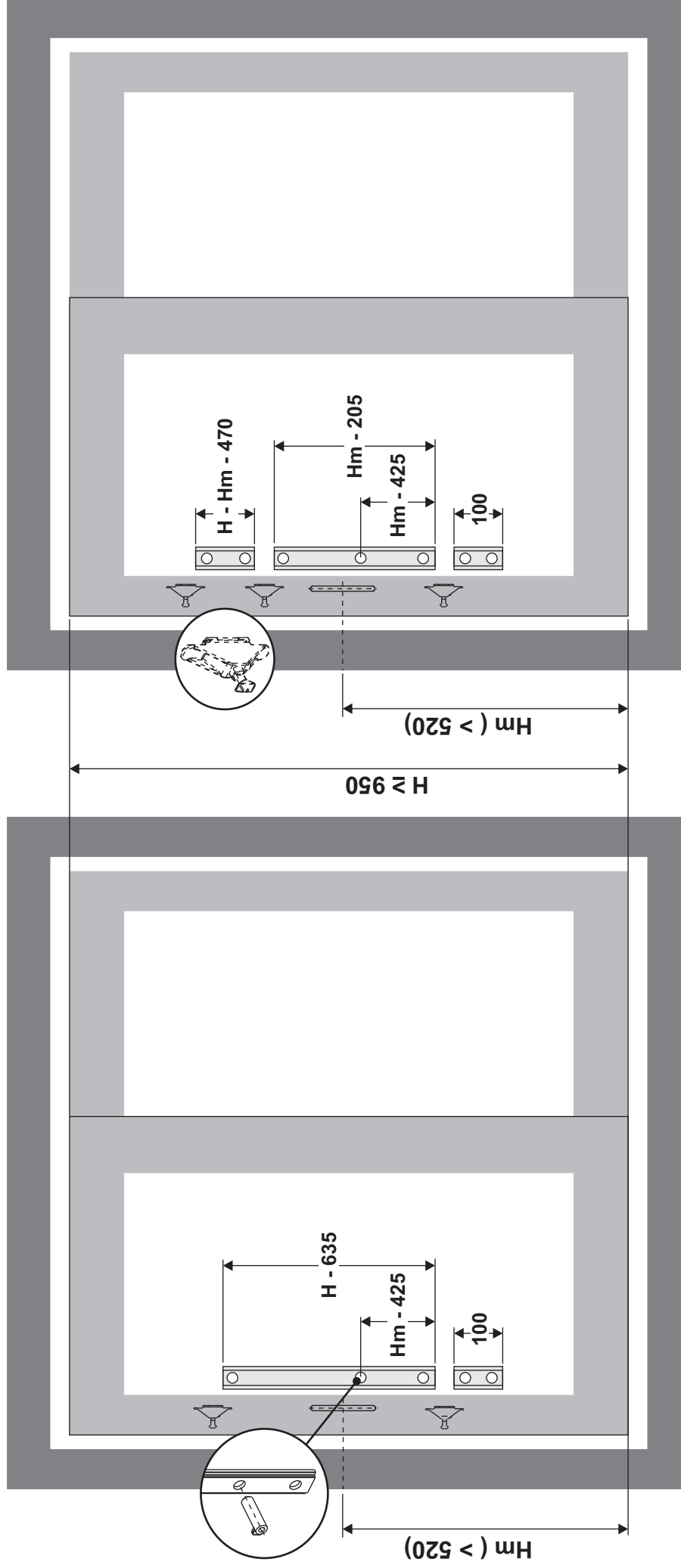
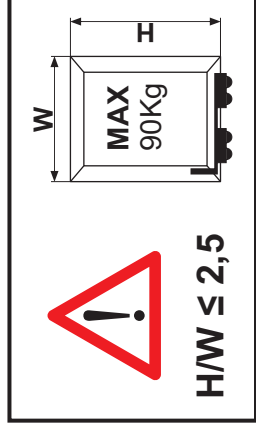


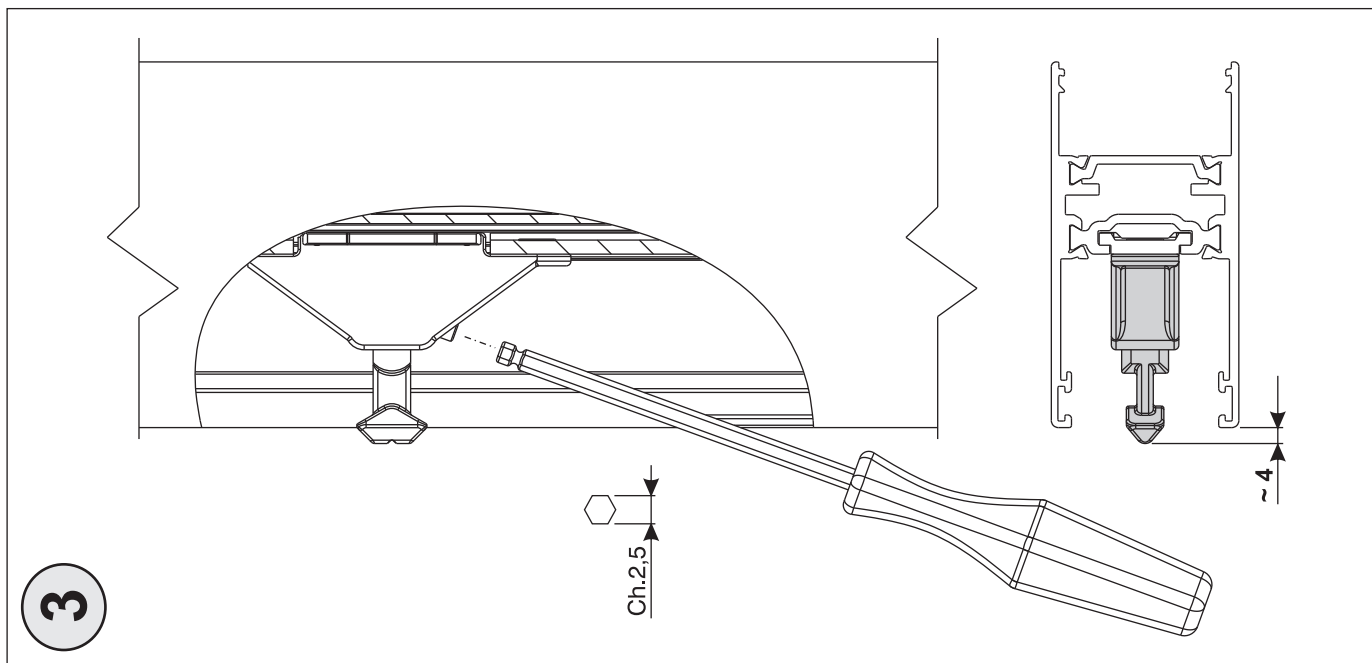
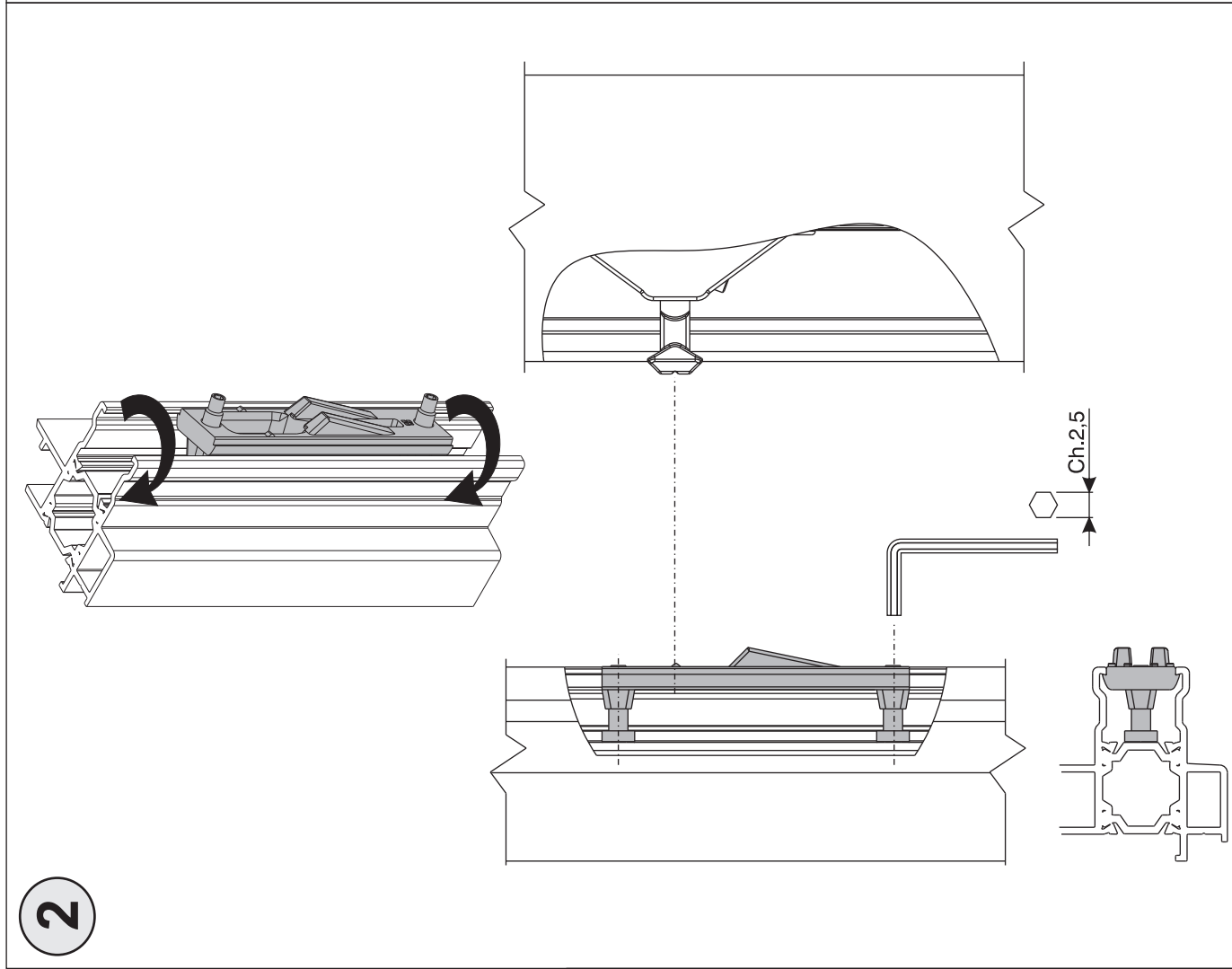
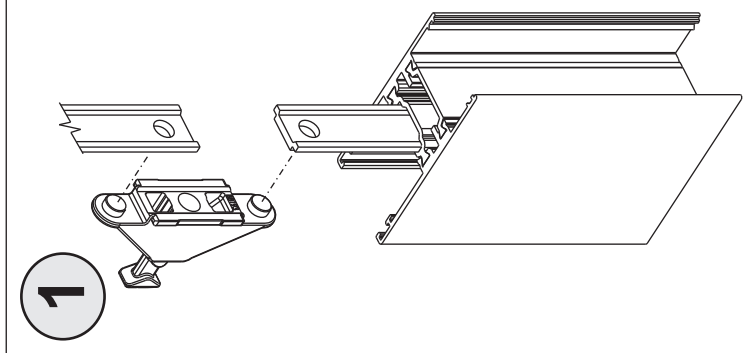
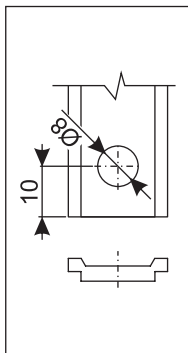
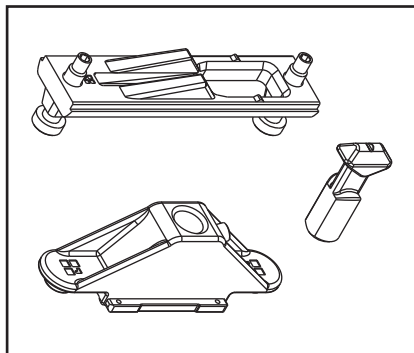


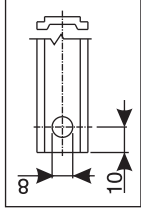
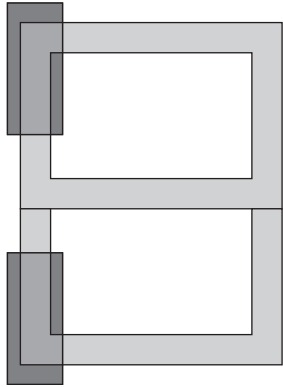
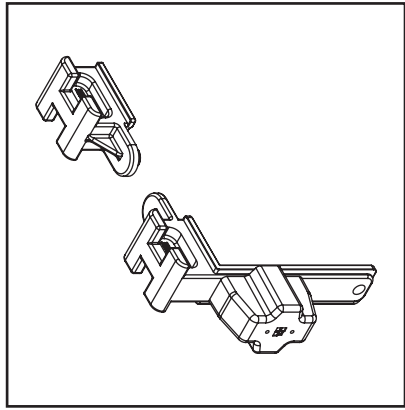




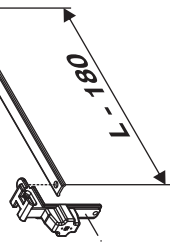
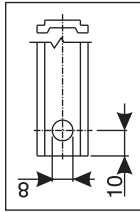
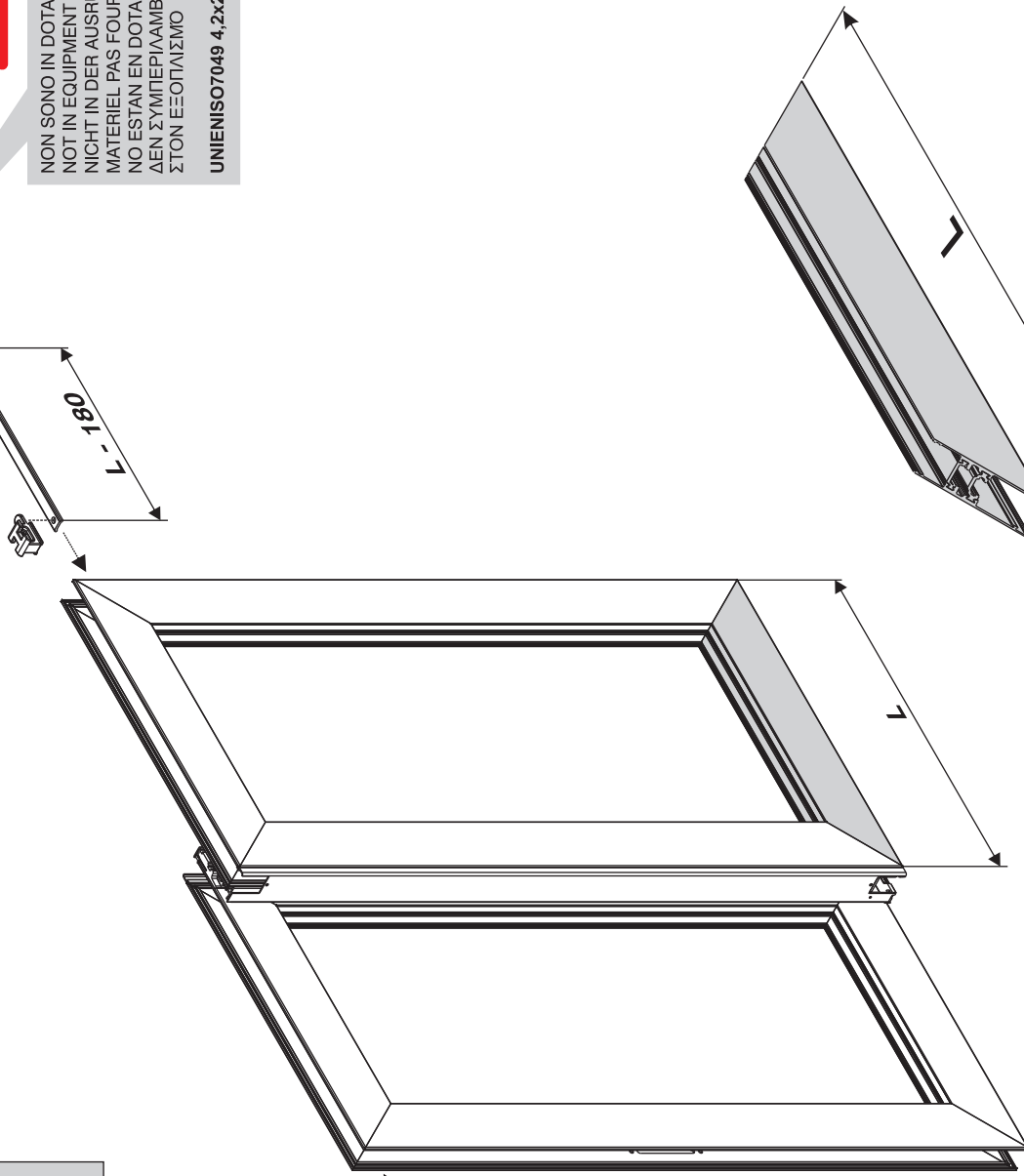




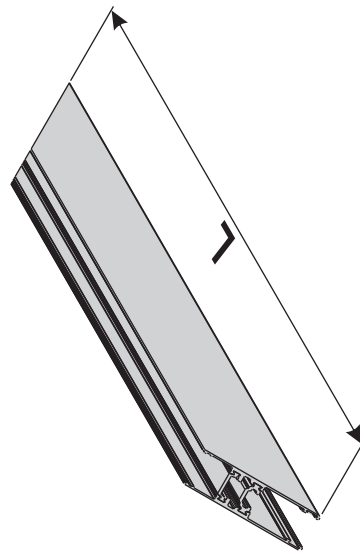


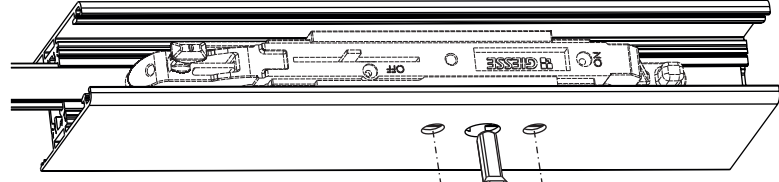
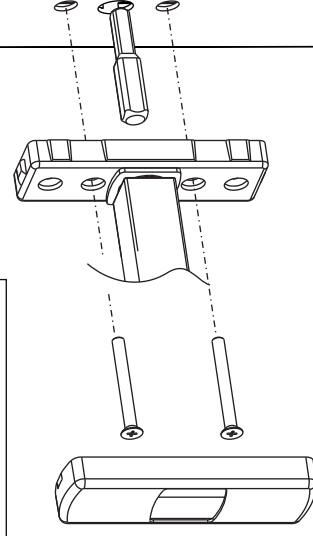
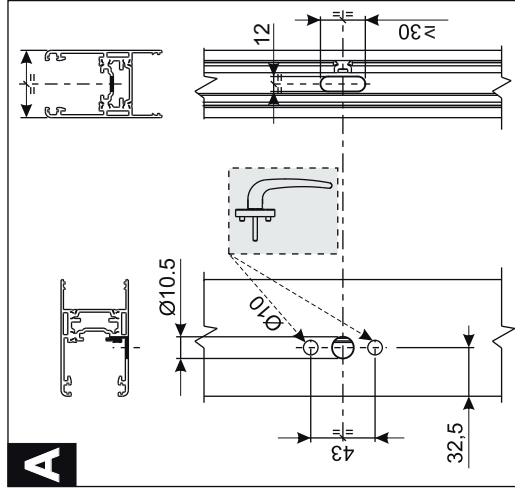
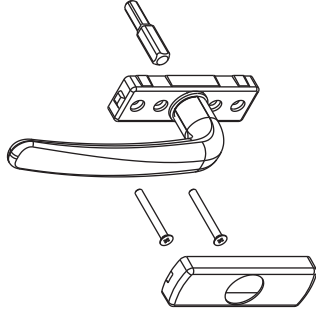
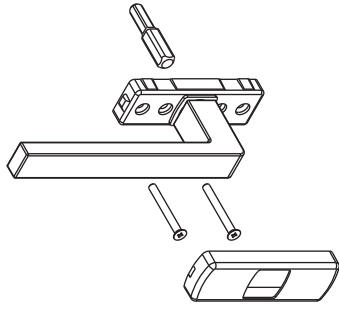
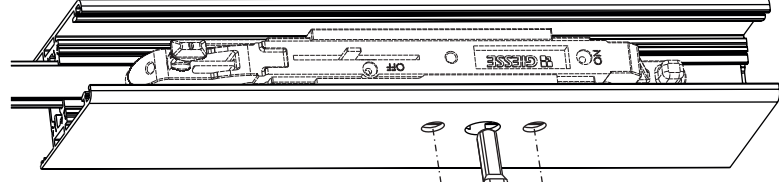
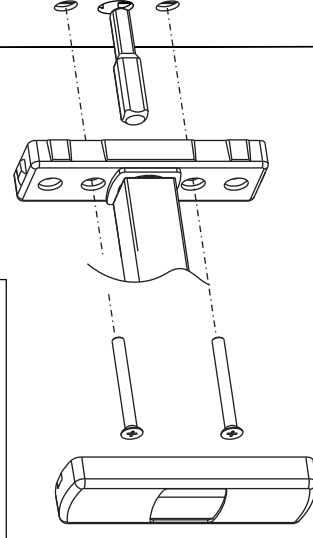
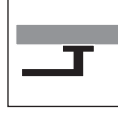
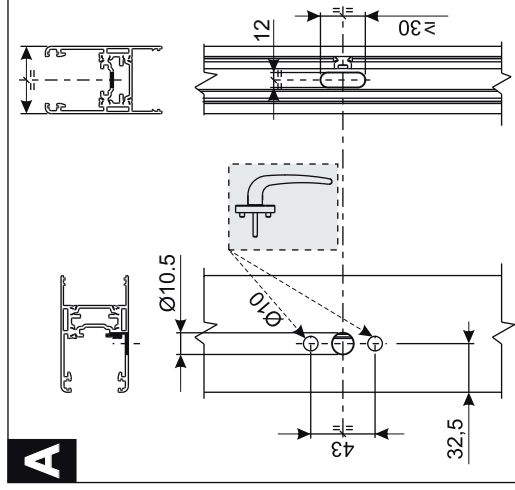
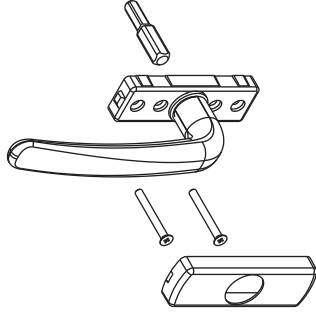
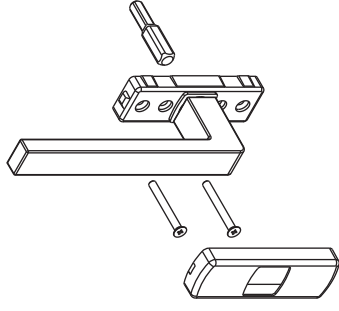


NON SONO IN DOTAZIONE
NOT IN EQUIPMENT
NICHT IN DER AUSRÜSTUNG
MATÉRIEL PAS FOURNI
NO ESTÁN EN DOTACIÓN
ΔΕΝ ΣΥΜΠΕΡΙΛΑΜΒΑΝΕΤΑΙ
ΣΤΟΝ ΕΞΟΠΛΙΣΜΟ
UNIENISO7049 4,2x25



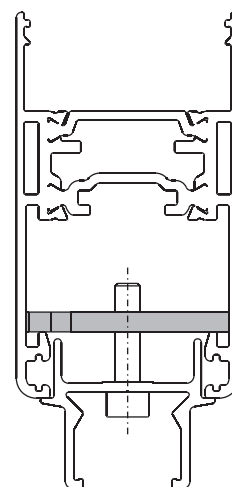
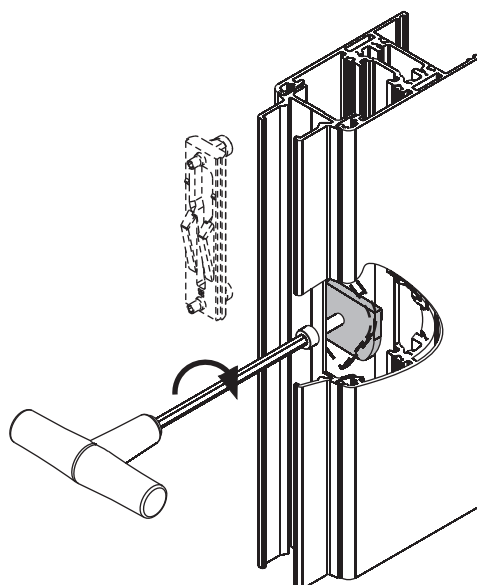
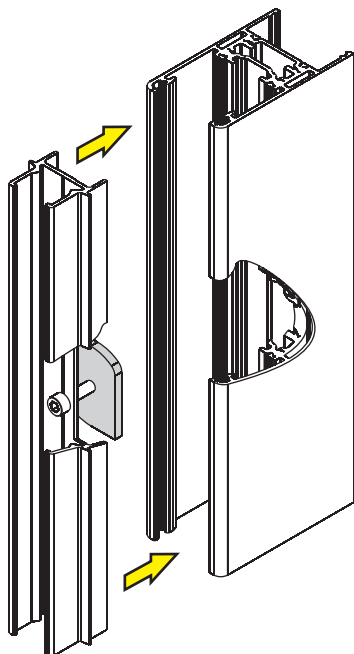
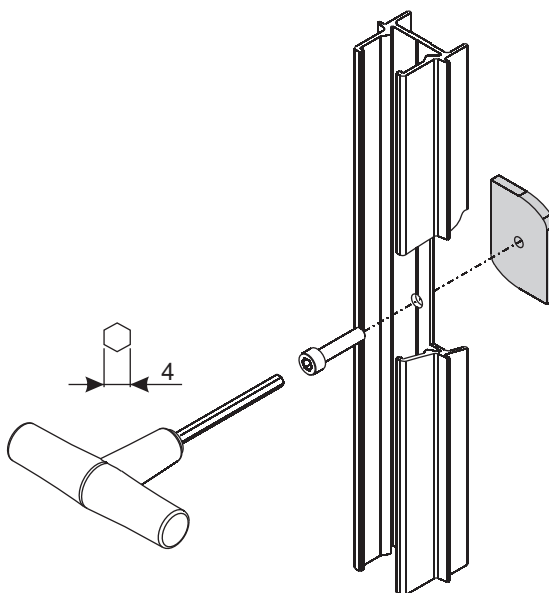
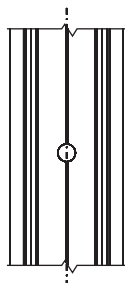
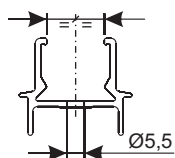
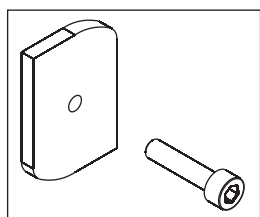
NON SONO IN DOTAZIONE
NOT IN EQUIPMENT
NICHT IN DER AUSRÜSTUNG
MATÉRIEL PAS FOURNI
NO ESTÁN EN DOTACIÓN
ΔΕΝ ΣΥΜΠΕΡΙΛΑΜΒΑΝΕΤΑΙ
ΣΤΟΝ ΕΞΟΠΛΙΣΜΟ
UNIENISO7049 4,2x25



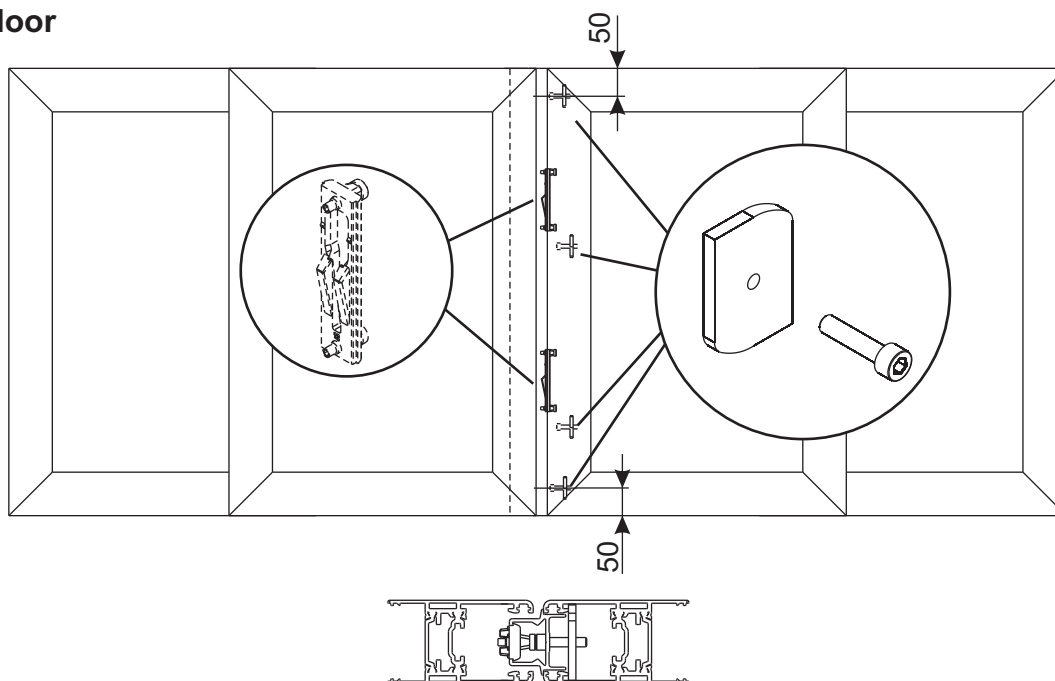


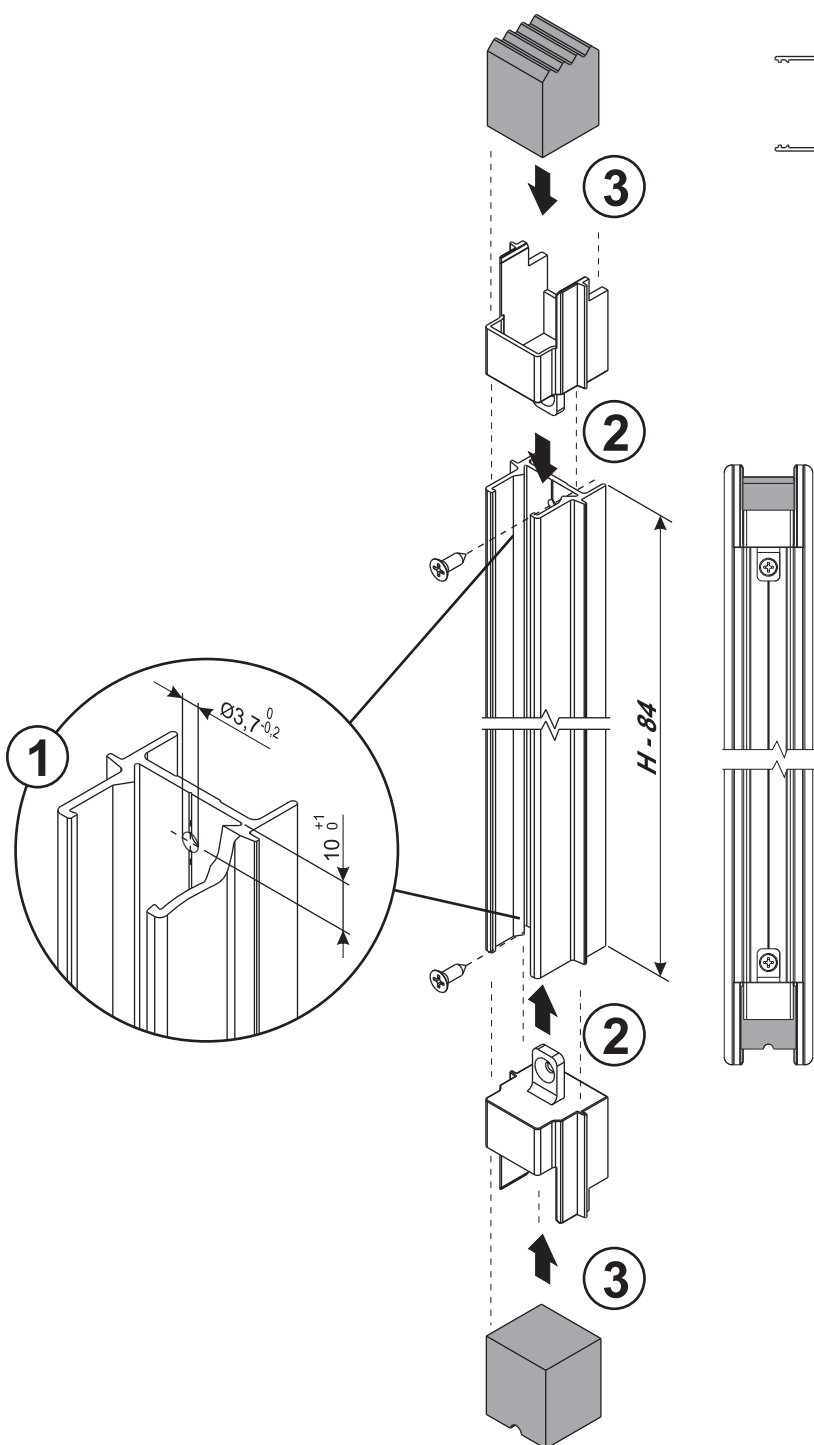
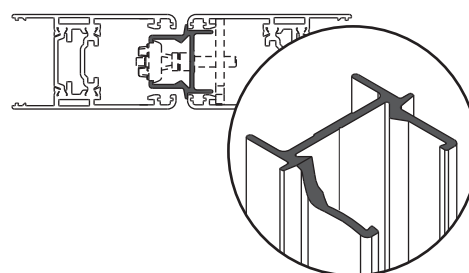
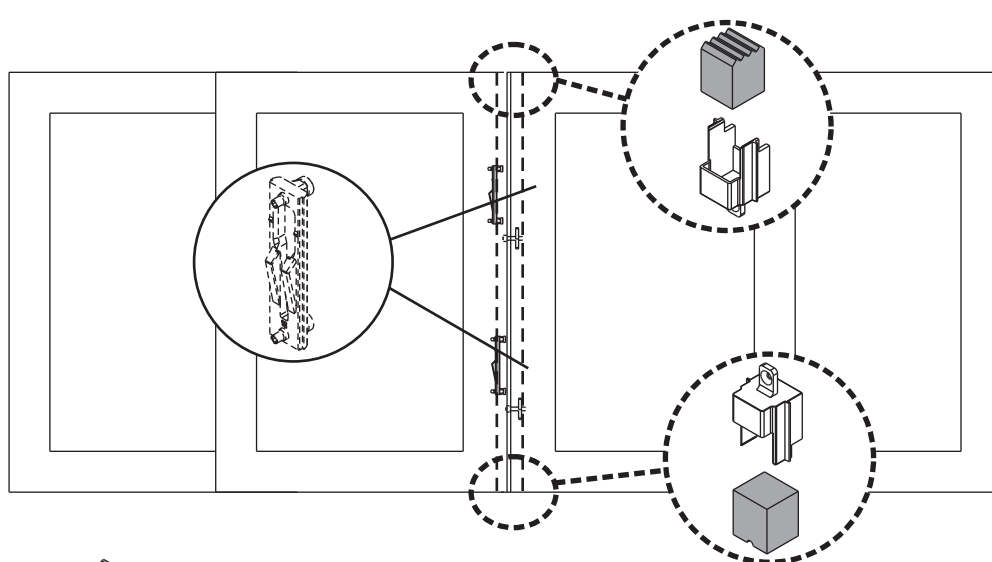
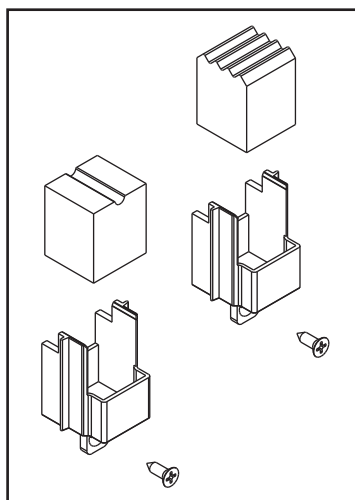
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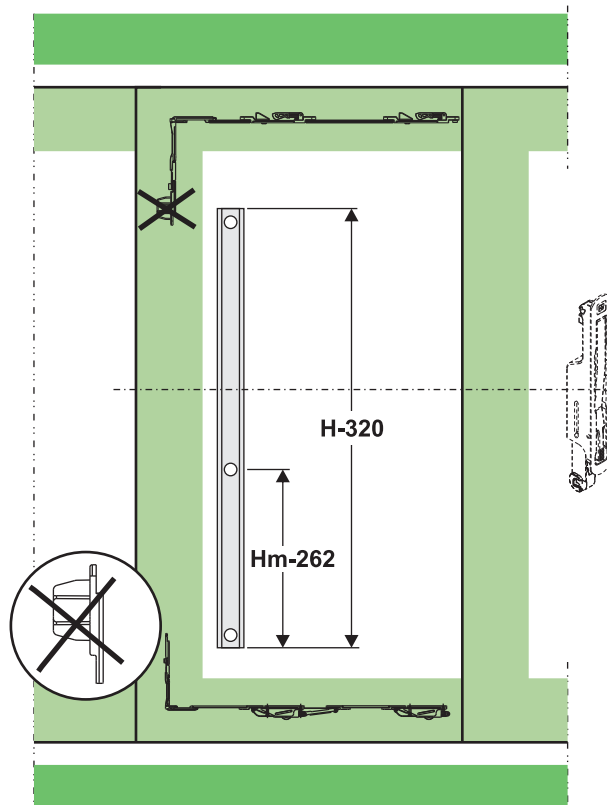
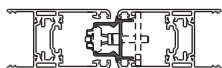
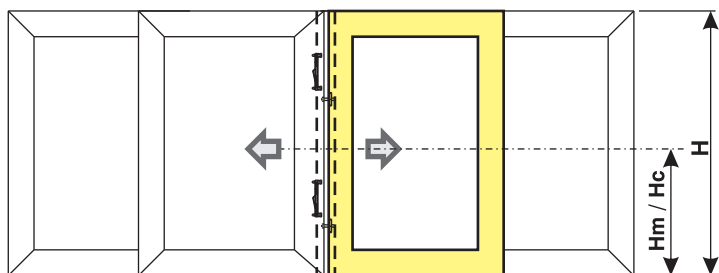
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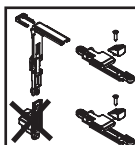
windows/door





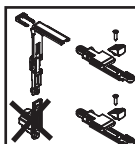


$X = Hm-232 +$



$X_1 = H - Hm-232$

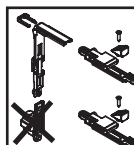
$X = Hc-190 +$



$X_1 = H - Hc-190$

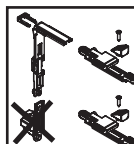


$X = Hm-242 +$

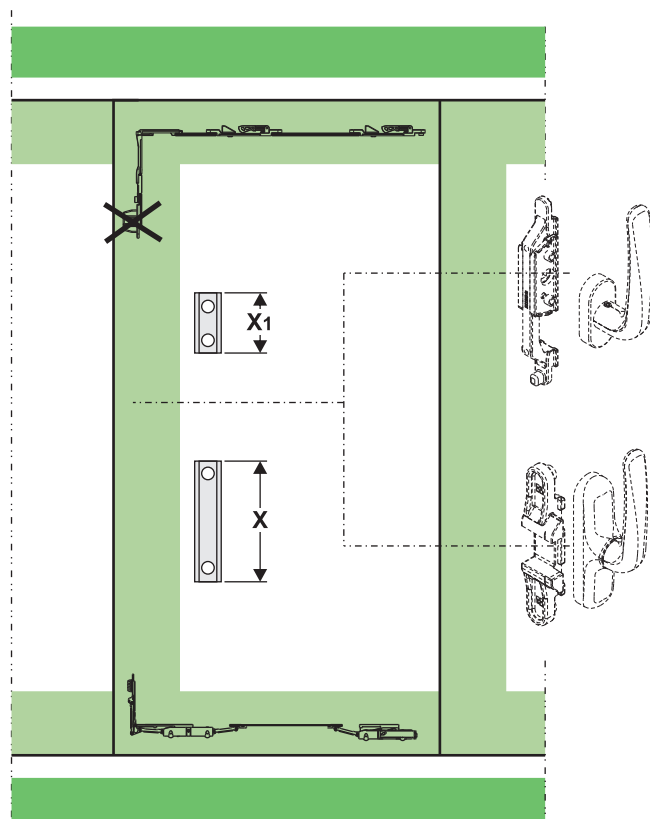
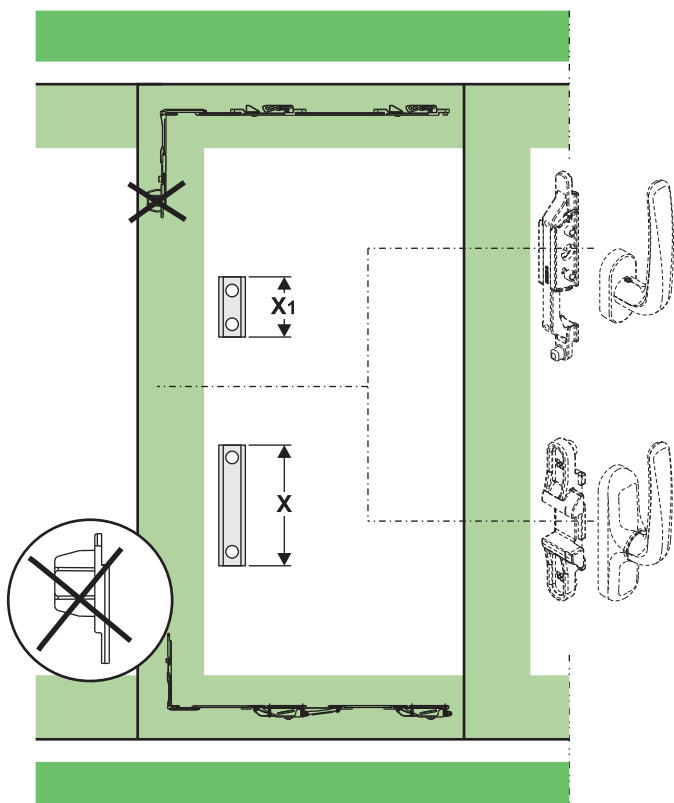


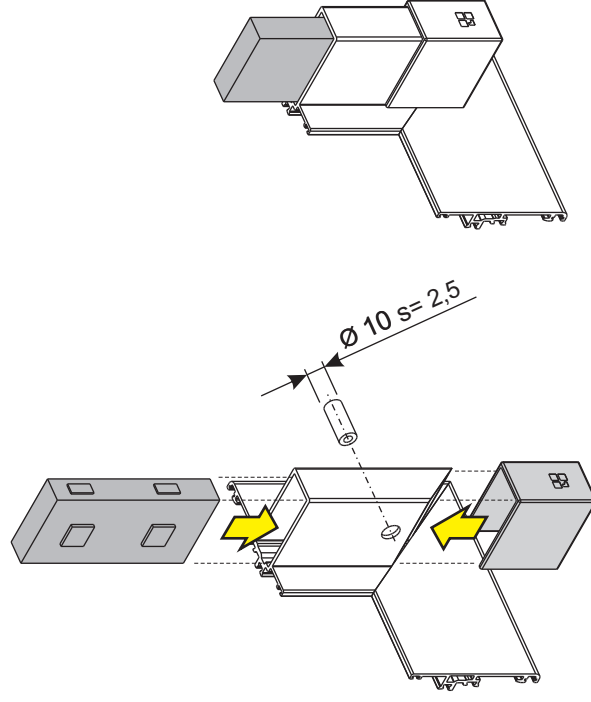
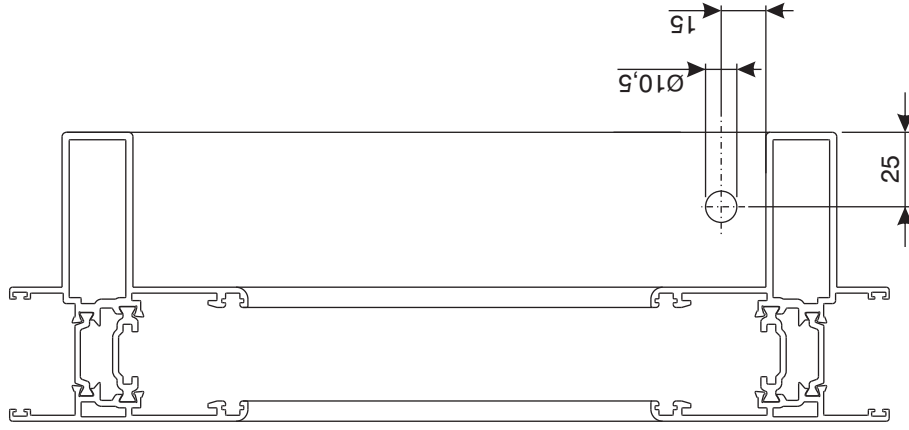
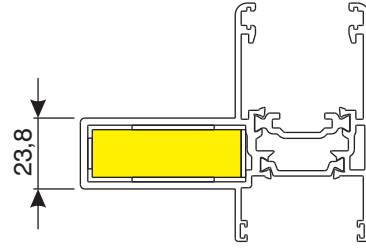
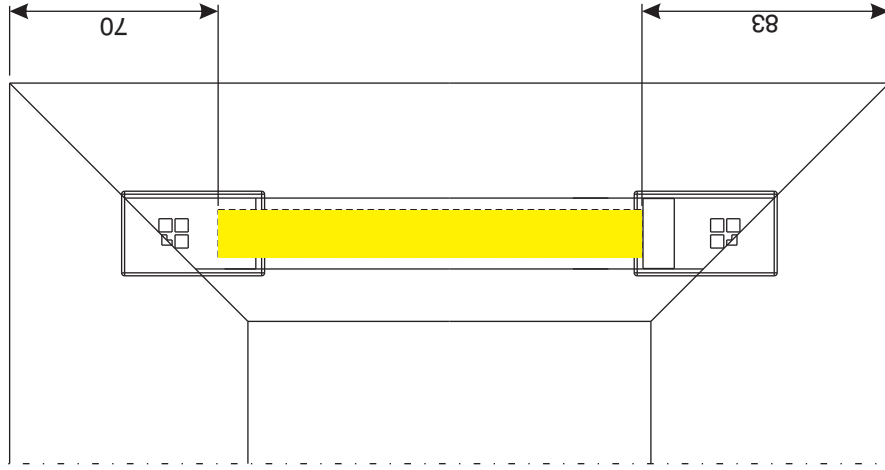
$X_1 = H - Hm-232$

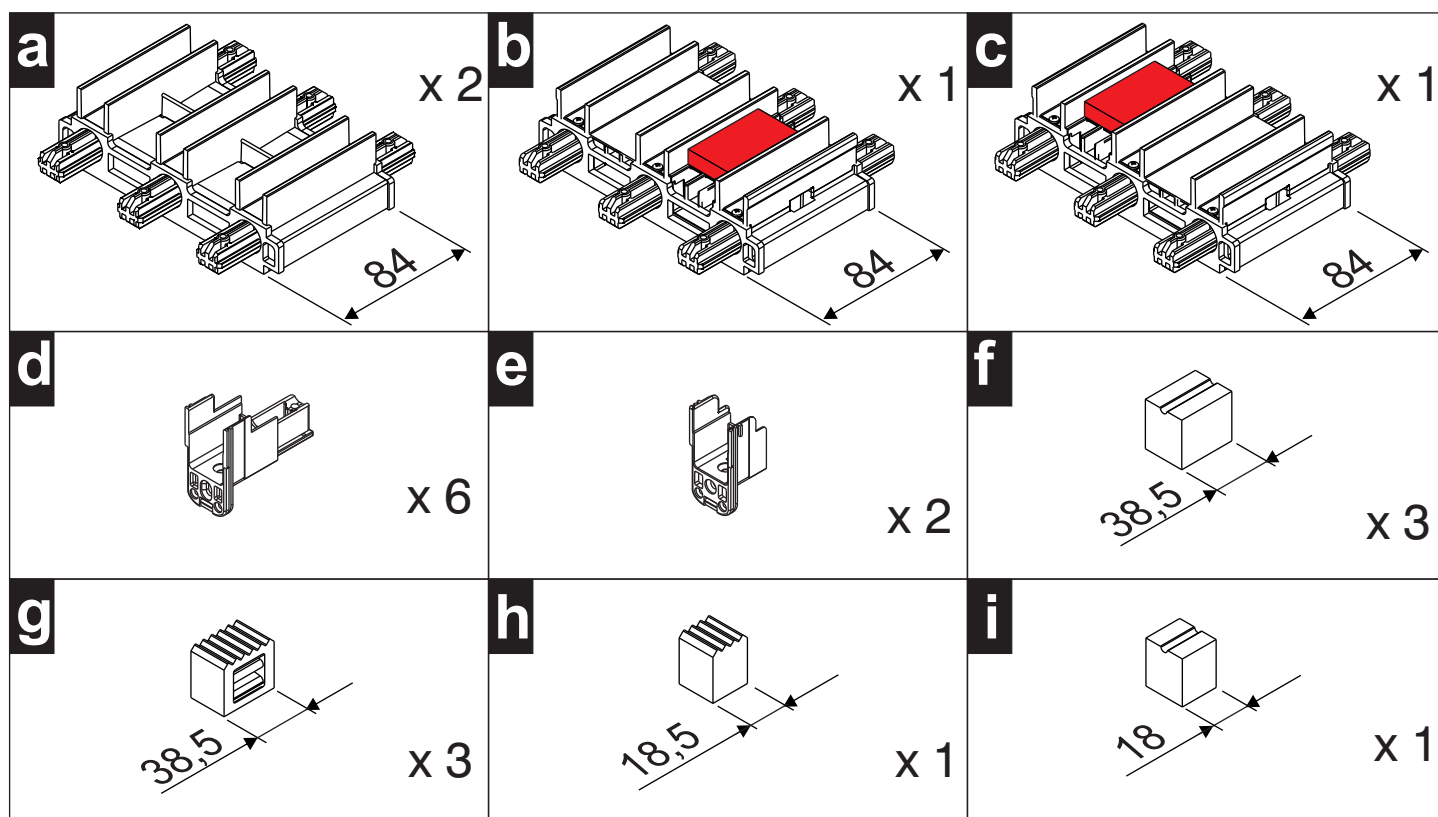
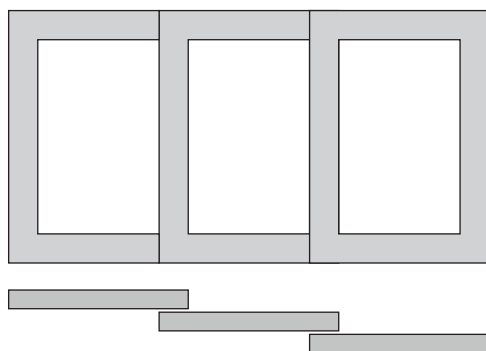
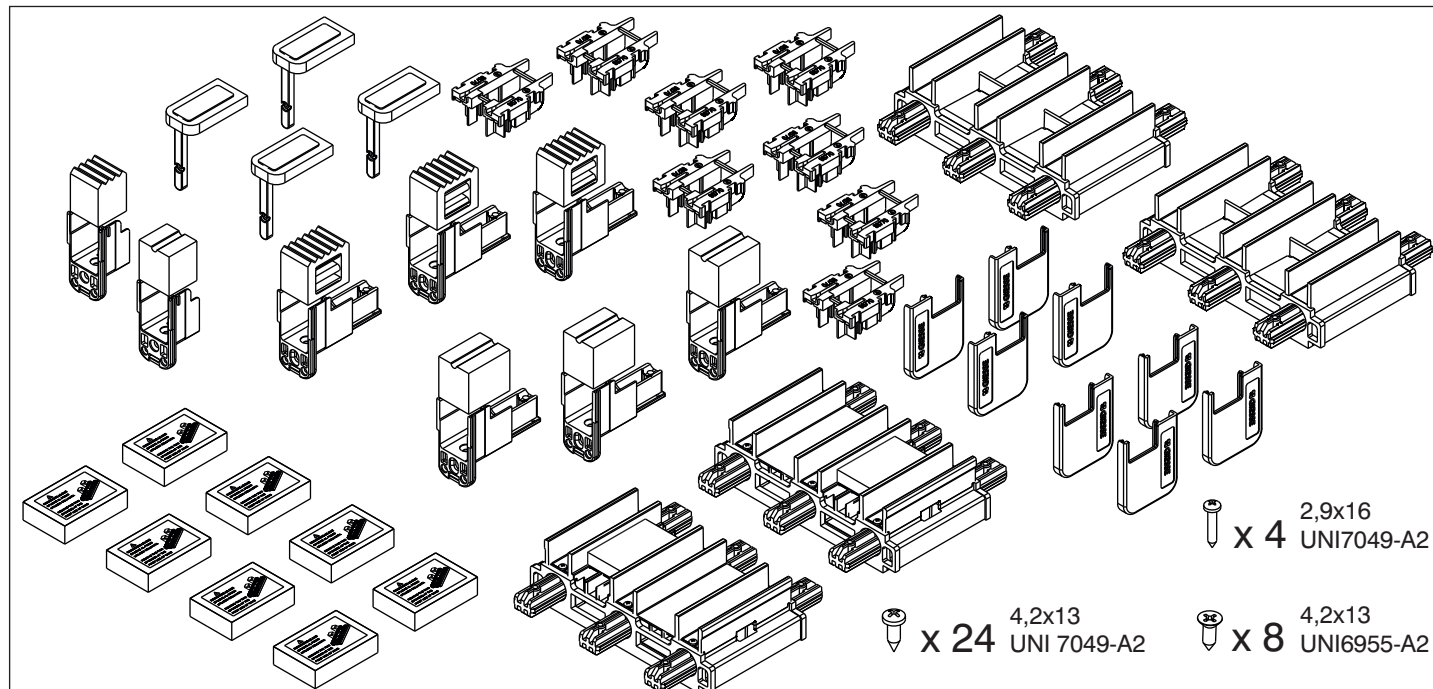
$X = Hc-200 +$

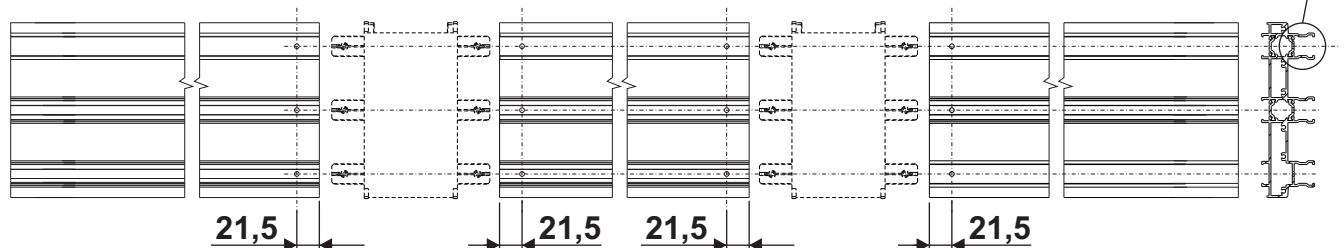
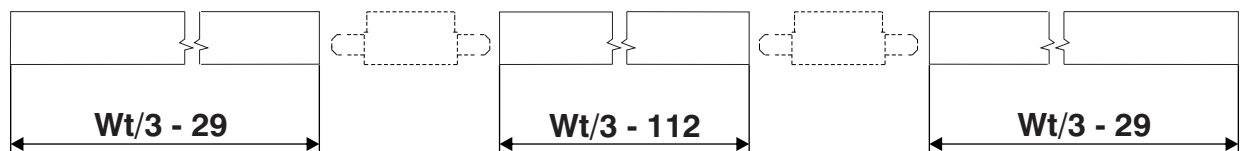
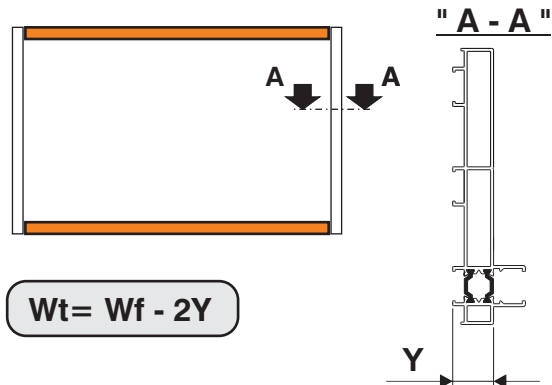
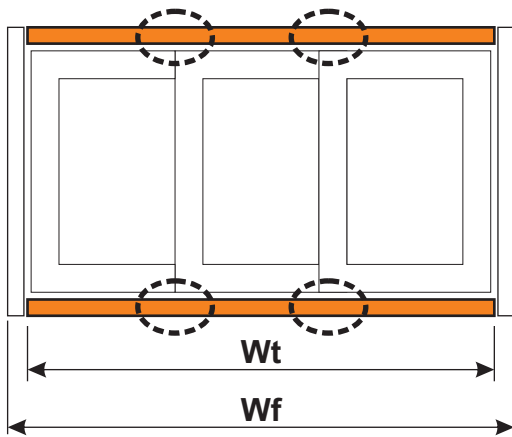
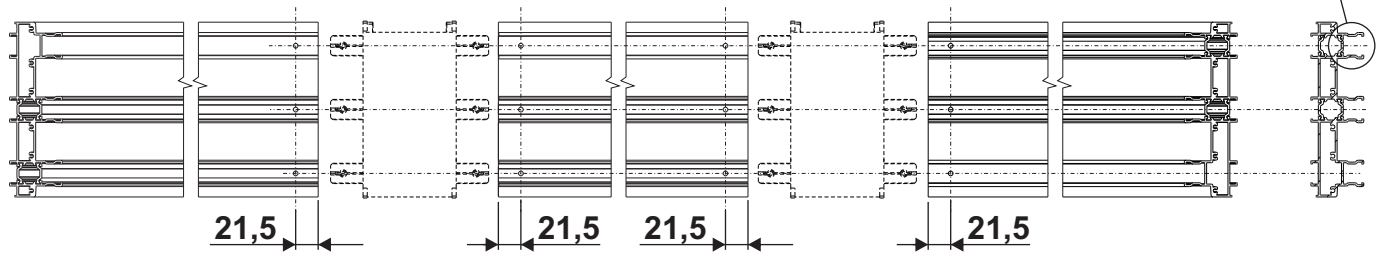
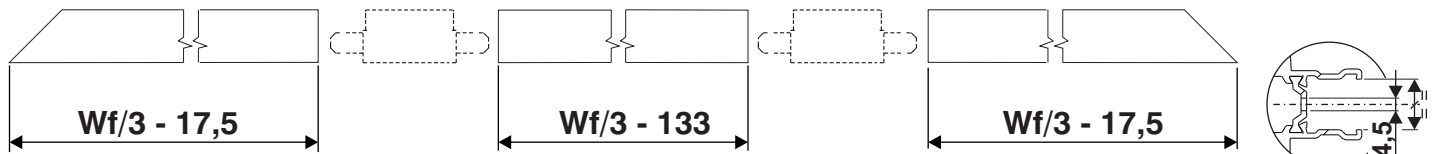
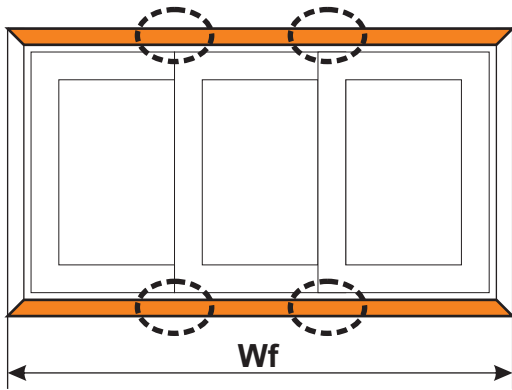


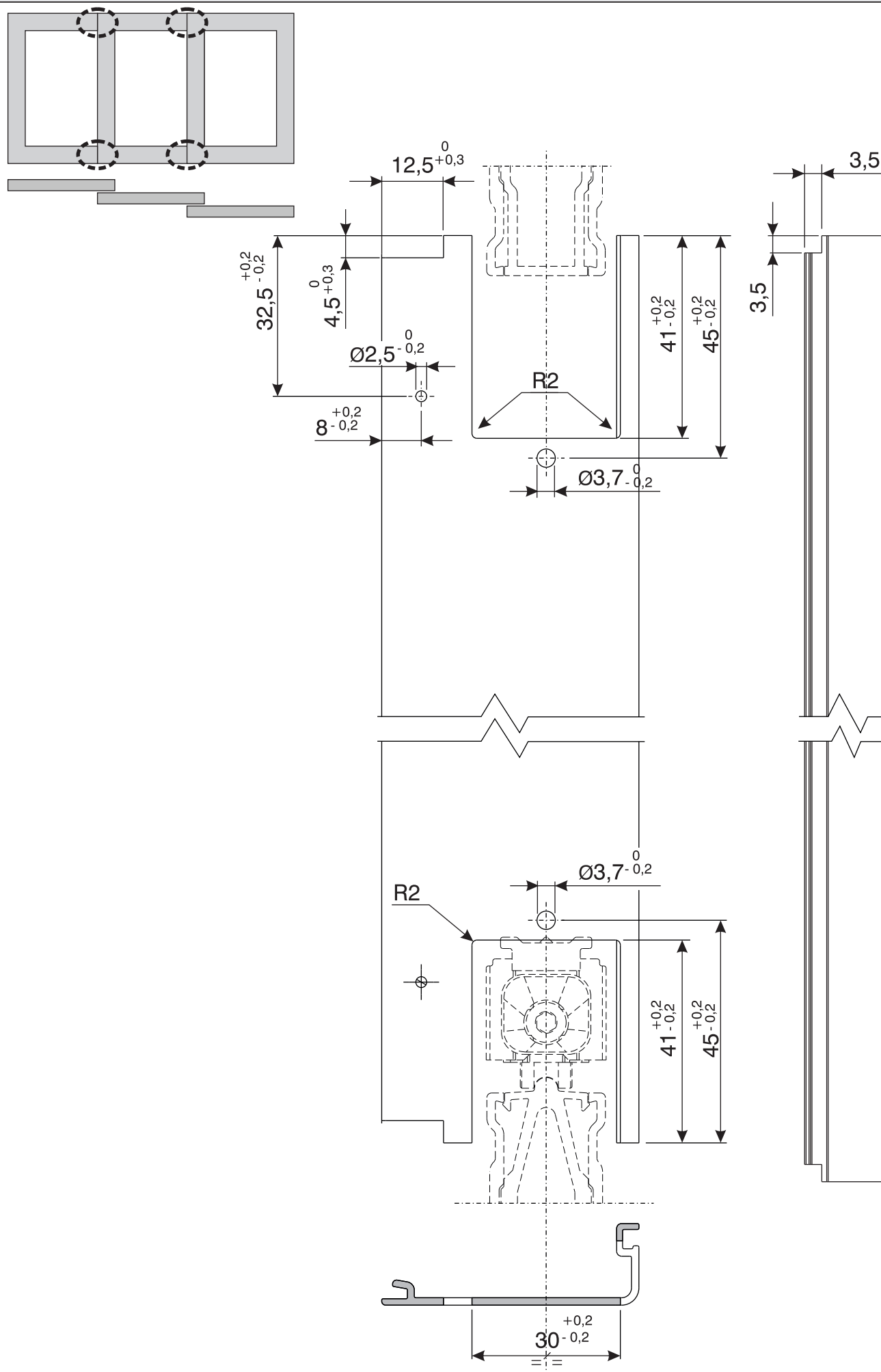
$X_1 = H - Hc-190$

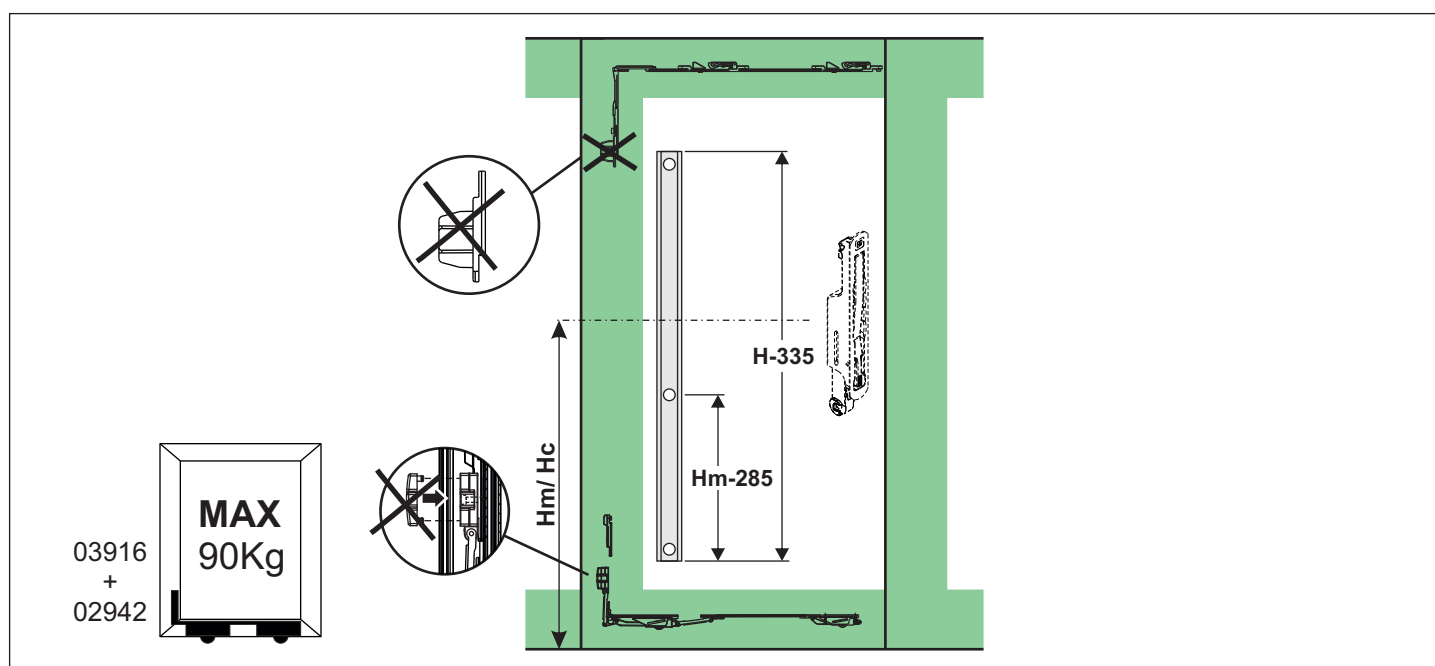
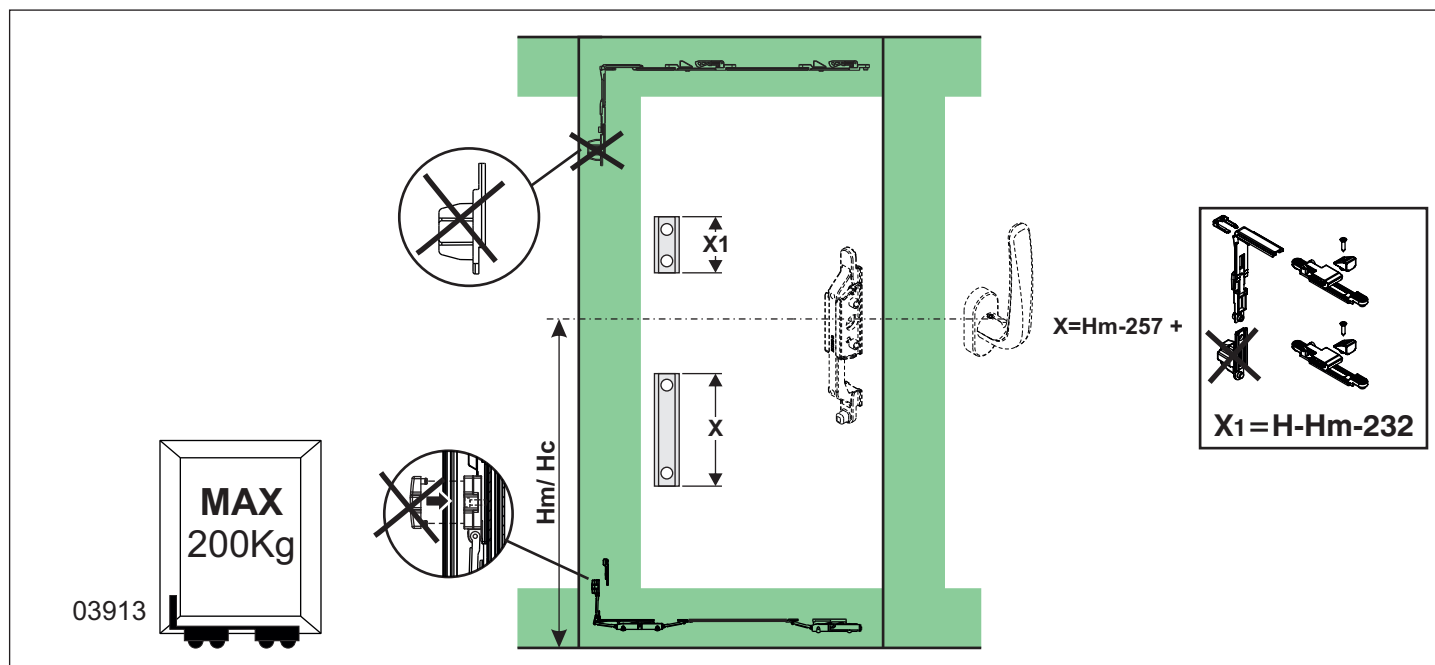
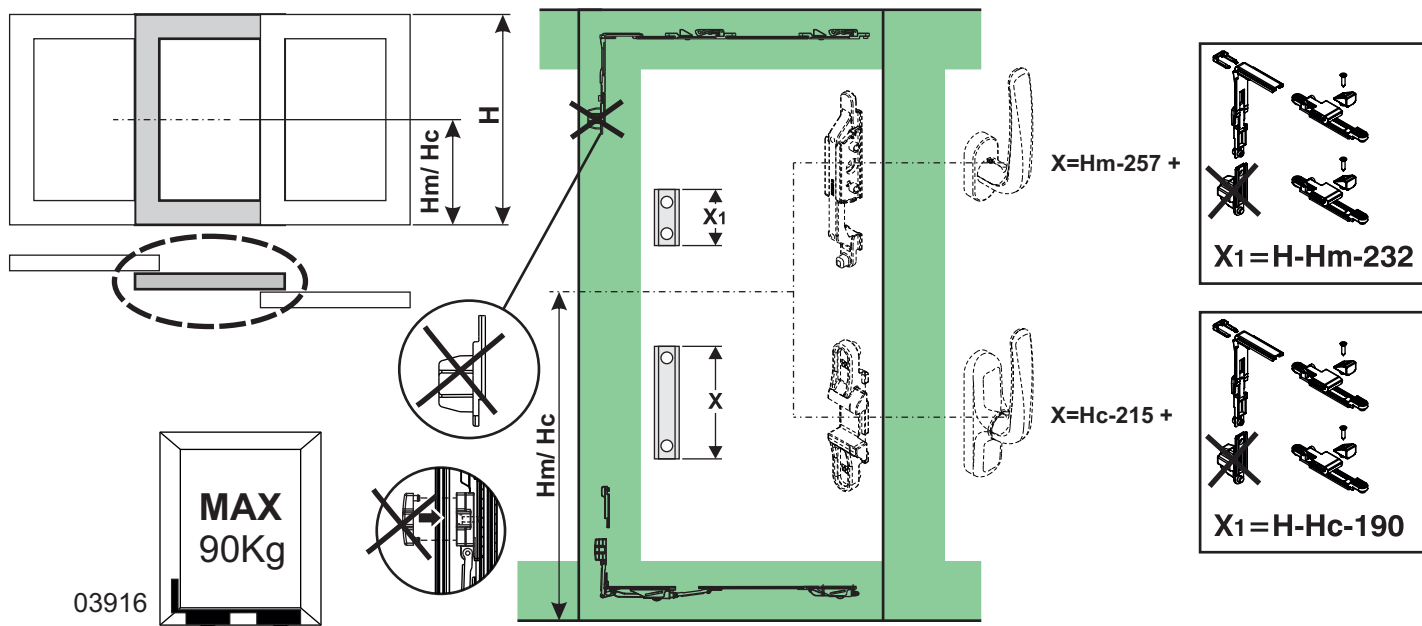




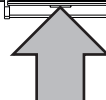
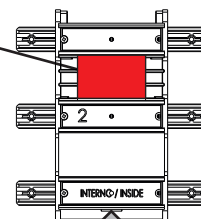
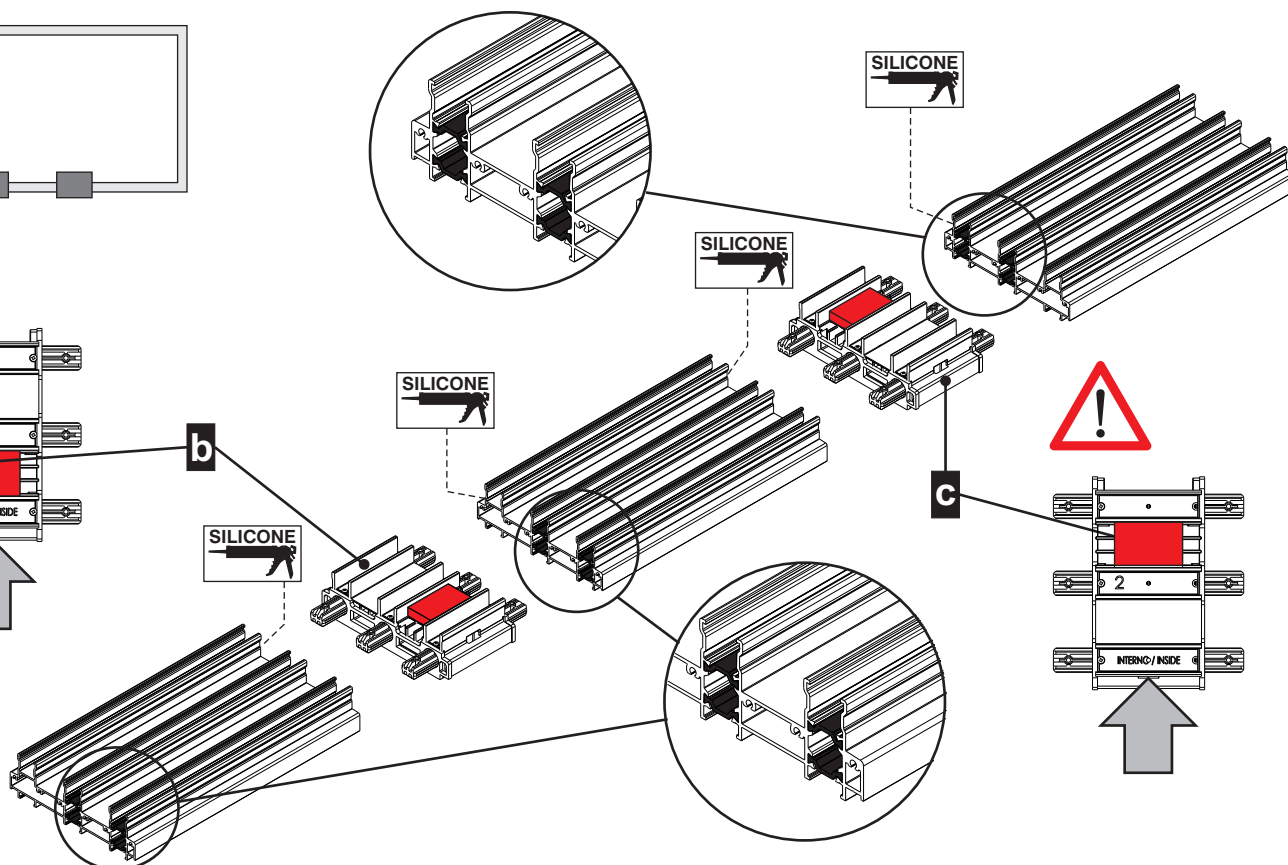
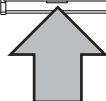
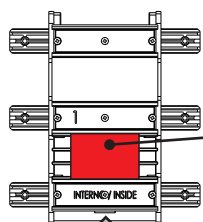
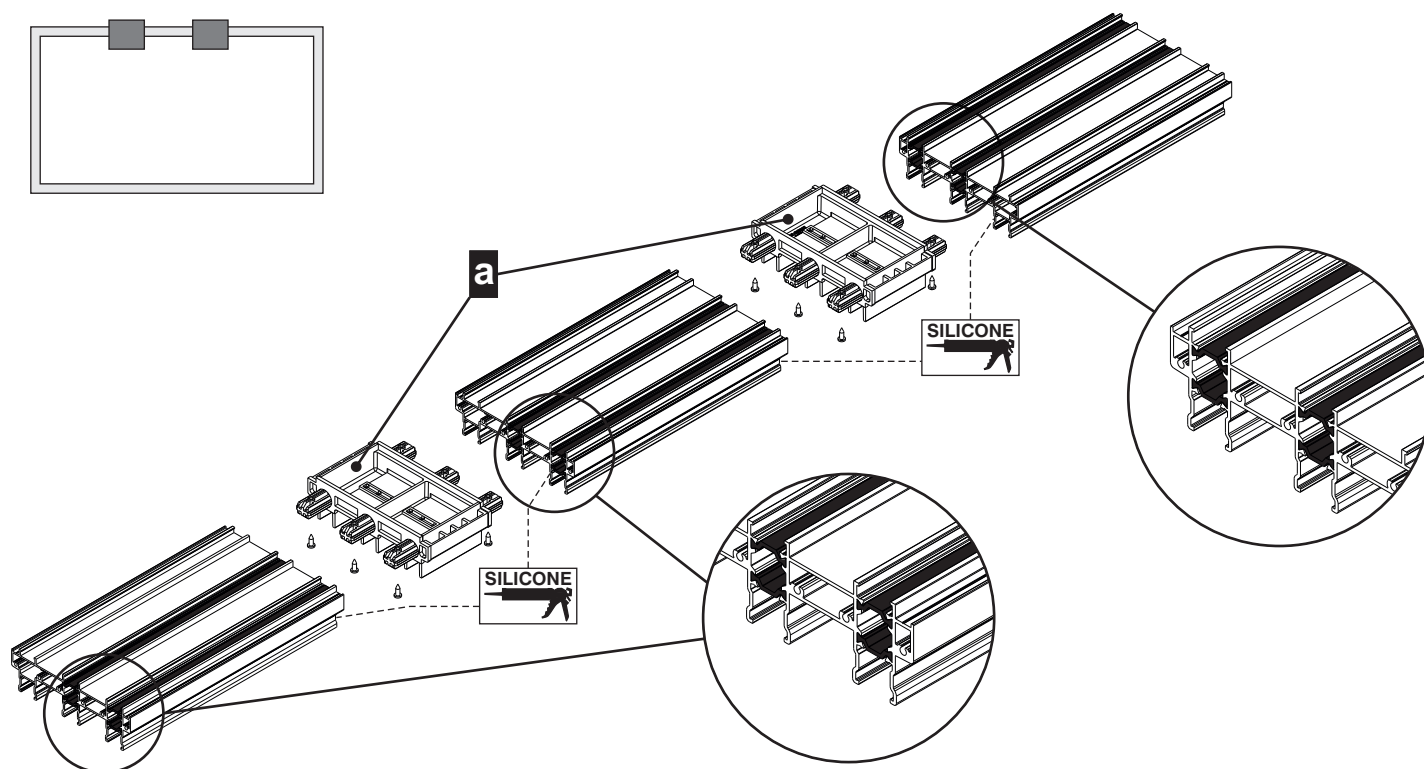
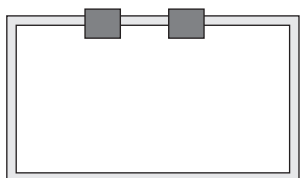
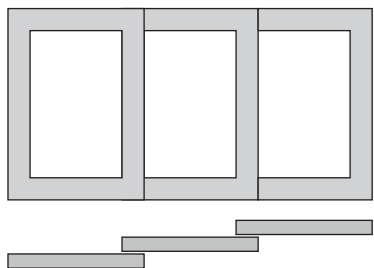




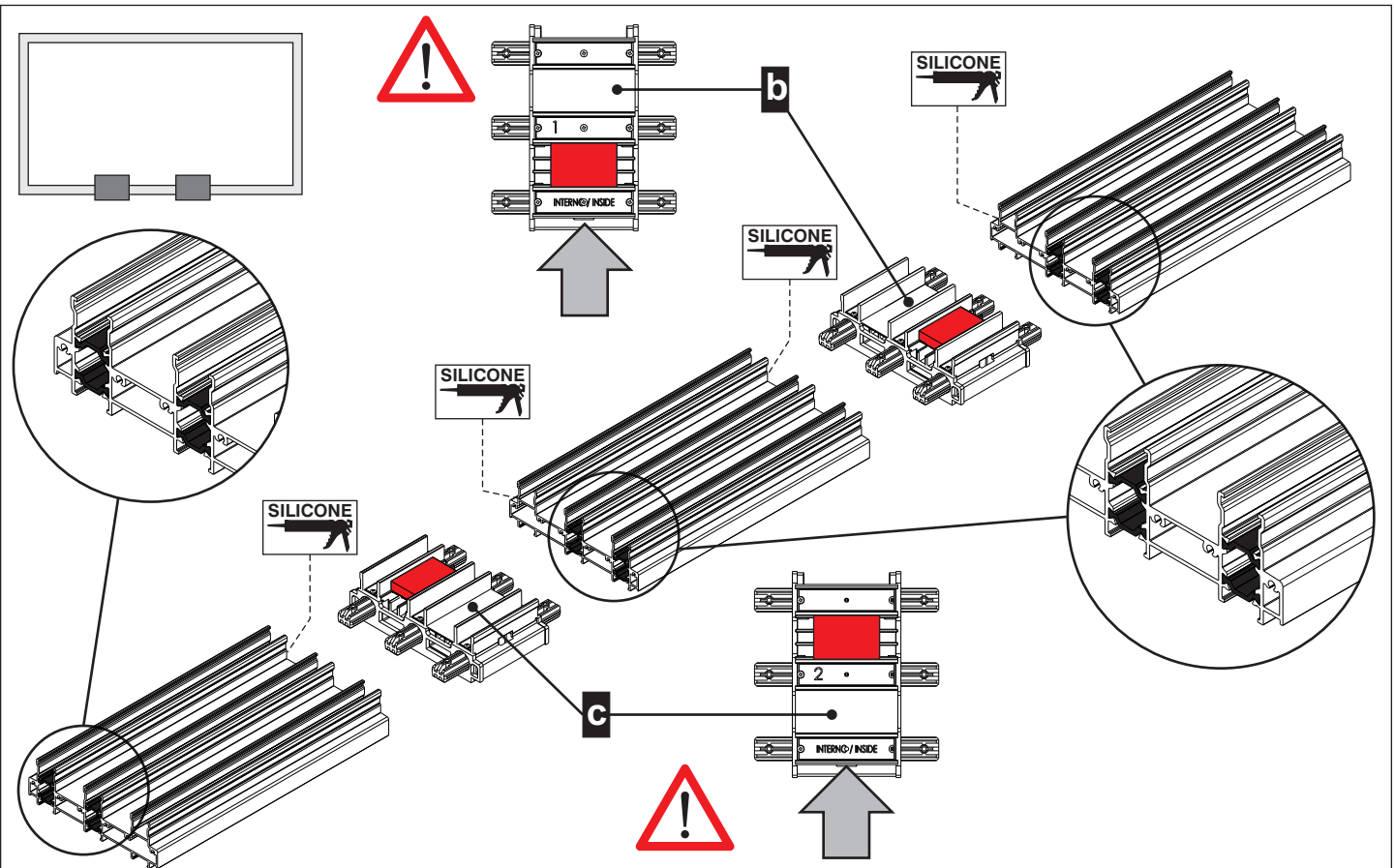
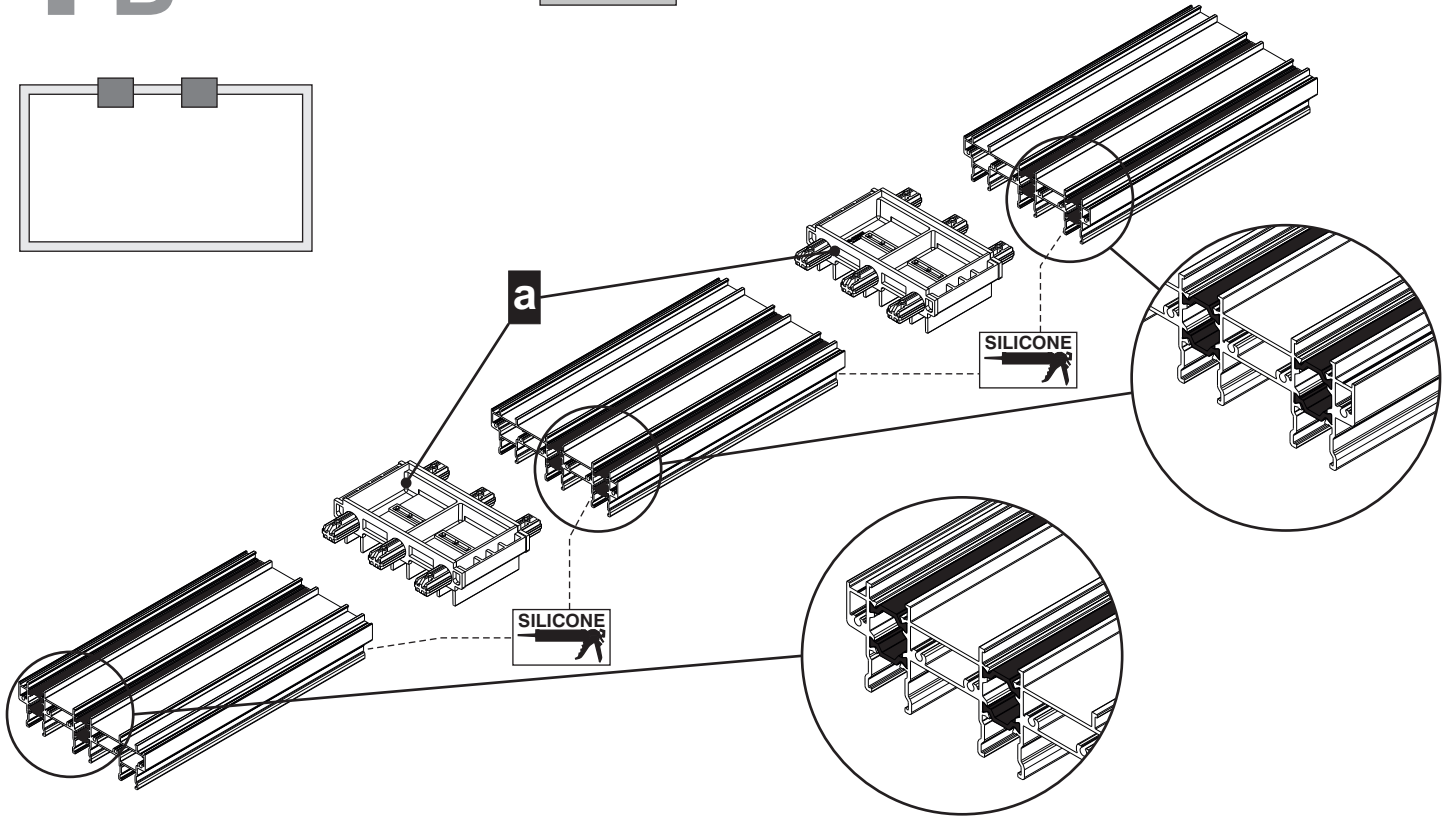
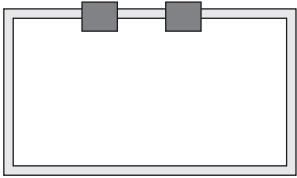
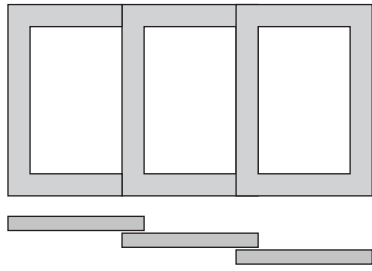




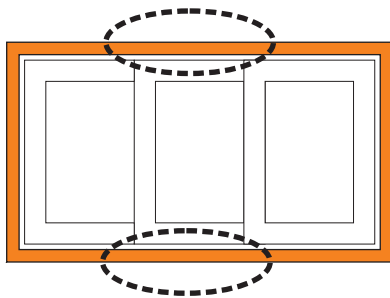
1A



1B



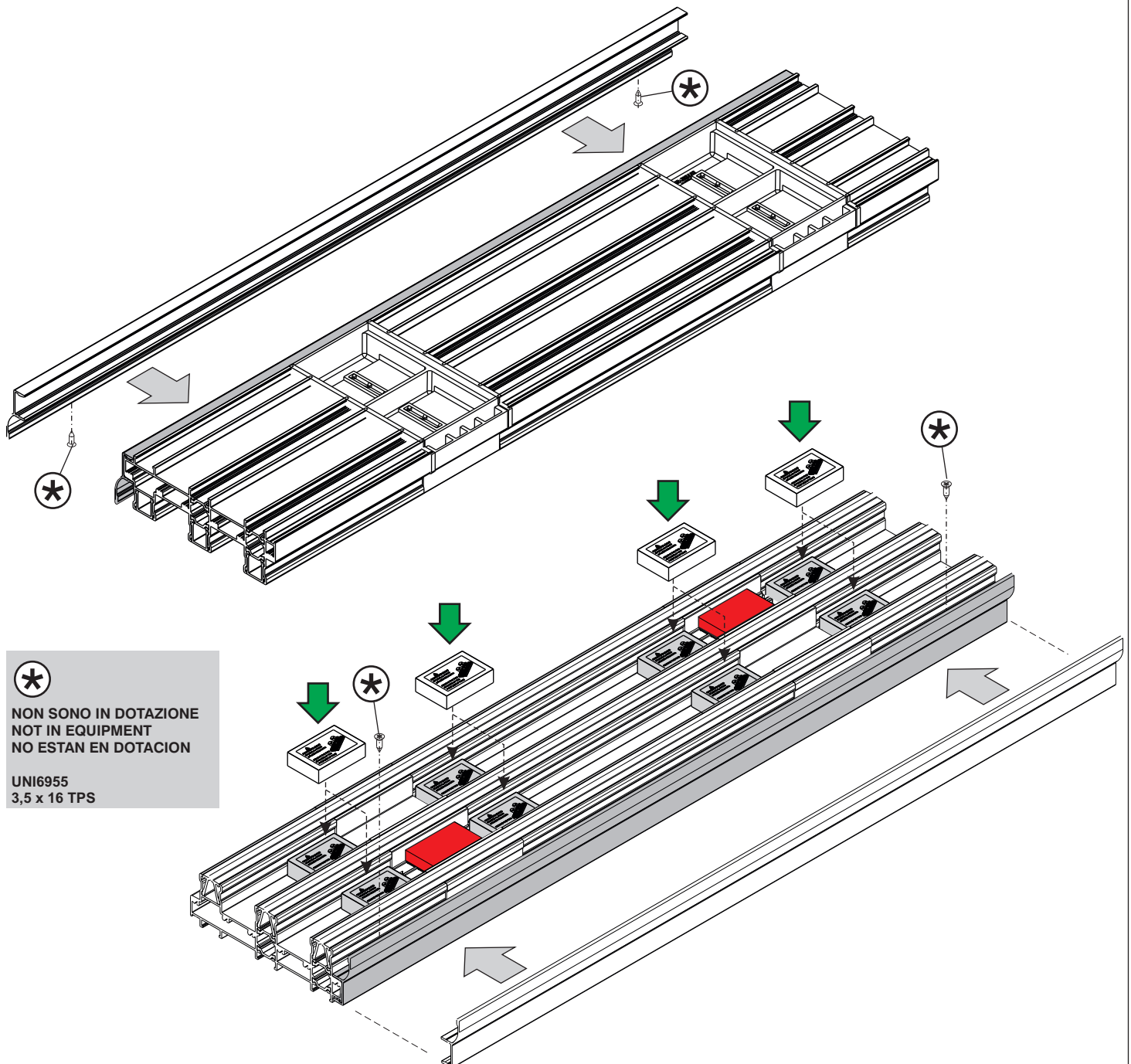
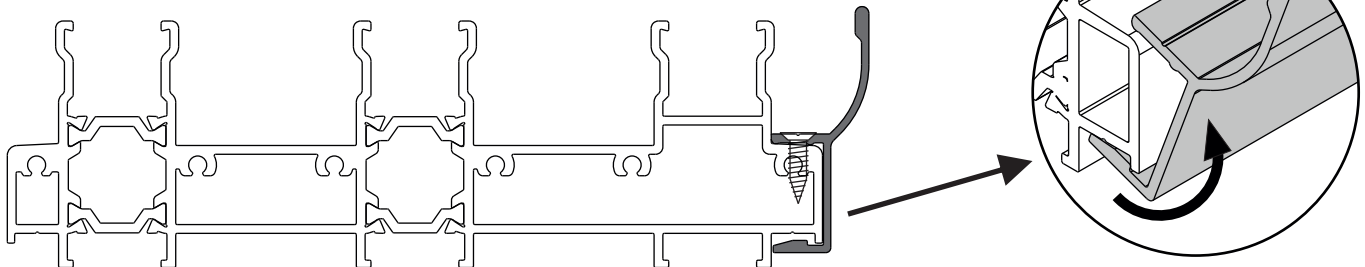
2



Non sollevare il telaio prima di aver montato il profilo raccogli condensa

Do not lift frame before mounting drip rail profile

No levantar el marco sin haber primero ensamblado el perfil recoge condensa

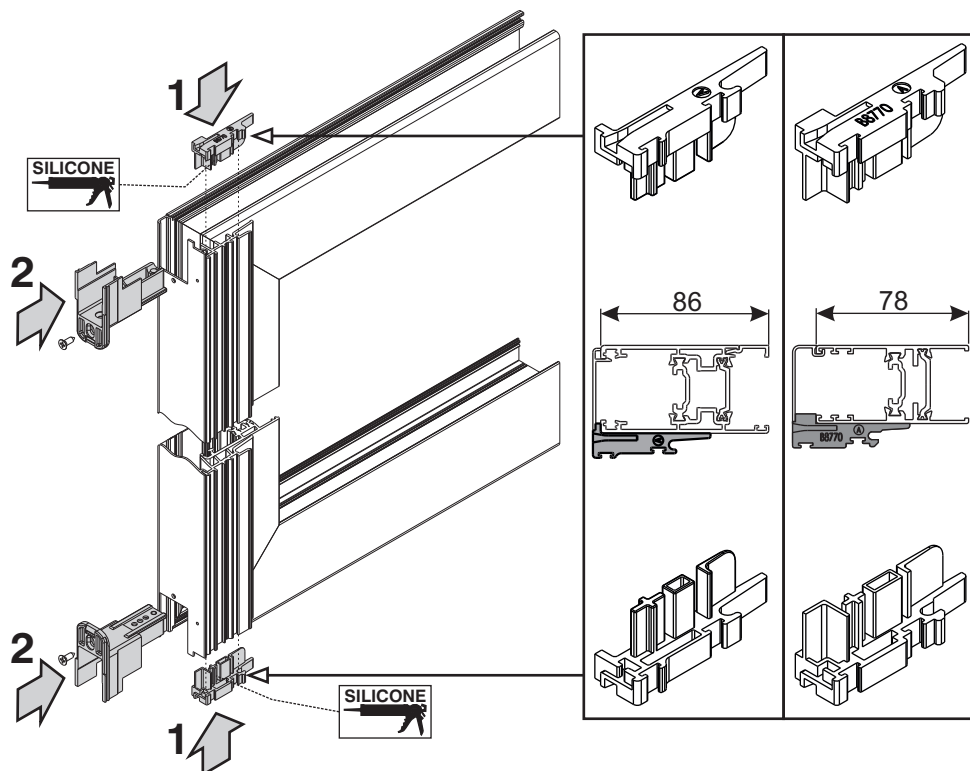
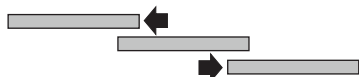
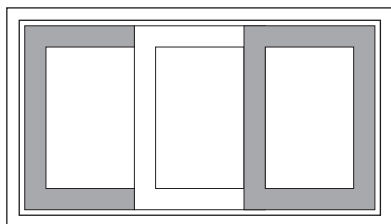


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NOT IN EQUIPMENT
NO ESTAN EN DOTACION

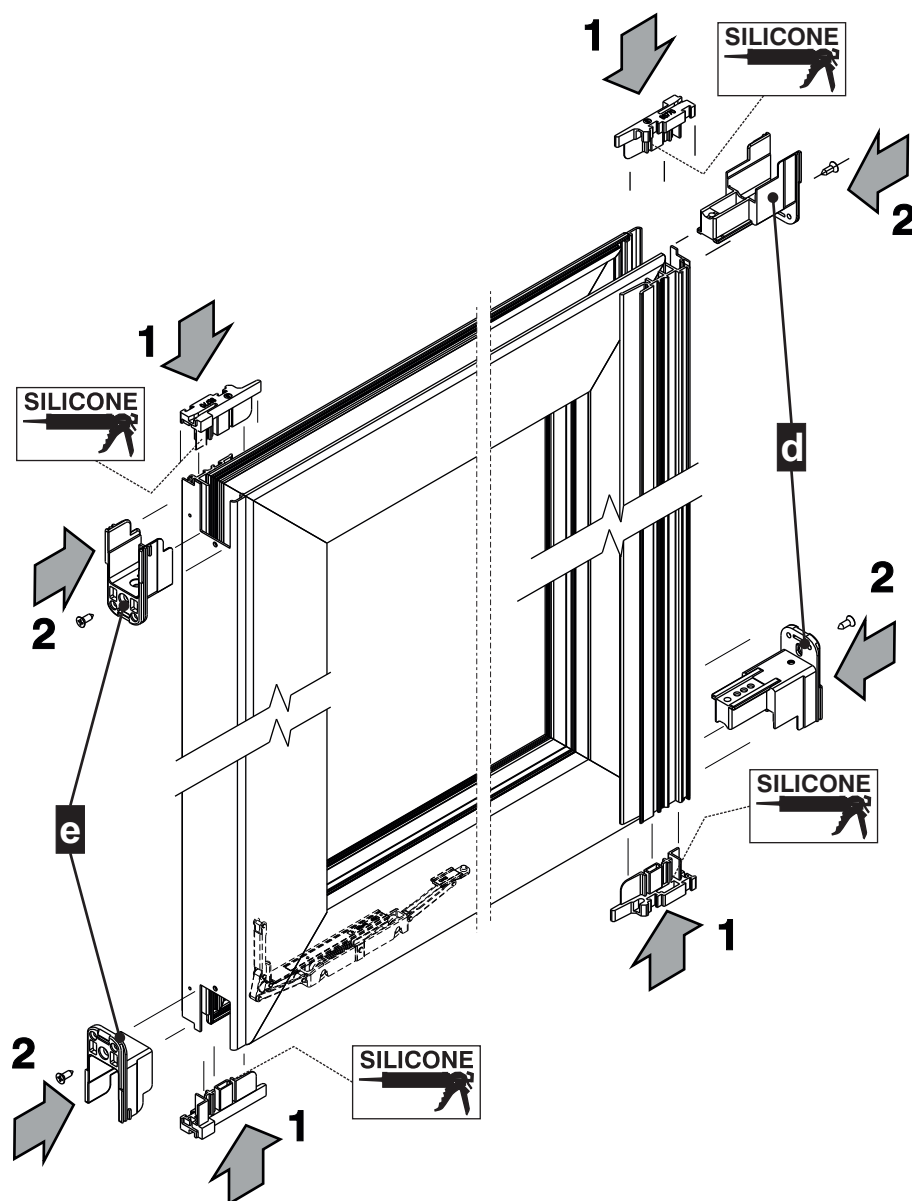
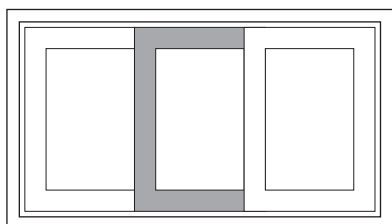
UNI6955
3,5 x 16 TPS



3

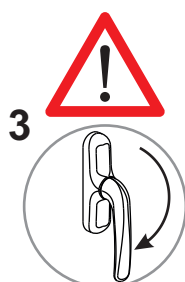
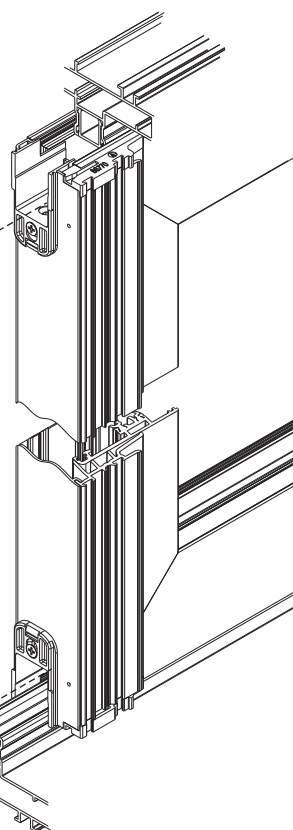
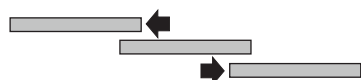
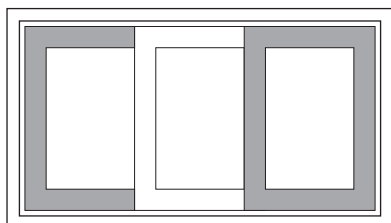


3.1

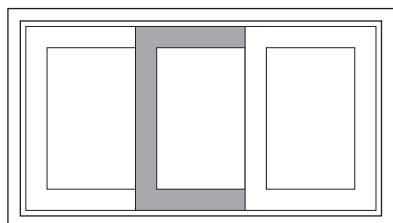




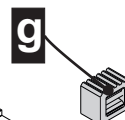
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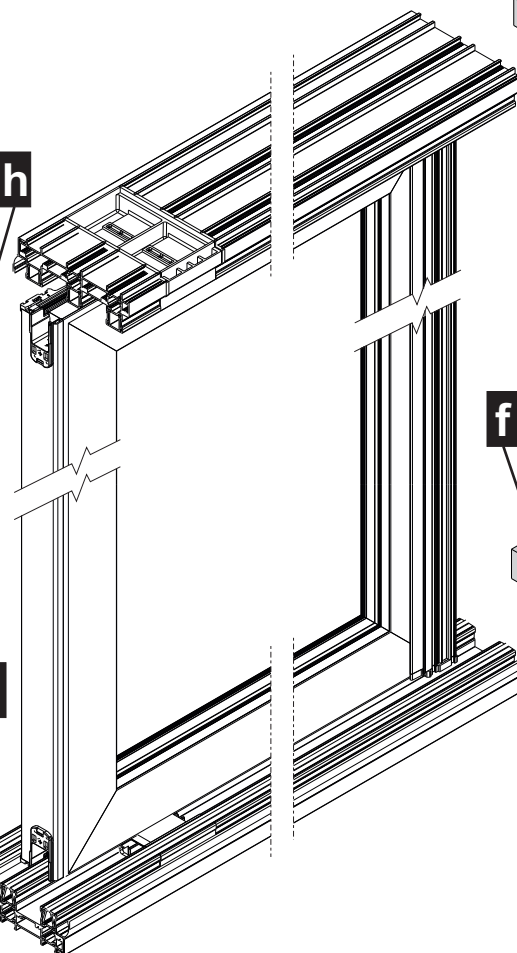
4.1



h

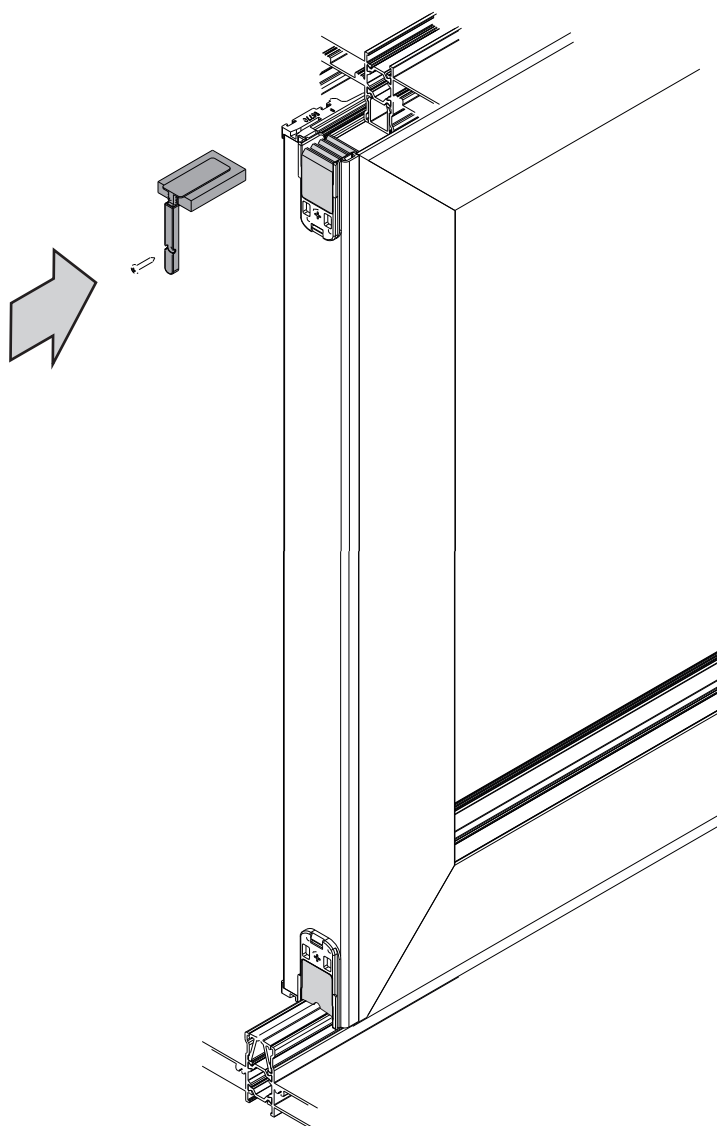
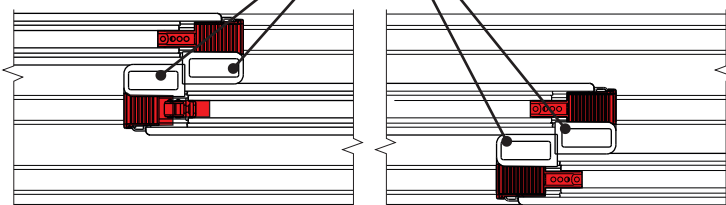
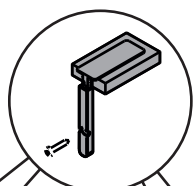
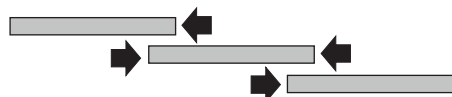
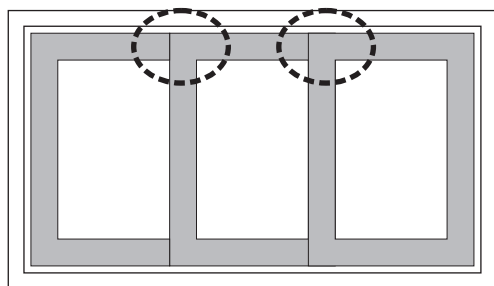


i

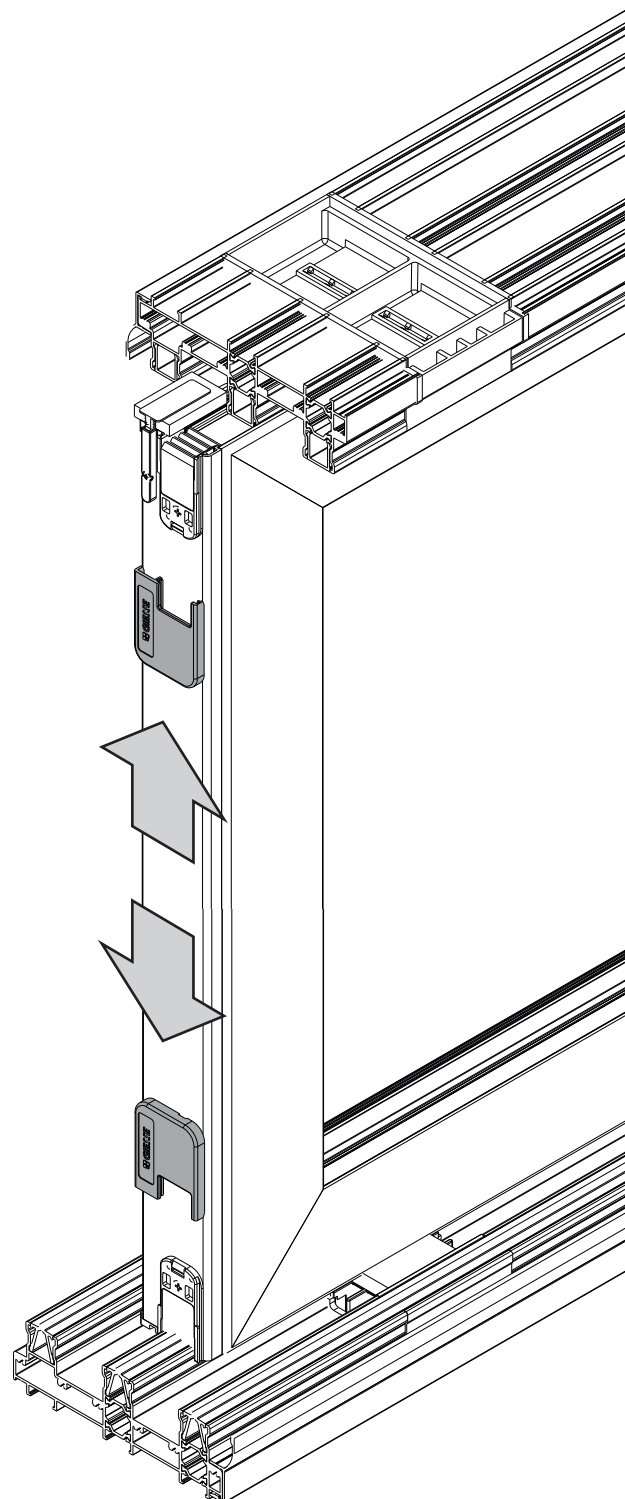
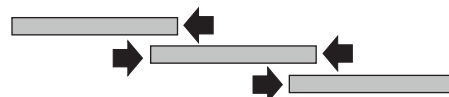
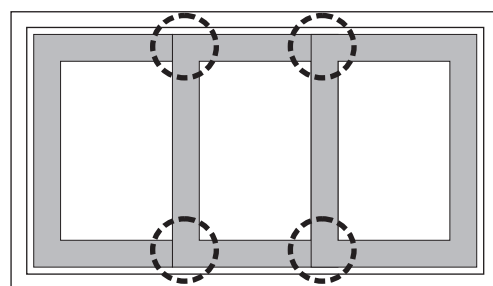




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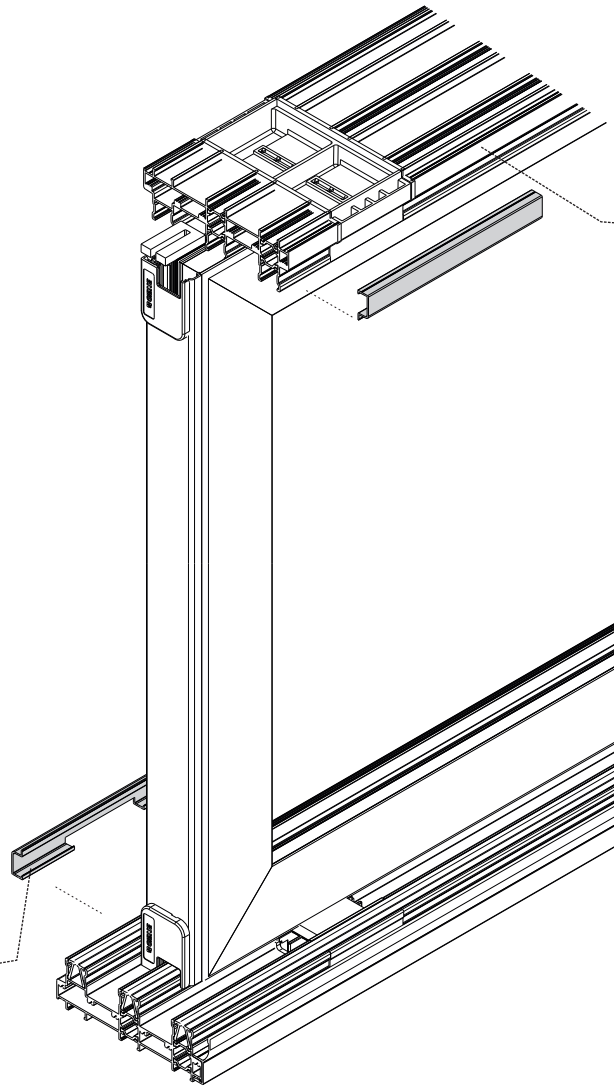
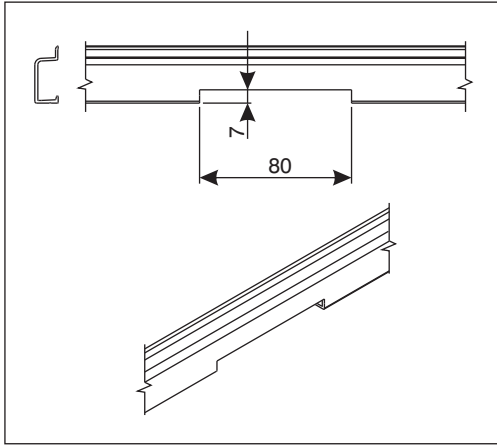
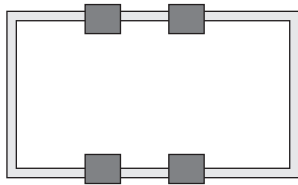


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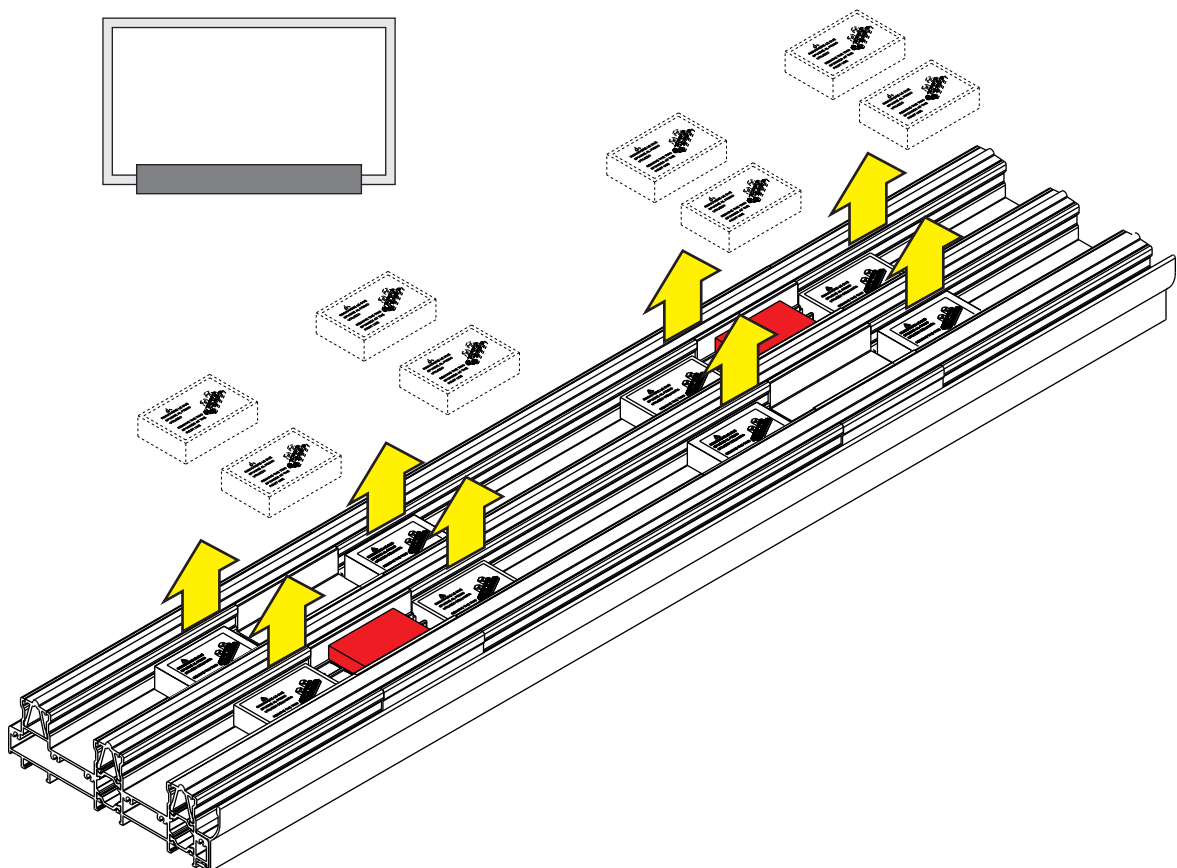


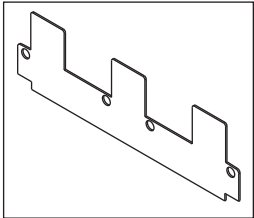


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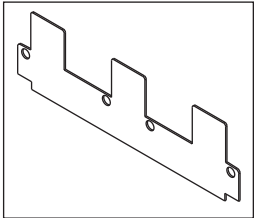
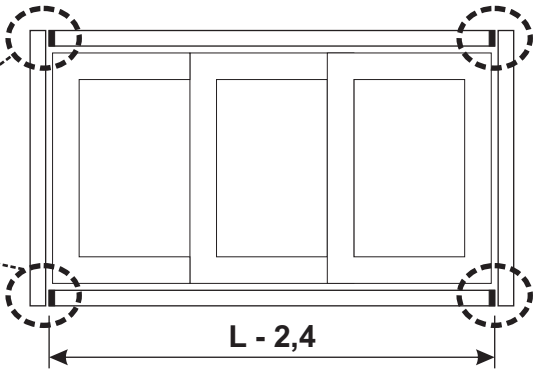
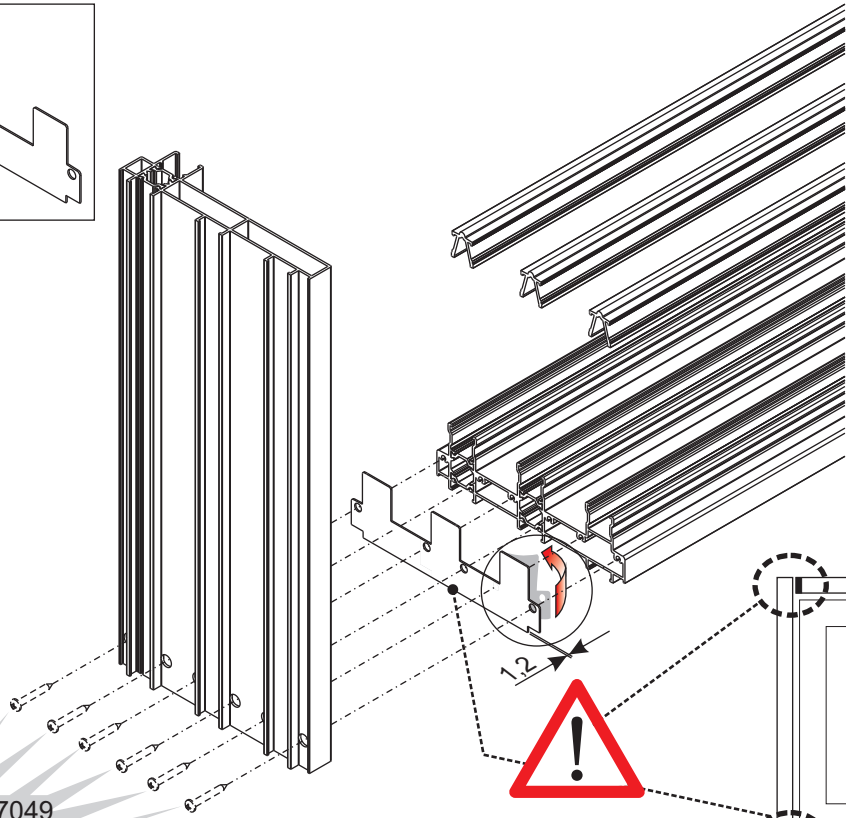


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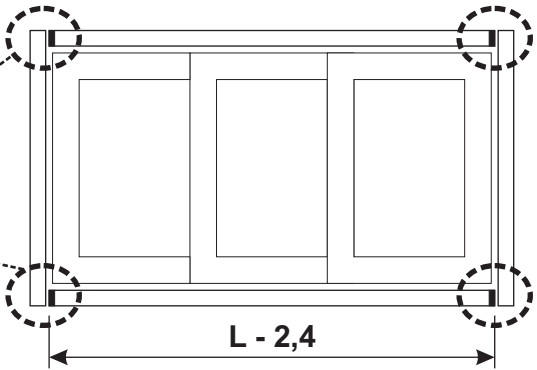
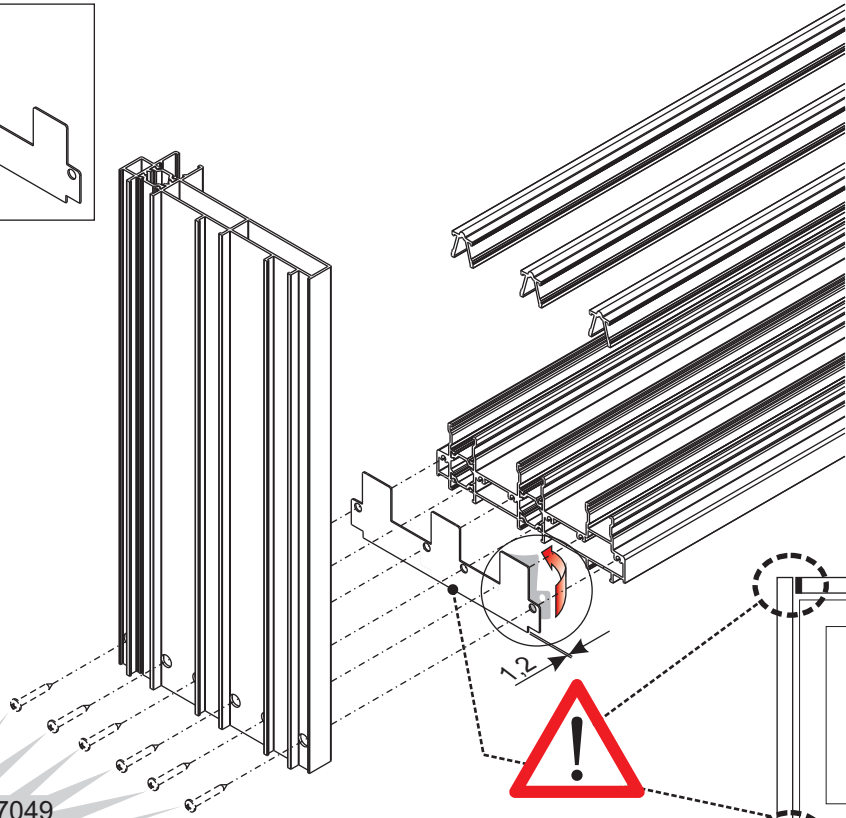


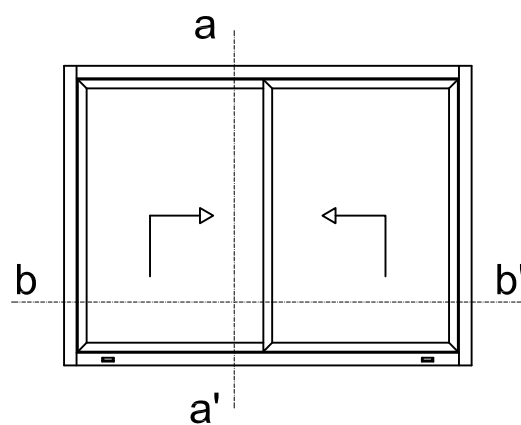
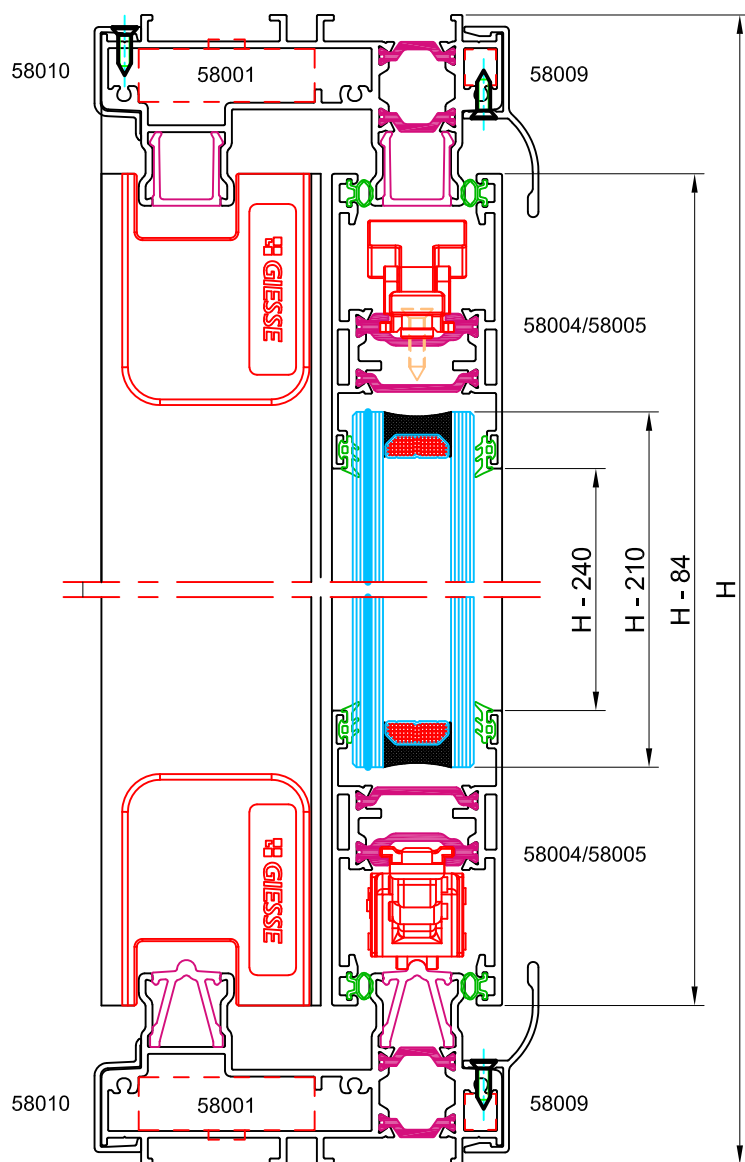


UNIENISO7049
4,2x32

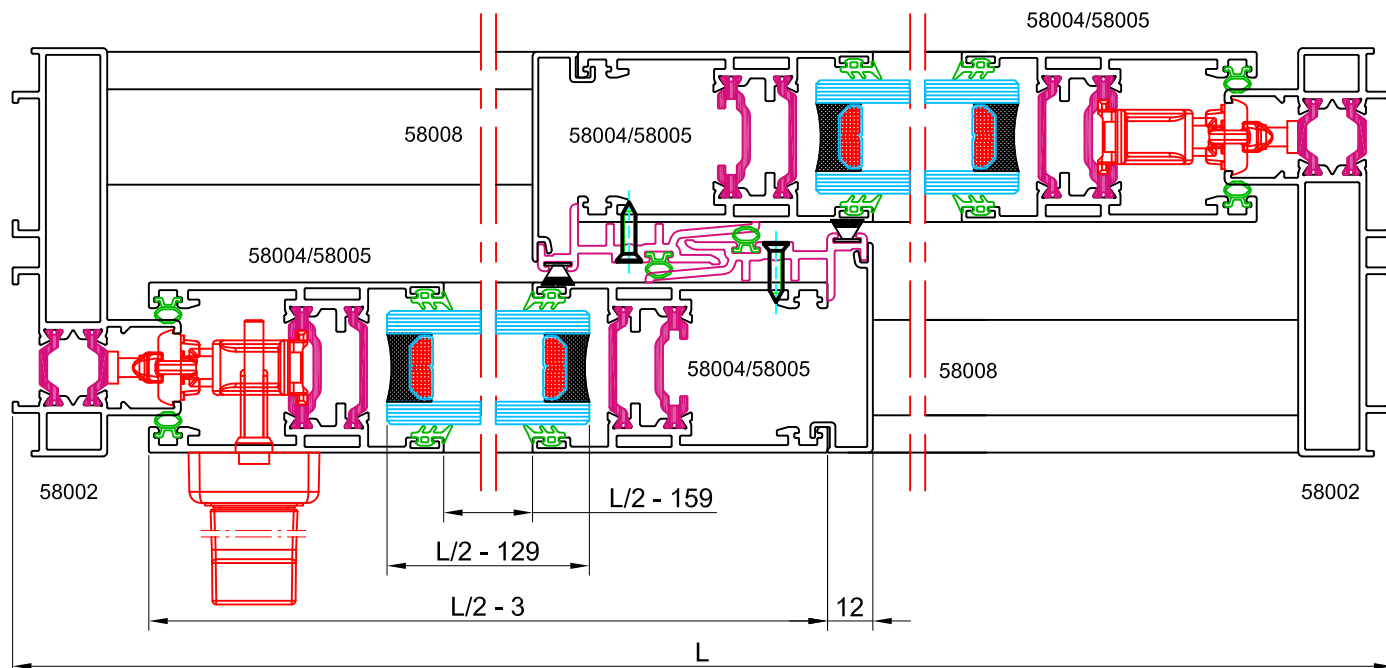


UNIENISO7049
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Escala Sección 1:2



HOJA DE CORTE Y ACCESORIOS

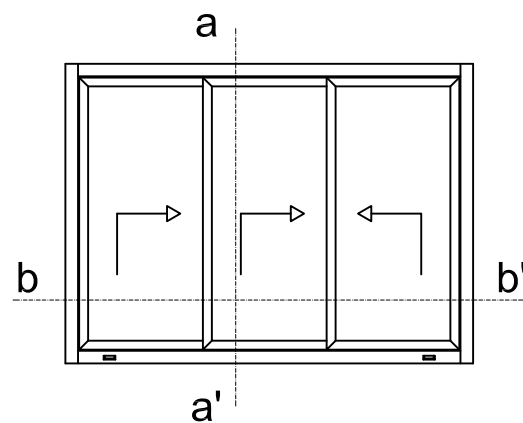
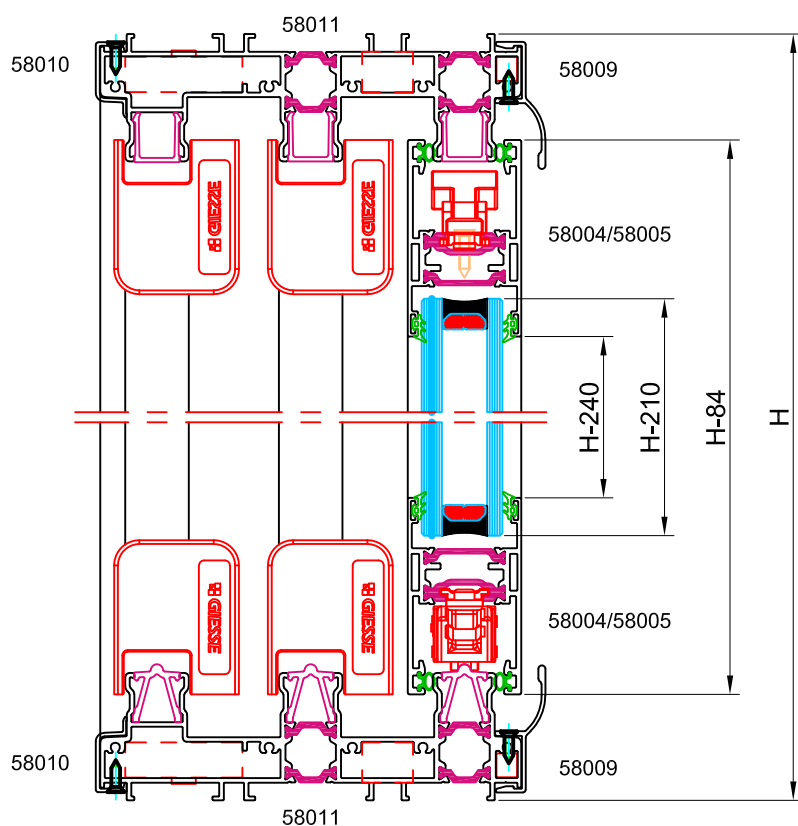
perfiles					
SECCIÓN	DESCRIPCIÓN	REFERENCIA	CORTE	MEDIDA	CANTIDAD
	cerco horizontal	58001		L/2 - 63	4
	cerco lateral	58002		H	2
	hoja perimetral	58004		L/2 - 3	4
		58005		H - 84	4
	acople cruce hojas	58008		H - 84	2
	vierteaguas	58009		L - 55	2
	embellecedor cerco	58010		L - 50	2
	rail marco	306300		L - 89	2
	embellecedor rail marco	354300		L - 89	2
				H - 101	2
	perfil aislante acople central	311300		H - 84	2
	junquillo	*		L/2 - 159	4
				H - 208	4

accesorios		
DESCRIPCIÓN	REFERENCIA	CANTIDAD
punto de cierre y contraplaca	02929	4
mecanismo interno con falsa maniobra	02897	2
manilla KORA L175 o manilla PRIMA L175	02700 o 02908	2
kit carros ruedas 80 Kilos o kit carros ruedas 200 kilos	03916 o 03913	2
tope y antielevación	02939	2
kit tapas centrales T-REX	0280801	1
tapones vierteaguas	02938	2
escuadra alineamiento hojas	02921	12
escuadra alineamiento guía hoja	02903	4
escuadra angular hoja	02923N	8
placa selladora 2 carriles	0297401	4
tope de hoja	02979	1 *

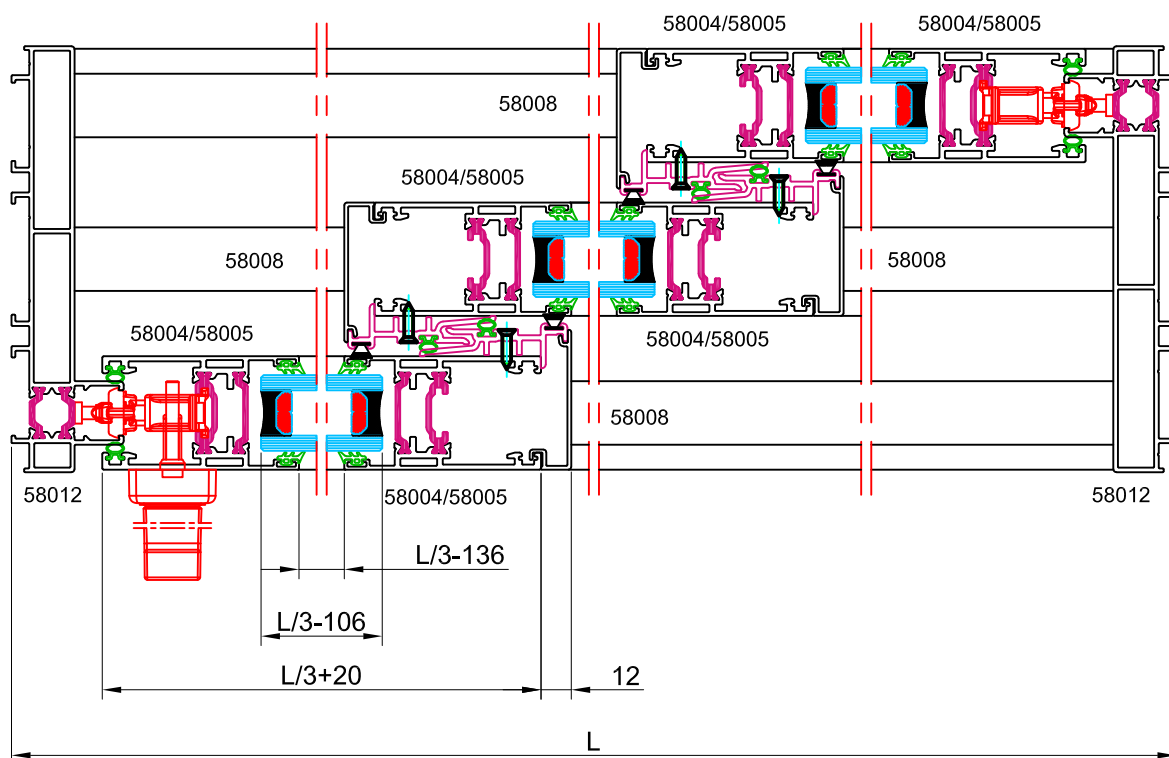
* opcional

juntas		
DESCRIPCIÓN	REFERENCIA	CANTIDAD
burlete	6650	2H
junta acristalamiento	P2155	4L 8H
junta burbuja bicomponente	02970	4L 6H

vidrios		
MEDIDAS		CANTIDAD
L/2-129	H-210	2



Escala Sección 1:3



HOJA DE CORTE Y ACCESORIOS

perfiles					
SECCIÓN	DESCRIPCIÓN	REFERENCIA	CORTE	MEDIDA	CANTIDAD
	cerco perimetral	58011		(L-125)/2	4
	cerco lateral	58012		H	2
	hoja perimetral	58004		L/3+20	6
		58005		H-84	6
	acople cruce hojas	58008		H-84	4
	vierteaguas	58009		L-53	2
	embellecedor cerco	58010		L-53	2
	rail marco	306300		L-89	3
	embellecedor rail marco	354300		L-89	3
				H-101	2
	perfil aislante acople central	311300		H-100	4
	junquillo	*		L/3-136	6
				H-208	6

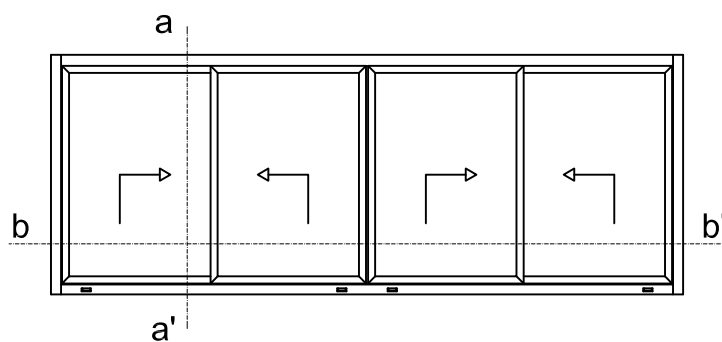
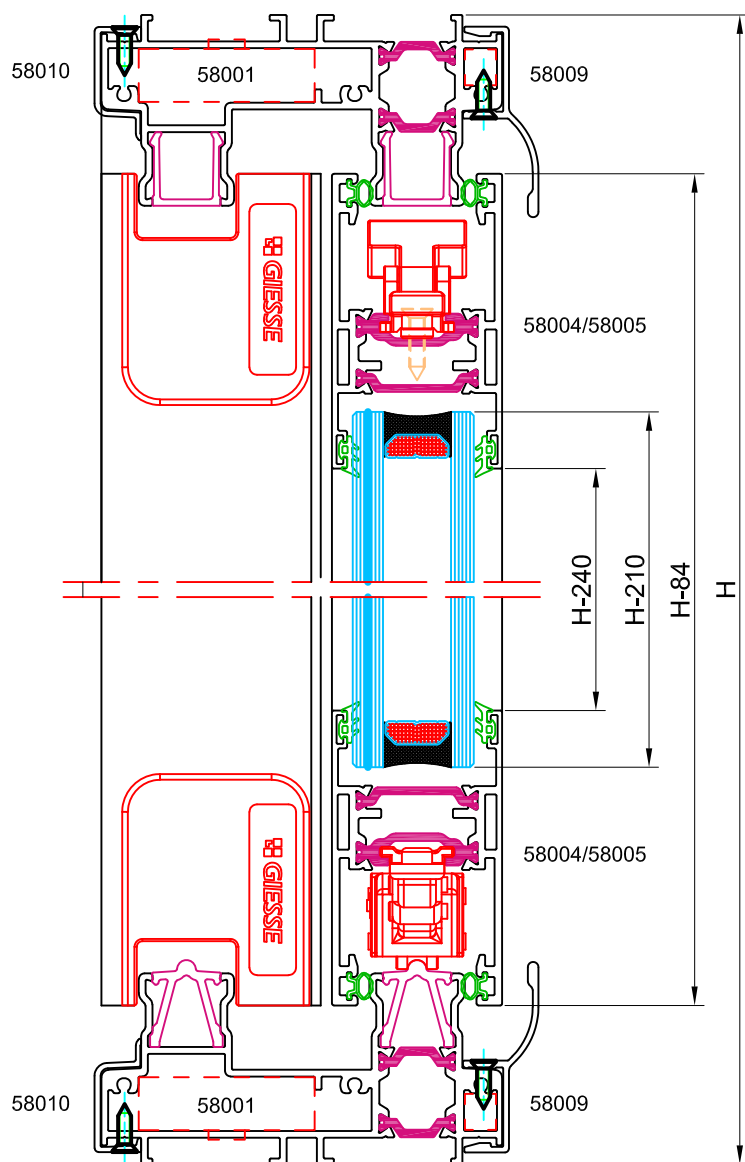
accesorios		
DESCRIPCIÓN	REFERENCIA	CANTIDAD
kit carros ruedas 80 Kilos o kit carros ruedas 200 kilos	03916 o 03913	3
mecanismo interno	02951	3
punto de cierre y contraplaca	02929	4
tope y antielevación	02939	3
kit antielevación y antifracción	02953	1
kit tapones centrales y piezas	02808	1
tapones vierteaguas	02938	2
escuadra alineamiento hojas	02921	20
escuadra alineamiento guía hoja	02903	4
escuadra angular hoja	02923N	12
junta estanqueidad 3 carriles	02975	4
manilla KORA L175 / manilla PRIMA L175	02700 / 02908	3
tope de hoja	02979	1 *

* opcional

juntas		
DESCRIPCIÓN	REFERENCIA	CANTIDAD
burlete	6650	4H
junta acristalamiento	P2155	6L 12H
junta burbuja bicomponente	02970	6L 8H

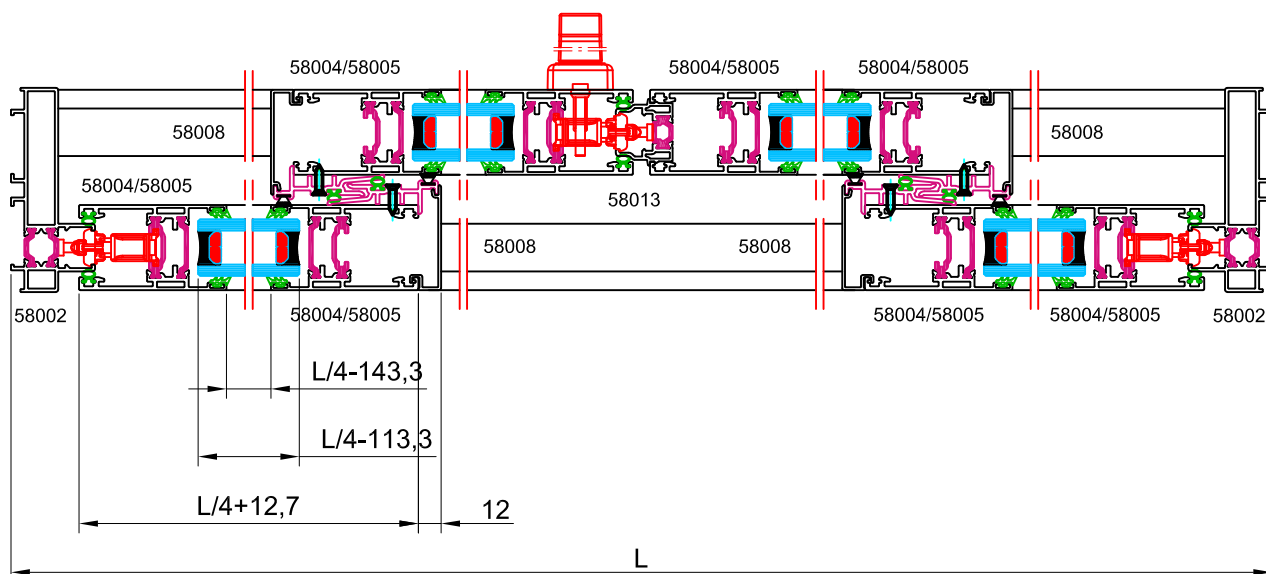
vidrios		
MEDIDAS		CANTIDAD
L/3-106	H-210	3

4 hojas elevables - cerco a testa 90°



Escala Sección 1:2

Escala Sección 1:4



4 hojas elevables - cerco a testa 90°

HOJA DE CORTE Y ACCESORIOS

perfiles					
SECCIÓN	DESCRIPCIÓN	REFERENCIA	CORTE	MEDIDA	CANTIDAD
	cerco perimetral	58001		(L-125)/2	4
	cerco lateral	58002		H	2
	unión 4 hojas	58013		H-84	1
	hoja perimetral	58004		L/4+12,7	8
		58005		H-84	8
	acople cruce hojas	58008		H-84	4
	vierteaguas	58009		L-53	2
	embellecedor cerco	58010		L-53	2
	rail marco	306300		L-89	2
				L-89	2
	embellecedor rail marco	354300		L-89	2
				H-101	2
	perfil aislante acople central	311300		H-100	4
	junquillo	*		L/4-143,3	8
				H-208	8

juntas		
DESCRIPCIÓN	REFERENCIA	CANTIDAD
burlete	6650	4H
junta acristalamiento	P2155	4L 16H
junta burbuja bicomponente	02970	4L 10H

vidrios		
MEDIDAS		CANTIDAD
L/4-113,3	H-210	4

accesorios		
DESCRIPCIÓN	REFERENCIA	CANTIDAD
punto de cierre y contraplaca	02929	6
mecanismo interno con falsa maniobra	02897	3
mecanismo interno	02951	1
placa fijación 4 hojas	00645	5
tapas hojas opuestas	02947	1
manilla KORA L175 o manilla PRIMA L175	02700 o 02908	4
kit carros ruedas 80 Kilos o kit carros ruedas 200 kilos	03916 o 03913	4
tope y antielevación	02939	4
kit tapones centrales y piezas	0280801	2
tapones vierteaguas	02938	2
escuadra alineamiento hojas	02921	26
escuadra alineamiento guía hoja	02903	6
escuadra angular hoja	02923N	16
junta estanqueidad 2 carriles	0297401	4
tope de hoja	02979	1 *

* opcional



SISTEMAS EN ALUMINIO DEL MEDITERRANEO



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